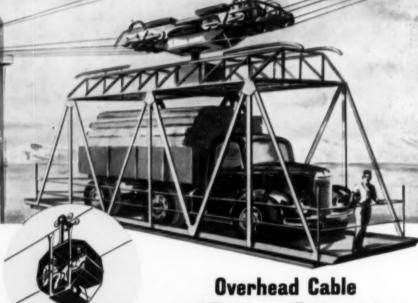
Business

How to Build Your Firm's PRESTIGE

See Page 75



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CONTENTS for DECEMBER, 1955

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NEXT MONTH

Competing Against the Germans

Hugh Lindsay

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The opening article in the January issue will compare the export activities of Britain and Germany in key industries and in the leading overseas markets. Also case-histories will be presented describing the methods used by British firms which have competed successfully against the Germans



Mr. Casson of C. R. Casson Ltd., has been a satisfied user of the DICTOGRAPH loudspeaking telephone for many years. When Mr. Casson moved into new offices he did not require the normal type of office desk and he asked Mr. R. D. Russell, R.D.I., F.S.I.A. to design a round table for informal conferences, with a separate work cabinet to contain his personal letters and files. The accepted design shows how neatly this request was carried out, and how well the DICTOGRAPH Master Station giving direct key, priority link with 32 other instruments, has fitted into its new surroundings.



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COVER PICTURE

Christmas decorations in Regent Street, December 1954. Regent Street provides an outstanding example of co-operative effort to produce a uniformly high standard of decorations which enhance the reputations of all firms concerned.



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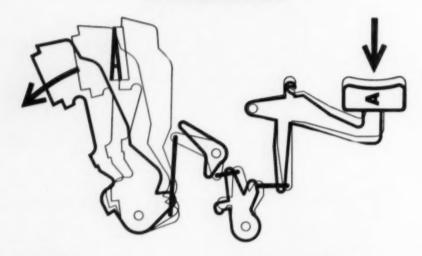
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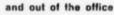


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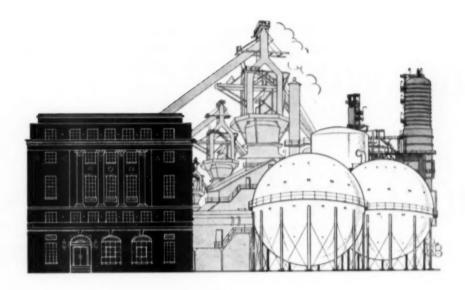
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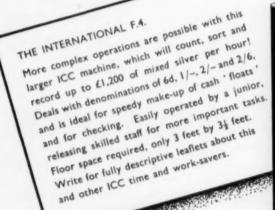
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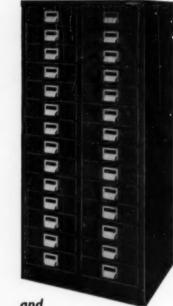
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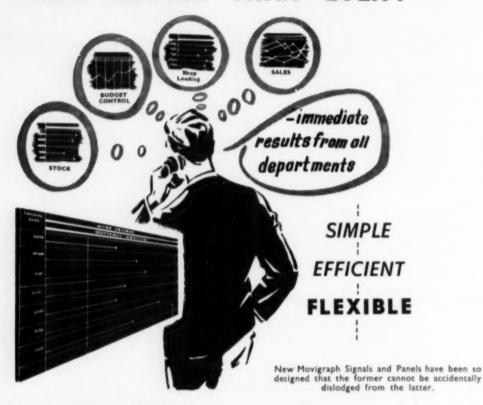
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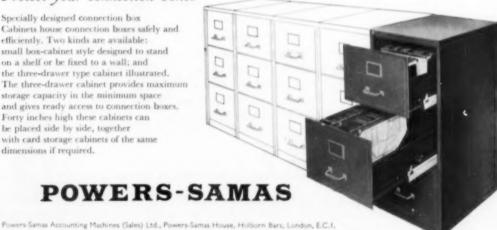
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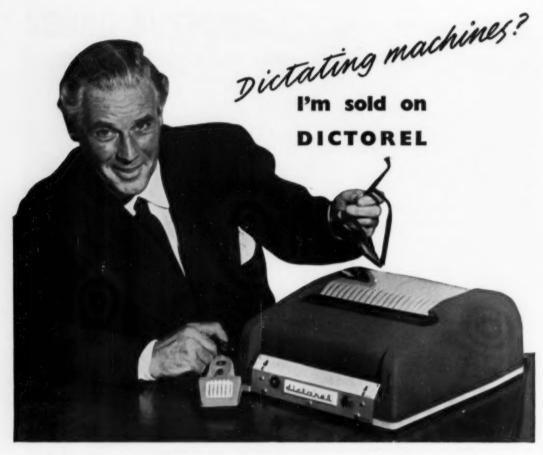
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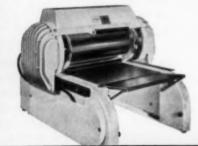
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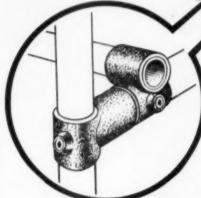


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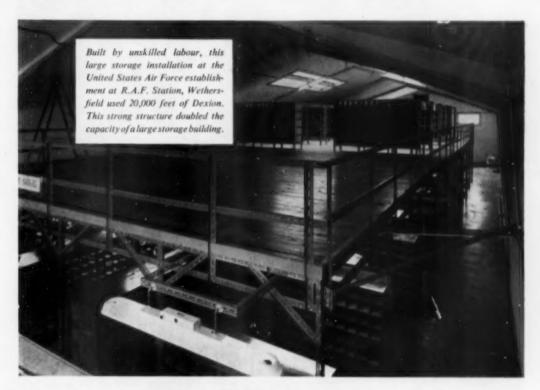
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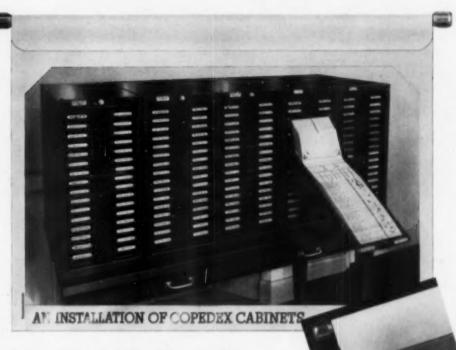
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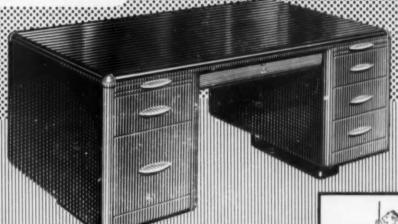
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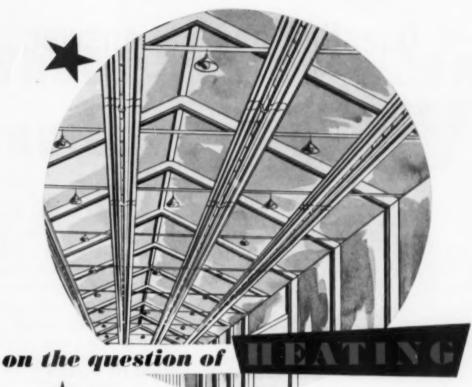
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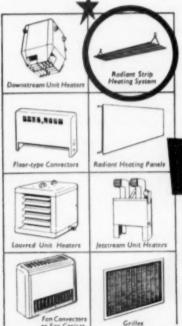
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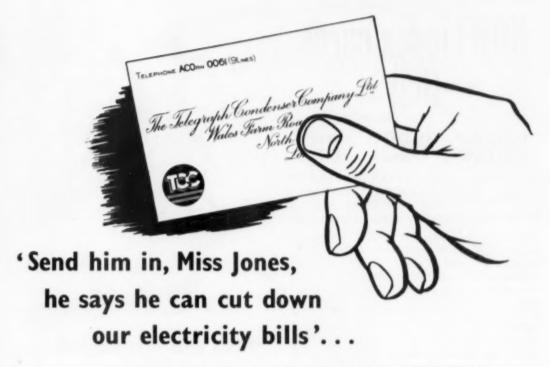


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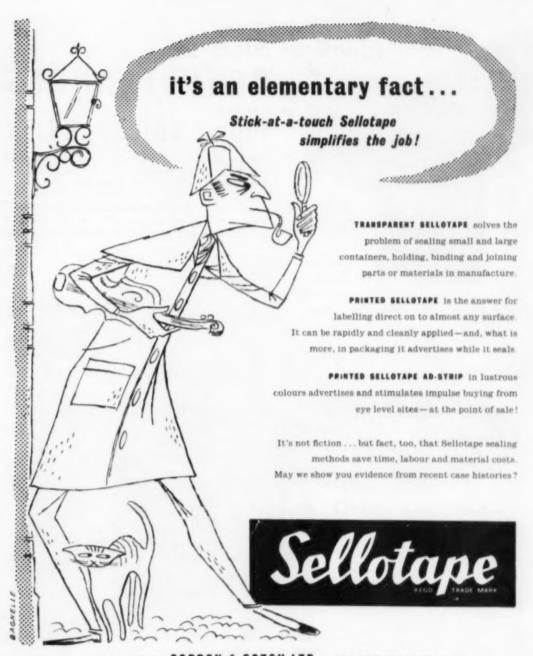
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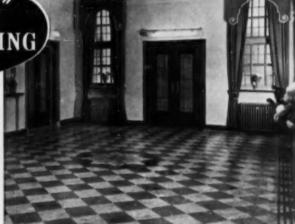
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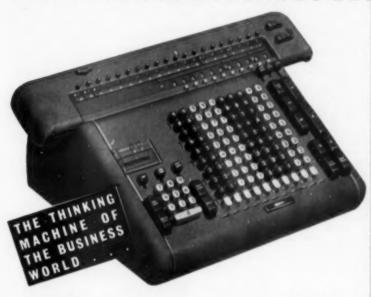
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PROSPECT

survey and forecast of business conditions

Excessive Wage Claims Reduce Progress

London, November 22, 1955

PRODUCES
THE
EVIDENCE

A study of the economic performance of various Western European countries during recent years suggests that an important key to rapid growth lies in trade union wage policy. And it seems that the best trade union policy is this: If you want to gain more, ask for less.

Reports on the various Western European countries have recently been published by the Organization for European Economic Co-operation. We present here quotes which back up our contention.

United Kingdom. "Output has been growing at an appreciable, and fairly consistent rate. The gross domestic product rose by 4 per cent in 1954, and that rate of growth appears to have continued into 1955. Over 1954 as a whole, industrial production (excluding construction) was some $7\frac{1}{2}$ per cent higher than the year previously . . . in the first half of 1955 it still amounted to some 6 per cent.

"Unemployment now amounts to only 1 per cent of the insured working population ... the upward pressure of wages and other costs on prices has been increasing.... The United Kingdom has been experiencing difficulties in combining a very full employment level, a high rate of economic growth and external balance. One consequence of full employment and the system of free collective bargaining has been a persistent pressure on wages ... the recent acceleration in the increase of wages and earnings will tend to encourage further increases in consumption."

Germany Takes Lead Western Germany. "Although Germany has been drawing nearer to the full utilization of its manpower reserves during recent months, the expansion of output has not yet involved serious difficulties. In general, consumer prices have been stable, nominal wage increases have been in line with increases in productivity, and balance of payments surpluses maintained.

"Industrial production in recent periods has been rising at an ever-increasing rate. A 9 per cent increase in 1953 was followed by one of 12 per cent in 1954, and during the first half of 1955 industrial production was about 17 per cent higher than in the corresponding period in 1954. . . . The growth of the real national product amounted to as much as 8 per cent in both 1953 and 1954, and seems to have been even faster in 1955.

"Appreciable increases of productivity can be expected in the future as the considerable capital deepening of recent years bears fruit."

France. "The real gross national product rose by over 5 per cent in 1954 and the increase is continuing in 1955 at about the same rate. After a period of relative stagnation, industrial production started to increase significantly in 1954, and the recent growth has been rapid. The index of industrial production (excluding building) in the first half of 1955 was about 10 per cent higher than in the first half of 1954.

"Price stability was generally maintained throughout 1954 and the first half of 1955, whereas wages continued to rise. . . . In 1954 and in 1955 to date, exports rose even more in volume than in value. . . . The rise in exports mainly concerned food products.

"The successes of the past eighteen months have been achieved in a generally favourable combination of circumstances. . . . Not all these advantages can be expected to perpetuate themselves, and some have already begun to disappear."

"Generally speaking, French prices are too high compared with those in other countries. . . . The primary aim of economic policy must, therefore, be to eliminate this gap in prices.

"It is essential to prevent the development of conflicting claims on the economy that would upset the present equilibrium and further increase the discrepancy between home and foreign prices . . . the benefits of rising productivity must be applied primarily to improving the French competitive position, and it follows that only limited wage increases can be allowed."

Holland. "During the past eighteen months the Netherlands has taken advantage of the strong balance of payments position previously achieved, and has allowed home demand to expand considerably. Wages have been increased, and taxes reduced.

"The growth of total output has slowed down after the exceptional rate prevailing in 1953. In 1954, however, an increase of 5 per cent in the gross national product was still achieved, compared with 8 per cent in the previous year; and in the first half of 1955 industrial production continued to run at a level of some 9 per cent above that of a year earlier.

"Rising imports have sharply reduced the Netherlands overall current surplus on foreign account from its previous high level . . . the economy has shown a remarkable ability to absorb large wage increases without seriously impairing its competitive position. . . . But this has largely been the result of the extreme restraint shown in earlier years when, principally as the result of extremely good labour relations, wages rose more slowly than in any Member country other than Switzerland. It is probable that the margin for further increases in nominal wages is now more limited.'

Sweden. "The real gross national product rose by some 5 to 6 per cent in 1954. The rate of growth seems at least to have been maintained up to the middle of 1955; in the first six months of 1955 the annual rate of increase of industrial production had risen to some 6 per cent. Demand for labour has tended to exceed supply.

"On external account, the deterioration of the trade balance caused the current balance of payments to change from a surplus of \$64 million in 1953 to a deficit of \$32 million in 1954. . . . This trend in the trade balance continued during the first half of 1955.

The rate of increase of the gross national product, in real terms, is thought likely to fall from about 41 per cent in 1955 to something nearer 3 per cent in the next two years. Private consumption, stimulated by the rise in the total wage bill of nearly 10 per cent, is playing a more important role in the growth of total demand in 1955 than last year.

So long as the present state of very full employment persists, pressure on wages and prices is likely to continue, and there is, in particular, a need to avoid further large increases of wages. The rise in prices in 1955 may cause further wage demands when the existing agreements are re-negotiated in the spring."

Italy. "The slowing down in the growth of the real gross national product from 7 per cent in 1953 to 4 per cent in 1954 resulted mainly from less favourable crop conditions. . . . A boom in consumers' durables and house-building, and a further rise in the volume of exports, supported an expansion of industrial production in 1954 and early 1955 to a level some 8 per cent above that of a year earlier.

"Wages in Italy have been tending to move upwards; between January 1954 and June 1955, the index of wage rates rose by 6 per cent.

"Investment on a much larger scale than hitherto will be required if the mass of jobless and under-employed are to be brought into the productive community and the foreign account is to be balanced. This may call for measures to ensure restraint in the growth of consumption in all sections of the community."

THE LESSONS FOR US. In Germany and Holland, where union policy on wage claims was for long much more restrained, the rate of growth of the economy was greater than elsewhere. But whenever and wherever there has been a burst of wage claims, progress has slowed down, and of course there have been balance of payments difficulties.

Wage Restraint Helped

Output

Wage Claims

Reduced **Progress**

SALIENT FIGURES OF THE MONTH

Production index for August (8) was 117, or four points below the level in July and 5 points higher than a year earlier. Provisional figure for September was 138-139, which compares favourably with 133 for September last year.

Value of exports (22) in October was £268.1 million, being £24.9 million higher than in September, and £45 million higher than in October, 1954, when trade was affected by the dock strike. Imports (20) were £333.4 million in October, which was £29.2 million more than in September, but £400,000 less than a year ago.

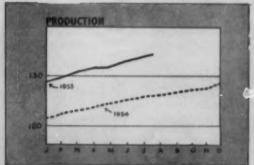
Registered unemployed (7) in October were 215,000, or 13,000 more than in September but 39,000 fewer than in October, 1954. Total employment in manufacturing industry (3) was 9,322,000 in September, being 49,000 more than in August, and 217,000 more than in September, 1954. Employment in the distributive trades (5) was 2,816,000 in September, which was 3,000 less than in August, but 51,000 more than in September, 1954.

Retail sales index in September (25) was 138, being 13 above the figure for August, and 9 points above the level in September, 1954.

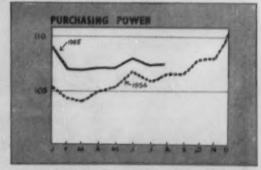
Weekly wage index in September (31) was 153, or the same as in August, and 10 points above the figure for September, 1954. Retail price index (32) was 152 in October, which was 2 points above the figure for September, and eight points higher than a year ago.

		Increase (+) or Decrease	
'BUSINESS' INDICES	Manth	Month Ago	Your Are
1. Production (12-menth moving average) 1948-100	° 133-3	+ 0.4	+ 7.6
2. Purchasing Power (do.)	* 108-0	- 0.2	+ 0-8
MANPOWER			
3. Total manufacturing industries (thousands)	9.322	+ 49	+-217
4. Textiles (do.)	954	Same	- 40
5. Distributive trades (do.)	2.816	- 3	+ 51
4 Coal for colling backet	700	- 2	- 5
7. Registered unemployed (G.B.) (do.)	+ 215	+ 13	- 39
PRODUCTION	1	7 10	
8. Index of prodn.: total, all inds. 1948-100	* 117	- 4	+ 5
9. Coal (average weekly output) (thousand tons)	4,375	+823	+ 60
10. Gas available at gasworks (average weekly	4,373	4-023	4. 00
	46-8	+ 5-9	- 1.2
output) (million therms) 11. Electricity generated (month) (million kWh)			
	5,988	+681	+371
12. Steel Ingots and castings (average weekly	398	+ 53	-+- 26
output) (thousand tons)	* 11-98	+ 0.07	1 04
13. Cotton yarn (million lb.)	41-18	1	2 00
14. Rayon yarn and staple fibre (month) (do.)	* 14-42	+ 5.8	+ 3-24
15. Worsted yarn (do.)	* 153.4		
16. Sulphuric acid (thousand tons)	18-3	+ 4-3	
17. Passenger cars (av. weekly output) (thousands)	7.0	2 2	
18. Commercial vehicles (av. weekly output) (do.)	***	2 2	+ 1.4
19. Permanent houses completed (do.)	28 - 64	+ 3.0	- 7.3
TRADE	4 222 4		
20. Value of imports (£m)	1 333-4	+ 29-2	- 0.4
21. Value of imports, Dollar Area (£m)	* 74.5	- 4.5	+ 24-2
22. Value of exports (£m)	† 268-1	+ 24-9	+- 45-0
23. Value of exports, Dollar Area (£m)	* 38.5	+ 3-3	+ 14-2
24. Freight train traffic (thousand tons)	\$ 5.42	+ 1.19	0-14
25. Retail sale index 1950=100	138	+ 13	+ 9
FINANCE		144	
26. Currency in circulation (Lm)	1,673	— 25	+108
27. Deposits, London clearing banks (do.)	6,345	- 61	-194
28. Provincial cheque clearings(£,000)	681	53	4- 1
29. National savings, total outstanding (£m)	*6,136	- 2	+129
30. Gold and dollar reserves (do.)	† 820	- 18	-229
WAGES AND PRICES			
31. Weekly wage rates 1947-100	153	Same	+ 10
32. Retail prices (do.)	† 152	+ 2	+ 8
33. Price indices of materials used in:			
Non-food mfg. industry 1949=100	† 153-0	- 2.9	+ 8-4
Mechanical engineering (do.)	† 173-2	- 2.2	+ 10-0
Electrical machinery (do.)	189-7	- 4-2	+ 22-2
Building and civil engineering (do.)	1 139-4	- 0.1	+ 6.6
34. Import prices 1952-100	† 103	Same	+ 2
35. Export prices (do.)	† 103	Same	+ 3
* August † October Four weeks to September lith, !	1955. All other	figures refer to	September.

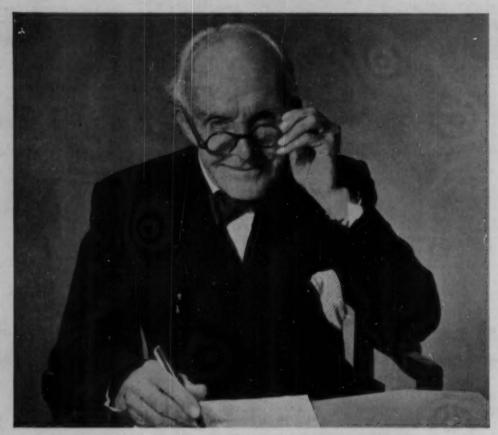
'BUSINESS' INDICES (1948 = 100)



A twelve-month moving average of the Official Index of Industrial Production (Total: All Industries).



An unweighted index of currency in circulation with the public, total bank deposits, and total outstanding national savings.



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HOME MARKET

Regional Surveys

+ London and S.E.

* Midlands

+ Eastern

London and S.E.

BUSINESS trends, following the Budget, are not yet sharply defined. Retail sales are on the whole still at high levels, and industrial production is being maintained in the region with manufacturers reporting full order books. One consequence of the Chancellor's recent measures will be increased attention to export trade, accentuating a movement already apparent among area firms.

The number of overseas visits by top executives is increasing, and with the current improvement in delivery dates, export prospects are promising. Capital goods manufacturers can look forward to a continuance of the present steady demand, although makers of some consumer lines may find demand slackening in the New Year, partly due to higher retail prices and partly also to the restrictions on hire purchase which have already had a marked influence on certain goods, such as radios.

Reflecting the widespread industrial prosperity in the area are the employment figures: with over 4 million persons at work the number of unemployed is alightly less than 30,000. Building of new industrial premises continues at a high level although the volume is less than the average for the first half of the year. The number of new buildings approved at the end of September was 3,236, involving an area of 73,300 aq. ft.

Now in progress in London is some £20 million worth of office building. The only building material shortage reported is of steel reinforcing reds. Plans are being considered for the erection of a £500,000 office block—to be known as Old Change House—on a bombed site in the precincts of St. Paul's.

The Earla Court exhibition buildings are to be improved and their earning power developed. To that end a new operating company is being formed which will function for three years, with provision for extension. A project of interest to industry is the new Design Centre of the Council of

Industrial Design which will be opened in the Haymarket early next year with an exhibition space of about 8,000 sq. ft. A further CoID development is the appointment of three new industrial officers to maintain personal contact with manufacturers on the design side.

Development work continues at the Port of London where since the war the Authority have spent £30 million in replacing damaged berths, sheds and warehouses and over £3 million in mechanizing handling equipment. One of the port's latest trades is rubber latex, and an installation for its bulk storage has been built at Tilbury Dock by William Symington and Son.

Full mechanization is advocated, coupled with efforts by the Authority to overcome dock workers' resistance to reduced manning scales. Attention is also drawn to difficulties the Authority is experiencing in developing facilities in densely-built-up areas: land acquired by the P.L.A., for instance, to the north of the Royal Albert Dock for future dock extension has been zoned by the local authority for playing fields. Included in the Union Castle's new £100,000 stores and office building near King George V Dock is a catering training centre where ships' catering staff will be trained with a view to raising the standard of passenger catering at sea.

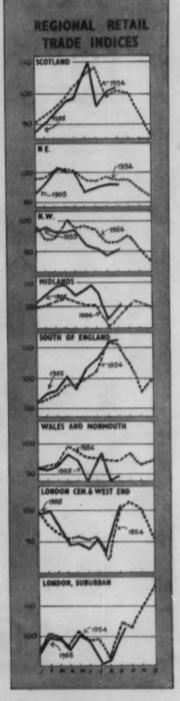
Plans are going ahead for the new London air terminal at Cromwell Curve, South Kensington, and the proposal for a rall link with London Airport, submitted jointly by B.E.A. and the British Transport Commission, is now being studied by the Minister of Transport. The scheme would involve a new line from Feltham, Middlesex, to the airport.

Frederick S. Snow and Partners, of

Continued on page 57

What the Charts Show →

Indices in the charts show retail turnover in each region in non-food morchandise as a percentage of national average (=100) for the month. They are based on Board of Trade retail sales indices.



STATE OF THE NATION

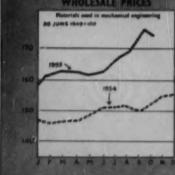
From this comprehensive series of charts, covering the main economic factors affecting the state of the nation, the businessman may gain a perspective of the situation governing his operations



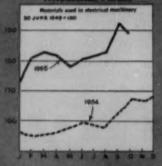




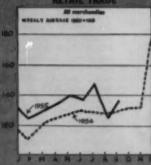
WHOLESALE PRICES



WHOLESALE PRICES

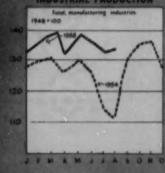


RETAIL TRADE

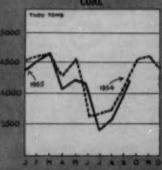


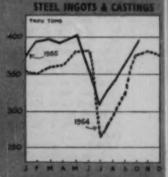
PRODUCTION

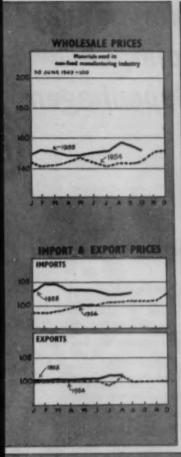
INDUSTRIAL PRODUCTION



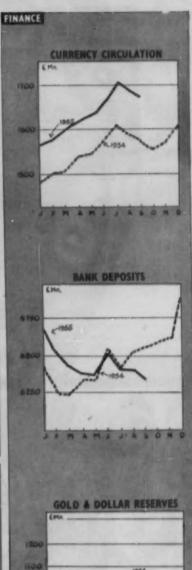
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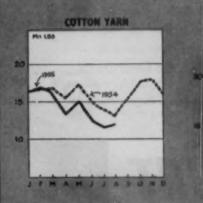


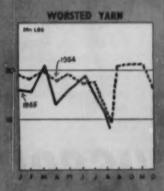


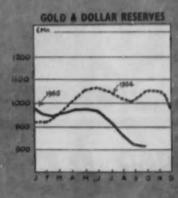


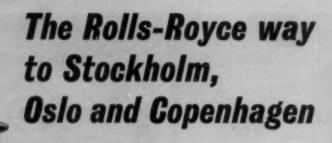












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BUSINESS

HOME MARKET REGIONAL SURVEYS (cont. from page 53)

London, have been appointed consulting engineers for the development of Gatwick Airport. Several new courses for technicians and executives have been announced. For executives wishing to study modern technical developments in the field of management a new residential college has been opened at Sundridge Park, near Bromley, Kent. Average cost for the student at the college, known as the Sundridge Park Management Centre, is stated to be about £30 per week.

The British-American Tobacco Co. have bought a Sussex mansion, Chelwood Vachery, Nutley, for staff training. Courses in gas turbine engines dealing with their application to road transport and industry are now being offered by the College of Aeronautical and Automobile Engineering, London.

With an eye to overseas markets, Acrow (Engineers), of London, are now making their scaffold units, shuttering and other building construction equipment to metric standards. Elcontrol Ltd. have expanded to meet the growing demand for industrial electronic equipment and are moving into a new factory adjacent to their present premises at Hitchin, which they occupied only three and a half years ago. The new plant will provide three times the existing floor area. As a result of the re-organization of their piston manufacturing departments, Automotive Engineering Ltd., Twickenham, have increased output by 100 per cent, and plans are in hand to improve production still further.

The Vevelin Electric Co. have moved to a newly acquired factory at Hurst Green, Oxted, Surrey, on a 30-acre site which provides ample accommodation to meet their expanding order

hook.

J. H. Sankey and Son (Holdings), the manufacturers and distributors of building materials, are expanding their activities. A site adjoining their Barking premises has been acquired to house the sisalkraft, fireplace and walltiling departments and transport workshops.

Midlands

EXPANSION projects are currently being carried out by a number of major industrial concerns in the area. Goodyear Tyre and Rubber Co. (Great Britain) Ltd. are spending £8 million over the next few years in developing

their Wolverhampton factory where already a number of modern processes have been introduced. Building extensions now in hand and covering several hundred thousand square feet should be completed by the end of next year. In view of the labour shortage at Wolverhampton, the company are to erect an additional factory, for the manufacture of tyres, belting and hose, in a development area at a cost of £3 million.

Pirelli Ltd., the motor tyre and tube makers, are currently engaged in doubling the size of their Burton-on-Trent factory. Modernization and extension will take three years and cost around £1 million: only a small increase will be required in the labour force. Midlands car component manufacturers have embarked on schemes which will, it is estimated, require some £20 million in capital outlay. Substantial increases in output will be required to match the projected expansion of the motor industry whose output by 1959 is envisaged as double present levels.

A four-year expansion programme at their Rugby factory is now being carried out by British Thomson-Houston Co. With a full order book already, the company aim to increase considerably their production of smaller types of turbo-alternators, marine turbines, gas turbines, large industrial gear hoxes, compressors and blowers.

One of the most highly mechanized iron foundries in the country has just been erected at Nuneaton for Sterling Metals, a subsidiary of Birmid Industries, for the production of cylinder blocks. Due to go into production next year is a new £100,000 plant now being built at Halesowen, Birmingham, for the Mirroware Co., makers of alumin ium kitchen utensils.

Expenditure on research establishments continues. At the Tube Investments' station at Walsall, which has just been opened, three sections of the technological departments are initially being housed. They deal respectively with irradiated materials, plastics development and control engineering. Garringtons, an associate company of Guest, Keen and Nettlefolds, now have in operation a new laboratory at their Bromsgrove drop forging plant where technical requirements in drop forgings will be investigated and assessed. Speaking at the opening of the laboratory, the chairman of the company, R. B. Brookes, said that Garringtons

had grown 37 times in the last 16 years and were now producing 100 million drop forgings annually.

An important addition to the research and design establishments of automobile and component manufacturers in the Midlands is the new £500,000 centre of the Ford Motor Co. in Birmingham. At present about 200 engineers are employed there, but the number is later to be doubled. Intended primarily for long-term research, the centre has three divisions concerned with cars, tractors and implements, and power unit design and development.

In the next three years, Rolls-Royce are to spend £3 million on a test plant at Derby for simulating high-altitude flying conditions. A £350,000 vehicleand-track testing installation, which is to be sited between Branston and Wichnor Junction, Staffordshire, will form the first permanent rail test plant in Europe. It forms part of the railway modernization plan and will provide technical data on locomotive, carriage and wagon performance over different tracks and at various speeds.

Midlands industrial activity is taking place against the familiar back-drop of shortages of skilled labour. Demand for all types of heavy steel continues to outrun supplies. Mills are working to capacity and in some cases will not have cleared current commitments until the middle of next year. Rerollers, too, are very busy and demand for foundry products is highlighting the present shortage of raw materials. All major sections of the non-ferrous metals industry are active.

Eastern

THE story of full order books and of shortages of labour, materials and space continues. The Eastern region can claim 9 per cent of all the new factory building approved since the end of the war, although applications for industrial development certificates have fallen off considerably in the past few weeks, and over the last six years employment has risen by more than 6 per cent.

Concern is currently being expressed at the lack of progress on selection and approval of suitable sites for the substantial housing schemes necessary in the Luton-Dunstable area. Expansion of industry there has been so rapid that productivity may be affected through undermanning: at present the ratio of vacancies per man unemployed is five to one in Dunstable and 10 to one in Luton.

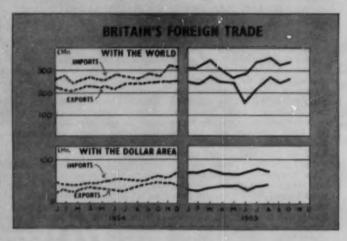
Vauxhall Motors, the biggest local employers, are proceeding steadily with their £36 million expansion scheme which will, when completed, double the current output of 130,000 Bedford trucks and Vauxhall cars a year. The truck assembly line has already been moved from Luton to Dunstable and by next summer nearly all truck activities will be centred there. It is estimated that the doubling of output will be achieved without any increase in the firm's Luton staff of 14,500, while the Dunstable factory will be manned by about 5,000 workers as against the several hundred needed for the small factory as it existed two years ago. To get the trained men they require, Vauxhall Motors are doubling the size of their Luton education and training centre and increasing their intake of apprentices from 54 to 125 a year.

Another concern who are paying attention to personnel training are the de Havilland Aircraft Co., whose technical school now has about 2,500 apprentices of various grades and also a number of graduates on post-university courses. Intake is being maintained. To ensure a sufficient labour force of the highest skill, the Hoffmann Manufacturing Co. at their Chelmsford plant encourage skilled staff on attaining the age of 65 to continue working.

Accent is still on research. Crompton Parkinson are completing additional laboratories, forming an extension to their existing development buildings at Chelmsford, Easex. Included in the construction work are new open-air testing areas. For the study of various aspects of scientific agriculture, Fisons are building a new research station at Levington, Suffolk, which incorporates a 400 acre experimental farm.

A new observatory to be known as the Mullard Radio-Astronomy Observatory is to be sited near Cambridge by the University following an offer by the Mullard Co. to provide over a period of 10 years the sum of £100,000 to extend the work in radio-astronomy at the Cavendish Laboratory.

Due to be completed next month, a £1.25 million Shell Chemical plant at Shell Haven, Essex, will produce annually 20,000 tons of alkylbenzene—the basic material for most of the popular household detergent powders



in use today. The plant will be the first major chemical unit to come into production at Shell Haven. The manufacture of chipboard from wood shavings is to be undertaken by British Plimber at a works to be erected at Rainham. Essex.

Manufacturers of bending machines, the Tubela Engineering Co. have moved to a new factory at Hainault, Essex, where increased work area will enable production to be stepped up. The firm intend to branch out into additional fields of engineering. Lake and Elliot Ltd., makers of castings and motor jacks, Braintree, report output booked for many months ahead. With turnover reaching a new high record, E. K. Cole Ltd. are planning further to extend their Southend factory. A new four-storey block is to be erected to cater for the increasing technical personnel and development projects in the electronics group.

Agricultural engineering concerns in the area are busy. This year, E. H. Bentall and Co. of Malden, celebrate their 150th anniversary. Rotary Hoes Ltd. have expanded the capacity of their Rainham plant, and production is speeding up at the new implement works of Ransomes, Sims and Jefferies Ltd. at Nacton, Suffolk. Design of the foundry and plans for the plough works there began in 1948. Fully mechanized, the foundry has been in operation for some time, but the transfer of production from the firm's Orwell works in Ipswich will take a further four years to complete.

Capable of an annual output of Basildon and 500,000 pairs of children's sandals, a is expected new plant operated by the Norvic gallons a day.

Shoe Co. at Norwich combines efficient production methods and modern working conditions.

At another Norwich works—that of Laurence Scott and Electromotors Ltd.—new electronic machine tool control equipment has just been installed by E.M.I. Electronics. Claimed to be the first of its kind in the country, it comprises a completely automatic milling machine for the production of templates from information perforated on paper tape.

Expansion of their boutyard on the banks of the River Waveney is being undertaken by Albatross Marine Ltd., of St. Olaves, Great Yarmouth, who are currently working on an American order for 100 high-speed pleasure motor boats.

A nuclear power station is planned by the Central Electricity Authority at Bradwell, at the mouth of the River Blackwater, Essex. Construction is acheduled to begin in 1957 and the station should be in operation by 1960-61. Meanwhile work is proceeding on the erection at South Denes, Yarmouth, of one of the most modern power stations in the country. With the first turbo-alternator installed, it will have a capacity of 60,000 kW when operating next year. This will be doubled in 1957 and later increased to 240,000 kW.

The whole of the sources of water in Essex will be almost fully developed when the £5 million Hanningford reservoir scheme is completed next year. Designed to supply families in Basildon and parts of South Essex, it is expected to yield 21.5 million gallons a day.

EXPORT MARKET SURVEY—Belgium & Luxembourg

GROWTH of the European market, which has in the past six years been expanding faster than the sterling area, holds tradeworthy implications for the British exporter. By June of this year, industrial production in Europe had reached a level about 10 per cent higher than in the corresponding period of 1954; in the case of Germany the rise was nearly 17 per cent. Demand for imported goods has been growing steadily in O.E.E.C. countries as it has in the U.S. and Japan, and current trade between these manufacturing groups shows a gain of some 15 per cent over last year's figures.

To say the least it is unwise to ignore a market, such as Western Europe, which between 1951 and 1954 has taken an additional £104 million worth of British exports. Previous articles in this series have dealt with openings for U.K. products in a number of these growing territories (Turkey-December, 1954; Italy-March, 1955; Portugal and Switzerland-May, 1955; and Scandinavia-August, 1955.) Here the Beigo - Luxembourg Economic Union will be considered, and succeeding issues will contain reviews of market prospects in other O.E.E.C. countries, including the Netherlands and France.



The market offered by B.L.E.U. is by no means a minor one. It is an area of free trade where last year British exports sold to the value of £76 million, with sales of unpolished diamonds making a big contribution along with shipments of machinery, vehicles, tractors, chemicals, electrical equipment and appliances. But although since then B.L.E.U. imports have continued to rise, little improvement has been effected in U.K. sales, and it has recently been suggested that this lack of growth in the market may be indicative of a "decline of competitive potential." There is certainly a strong case for more vigorous salesmanship by exporters.

Twenty fewer British firms exhibited at the Brussels Fair in the spring, compared with 1954, and at the Ghent International Fair in September there were five times as many German companies showing as British. Of the 50 U.K. firms concerned, only one is reported as having sent out a director

to support the sales effort of the local Belgian agent. An opportunity to make a more powerful bid for sales will be presented in 1958 when the Universal and International Exhibition of Brussels will be staged in and around the Centenary Palaces at Heysel.



Electricity at the exhibition is to be supplied by a specially-built atomic reactor with a generating capacity of 10,000kW. Firms making atomic plant and equipment in Britain may well find a growing market for their products in Belgium which, although possessing considerable uranium resources in the Congo, has only coal as a power source at home.

The high level of world demand over the past 18 months has had a stimulating effect on the B.L.E.U. economy which leans heavily on its traditional exports of steel and textiles. Prices have been kept stable, inflationary pressure successfully combated and an early 1954 deficit in current balance of payments turned into a surplus. Exports for the first half of 1955 were 15 per cent above comparable figures in 1954, achieved through increased productivity of the labour force which is, in point of numbers, static. Not unnaturally, in this situation, Belgian industry is cost- and output-conscious, and demand for labour-saving equipment of all kinds, electronic control apparatus, mechanical handling units and instruments for measurement will undoubtedly increase.

A recently-published O.E.E.C. survey of Belgium concluded: "A relatively easy economic situation seems likely to continue during the immediate future, and this should enable Belgium to take the necessary steps towards the solution of its longer term problems." Simply stated, this means that there is a need for a far greater diversification of Belgium's industrial structure. The problem has had to be faced by all Western European manufacturing countries, and it is one which is particularly urgent for Belgium and Luxembourg with their high standard of living. Somehow the emphasis must be shifted from steel and textiles products that can be turned out by relatively unskilled labour-to the more highly finished capital goods and the new industries of today.

A difficulty here has been the reluctance of the private sector to engage in large-scale capital investment in new industries, and official encouragement may well be required. This trend towards the manufacture of new lines may prove of benefit to British firms seeking to establish plants in Belgium. Competitors are certainly doing so—Philips, for instance, are now building a new musical equipment factory at Hasselt in Limbourg province, Foreign undertakings are on an equal footing with national concerns and can repatriate capital and profits freely.

At the present time considerable Government financial assistance is being given to the construction of new factories and workshops. Encouragement, too, is being given to the construction, purchase and improvement of houses for the middle-classes who are being afforded the special facilities already available to poorer Belgian families. Communications are being improved. The railway line between Antwerp and the Dutch frontier station of Rosendael-junction with the electrified lines of the Netherlands is to be electrified. By next spring, with the completion of a new bridge near Vilverde, the port of Brussels will again be accessible to sea-going ships. The opening of a new canal from Nimy to Blaton is the first step in a programme designed to link the Mons area of southern Belgium with Ghent and Antwerp. At a cost of some £4 million, a dry dock is to be constructed at Ostend. Under a new road fund just set up by the Government the national road network is to be greatly extended and improved.



A major industrial event is the proposed merger between Belgium's two largest steel manufacturing enterprises — John Cockerill, S.A. and Ougree-Marihaye, S.A. It has been approved by the High Authority of the European Coal and Steel Community, and the new entity will control steel-making capacity of some 2 million tons annually—40 per cent of Belgian output. The John Cockerill, of Lancashire ancestry, who in 1817 built iron works at Seraing, near Liege.

Having a hand in Productivity



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E.D.A. are publishing a series of books on "Electricity and Productivity". Four titles are available at the moment; they deal with Higher Production, Lighting, Materials Handling, and Resistance Heating. The books are 8/6 each (9/- post free) and the Electricity Boards (or E.D.A. themselves) can supply you.

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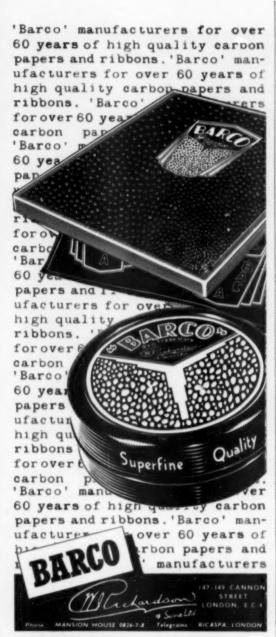
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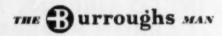
film Equipment. Call in the Burroughs man as soon as you like—you're committed to nothing and his advice is free. You'll find the number of your nearest Burroughs office in your local telephone book. Burroughs Adding Machine Ltd., Avon House, 356-366 Oxford Street, London, W.1.



One Burroughs man solved this problem. The Phonotas Co. Ltd. (weekly telephone cleaning and sterilizing service) have 80,000 separate accounts, and until recently, in London and in provincial offices, figures were copied by hand. As this led to errors and delays, they called in this Burroughs man, Mr. J. G. Winterbottom (left). He showed Phonotas how, with just two typewriter-accounting machines and two abbreviated-description accounting machines, they could halve their accounting time, and obtain up-to-date figures—all without extra staff.

FOR EXPERT ADVICE ON

BUSINESS SYSTEMS CALL IN





How Much on Research?

ONE question which came very much to the fore at the recent conference of the British Institute of Management on "The Impact of Science on Management in the Future," was the problem of deciding how much to spend on research. In a panel discussion, Dr. M. A. Matthews of Shell Petroleum Co. pointed out that chemical firms did not expect to maintain their position unless they spent three per cent of their sales revenue on research. To get ahead, they needed to spend more.

D. A. Oliver, director of research, B.S.A. Ltd., stressed the harmful effect of stringent budgeting for research, by pointing to his own wartime experience. He said that when the war started, he was given a free hand to do any development work which would contribute to the war effort. In the event he "spent only about 10 per cent more than normally, felt 100 per cent freer, and work went on three

times as fast."

No startling conclusions were reached on the question of how to decide whether money is being spent on the right research, and whether an economic return is ever likely to be obtained. Research can be so uncertain that the answer to a particular problem may be just around the corner or five years away. However, it was generally agreed that firms which really believed in research, and did not merely maintain a laboratory for prestige reasons, did not find this a major problem. Most scientists were not really long-haired, and the main thing was to keep a research director sufficiently in touch with the day-today problems of his company, so that he would automatically turn a critical eye on all projects, weighing up their possible value to the company.

OUTPUT of British office equipment, excluding furniture and general fittings, reached a new record value of £18.9 million during the first six months of this year—an increase of £1.8 million over the corresponding figure for 1954.

Exports for the first nine months of the year were worth £10,952,961 as against £9,024,704 in the same period in 1954. Exports to Canada showed the largest increase—over £200,000 more than last year.



NO SALESMEN-SCIENTISTS

A NOTHER question discussed at the B.I.M. Conference, Harrogate, was whether scientists and engineers should be used in the sales forces of companies selling technical products. Dr. C. G. Addingley, director and chief chemist of British Belting and Asbestos Ltd., said that in his experience the technically trained man who went out as a sales representative was in danger of giving off-the-cuff answers to problems which should really be referred back to the company's technical service. If he was out selling most of the time, he could not hope to keep up-to-date on technical matters, and so he could do the firm damage.

Dr. H. A. Thomas, head of the Use-development Organization, Courtaulds Ltd., agreed that in addition to the dangers, there was also a considerable waste of talent in using scientists as salesmen. He felt that what were needed were salesmen with an appreciation of technical problems, not technical salesmen.



THE 44th British National Business Efficiency Exhibition will be held next year at Bingley Hall, Birmingham, from February 20 to 25.

EYE-CATCHING

THE tenth annual report of the Council of Industrial Design shows that the importance of good design is becoming more widely accepted both by manufacturers and the public. There has been greater demand for inclusion of new articles in the Design Review, and for introductions to designers listed in the Council's Record.

During the past year the Council have prepared displays of well-designed goods for seven overseas exhibitions. But the appearance of goods themselves is not the only way of catching the eye of foreign buyers. "Far too many of our exporters still pay insufficient attention to the visual appeal," said Derek Walker-Smith, Parliamentary Secretary to the Board of Trade, at a recent conference on "Photography in Industry."

Mr. Walker-Smith hoped that manufacturers would learn that "at very little more trouble and expense they can help to present abroad a more vivid picture of Britain, virile, inventive and right up-to-date." Exciting photography might not itself be able to reverse an adverse trade balance, "but it is a step in the right direction, and one of which some of our competitors are already fully aware." The opening article of next month's Business will show what some British exporters are doing to fight foreign competitors, particularly the Germans.



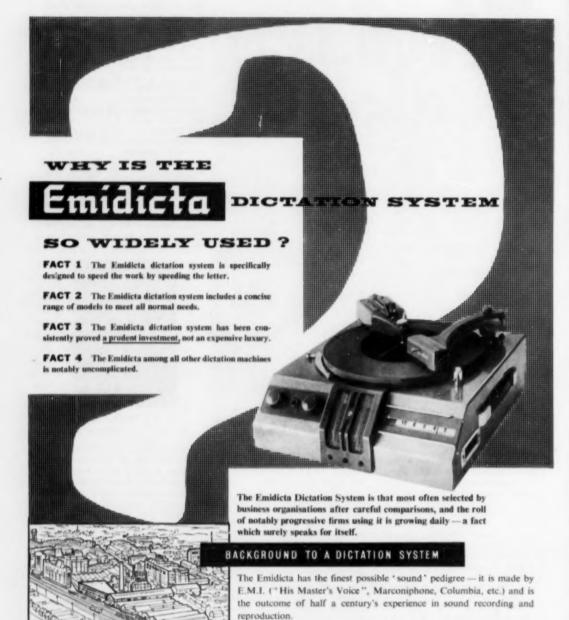
A. R. CARRUTHERS Believes in Importance of Design

One believer in the importance of good design is A. R. Carruthers, who has been elected president of the Office Appliance and Business Equipment Trades Association for 1955-56. His many years with Addressograph-Multigraph Ltd. have convinced Mr. Carruthers that in the field of office equipment, as in others, "a good designer will study the use to which a product is put, and thus make it easier and more attractive to use." The new vice-president of the association is G. L. Mercer of Lamson Paragon Ltd.

* * *

DOES IT SINK IN ?

THE article on pages 80 to 84 of this issue describes methods of giving employees a complete picture of their company's operations. Is such information really appreciated and remembered?



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B.M.131

N. Corah (St. Margaret) Ltd., Leicester, hosiery and knitwear manufacturers, recently investigated this question. Their survey was concerned principally with the news of company profits, production and trading results which had been published in the house magazine and local newspapers, or had been discussed at joint consultation meetings.

About 160 workers-five per cent. of the total labour force—took part. They were interviewed in groups of 20, and their answers to a number of questions were analysed. It appears that the published facts had been ignored completely by between 20 and 30 per cent of the women and 9 per cent of the men. Moreover, few of the others remembered actual figures. When asked factual questions, only 26 per cent of them gave three or more correct answers out of five, and only 6 per cent scored four or more.

One fact was retained, however. Fifty-four per cent stated correctly that taxation swallowed up the largest share of the profits. This, in itself, might be regarded as a notable achievement of the company's communications system !

The answer to a question concerning a pictorial analysis of the sales £ which had appeared in the house magazine, disclosed that 12 per cent of the men and 21 per cent of the women had failed completely to grasp the significance of the figures involved. Nevertheless most of the employees (86 per cent) favoured the idea of being given financial information.

Asked to state which types of information were of particular interest to employees, 52 per cent mentioned new developments and the general trade position. Twenty-six per cent declared that they were equally interested in all types.

From their analysis of the replies. the company drew two main conclusions: (1) that too much detail may be confusing; and (2) that employees want to know general facts, illustrated by a few figures.

Corahs have been running a wellplanned and highly successful joint consultation scheme (described in the February, 1955 issue of Business, page 105) for more than five years. They also publish much news of company activities in their house magazine.

The results of their survey emphasize that "selling" a firm to its employees is a hard job. But it is not unrewarding,

DECEMBER, 1955

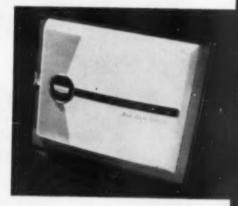
People **Products** Places-I

LOOKING AHEAD-Encouraged by the fact that more than 1,100 U.S. and Canadian buyers visited the British Industries Fair in 1955, Sir Ernest Goodale, chairman of B.I.F. Ltd., recently made "Come to Britain" tour of the North American continent. Next year's Fair opens at Earls Court on February 22, and at Olympia and Castle Bromwich on April 21.



The refrigerator door shown here is only one of many uses to which Styron, a new plastic material now being manufactured in Britain, can be effectively put. Among the advantages claimed for the material are low weight, dimensional stability, water re-sistance and excellent electrical properties.







WORKSHOP ON WHEELS-To help maintain a high rate of progress on Iran's new 340-mile pipe-laying project, Costain-John Brown Ltd., the contractors, are using several of these "mobile laboratories," specially designed for them by Pilgrim Mobile Units Ltd. The laboratories are divided into three compartments, a darkroom, an inspection room and a workshop-cum-office.

P.P.P. Continued

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and the fact that a minority of employees completely fail to grasp the significance of the facts and figures being disseminated, is not cause for despair. For in any group there are only a certain number of "opinion leaders." These will generally understand the facts presented, and even if their previous opinions have been at variance with the facts, reliable information disseminated over a period of time is bound to have an effect on their views.

* * *

THE newest and most exclusive of management organizations, the Institute of General Managers, holds its second annual dinner in London on Friday, December 9. The Institute is exclusive in that membership is open to managing directors and general managers only, but it is not exclusive geographically. It has representatives in nearly all the countries of the Commonwealth and Empire, and it is fitting that Lord Bruce of Melbourne, former Prime Minister of Australia and chairman of the Finance Corporation for Industry Ltd., should be the principal guest of honour at the dinner. Top executives desiring information about the Institute should write to The Registrar, The Institute of General Managers, 86 Eccleston Square, London, S.W.1.

+ + +

ONE of the subjects recently investigated by the Oxford University Institute of Statistics is the age of small manufacturing firms. A pilot survey of 85 firms in the Birmingham area showed that the majority, or 46 of them, were founded before 1919, another 17 were founded between 1919 and 1930, 7 between 1930 and 1939, 5 during the last war and 10 since the war. The authors of the survey suggest that if their figures are typical of industry as a whole, then they "would appear to indicate quite a high rate of new entry."

However, it is worth noting that proportionately more firms were founded after the first world war and survived the depression, than were founded after the second world war. If allowance is made for depression casualties, it seems that the rate of founding of new firms after the first world war was even higher.

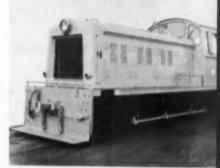
Not all the firms, of course, have remained in the same hands since foundation. When proprietors were

People Products Places-2

HELP YOURSELF — Self-service techniques are still gaining in popularity. Latest idea is Mekay Ltd.'s "shirt dispenser," which enables sales staff to sell twice as many shirts in half the time during rush periods. Popular sizes are placed in the stands at the top, and those in less demand in the glass-fronted drawers beneath.

BOUND FOR DOWN UNDER—Seen here is one of the 17 diesel locomotives ordered by New Zealand Government Railways from W. G. Bagnall Ltd. of Stafford. Worth more than £230,000, the order was received after W. A. Smyth, the company's managing director, had made a flying visit to New Zealand to study local conditions and requirements.







TAKING THE STAGE—One way of getting valuable publicity is by organizing a stunt which makes the headlines. The Roads Campaign Council, for example, recently hired a 100-year-old stagecoach to deliver their petition for improvement of roads to Parliament and, at the same time, to emphasize their contention that most British roads are not fit even for horse-traffic. An article on Editorial Publicity appears on page 75 of this issue.

P.P.P. Continued



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No limit to the number of alarm points.

Can be linked with an internal telephone system.

General or restricted alarm as required.

The location of outbreak is immediately registered on the Central Indicator Panel.

Installed and maintained on a rental basis.

Maintained at peak of efficiency.

£26,154,000—Twenty-six million pounds is the cost of damage caused to industrial premises every year through fire—add to this loss of production and plant, and it will be seen that the necessity for an efficient and effective fire alarm system in industrial premises is very real indeed; quite apart from the Factories Act and the accepted responsibilities of employers toward their employees.

An efficient fire alarm system must pinpoint the location of the outbreak and give immediate warning so that the fire can be dealt with promptly before it takes a firm hold. The TR Alarm System—which is available on a rental basis—does this, and because it has to be regularly and efficiently maintained as a part of the rental contract, its ability to be effective at all times can be relied upon.

The long and varied experience of TR Consultants and Engineers in the provision of fire alarm systems is freely at your disposal whether your problem applies to an existing building or one that has only reached the planning stage.

Write to arrange a consultation now—you never know where fire will strike next.

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asked about the duration of present ownership, 16.7 per cent stated that it dated back before 1919, another 16.7 per cent went back to the period 1919-30, a further 20.2 per cent dated back to the period 1930-1939, 16.7 per cent dated back to the last war and 29.7 per cent have changed hands since the war.

* * *

THE Institution of Production Engineers have followed up their successful conference on "The Automatic Factory" by setting up a committee to investigate more fully the implications of automation, particularly its effects on human beings. Chairman of the committee will be A. F. Kelley, director and general manager (manufacturing), Aero Engines Division, Rolls-Royce Ltd., Derby.

* * *

METHOD STUDY

VALUABLE antidote to the Atendency to regard work study as solely time study with the consequent "bonusing" of employees, is provided by a new publication "Outline of Work Study-Part II: Method Study." * This goes systematically into the procedure for investigating working methods, with a view to improving them, and the six stages described in detail are: Select the work to be studied (clearly it must be something where a worthwhile gain could be made); record all relevant facts; examine the facts critically; develop the most practical, economic and effective method; install the method as standard practice; maintain that practice by regular routine checks.

The booklet is well illustrated by time charts, flow charts and other methods of recording procedures prior to improving them.

*British Institute of Management, 7s, 6d.

* * *

BRUSSELS is already preparing for its World Fair, to be held in 1958. The first of a series of posters printed in six sizes and eight languages is now being sent round the world. It is said to portray "Humanity—the kneeling figure inside the globe—looking upon its work. . . Though kneeling it seems ready to rise again." This may suggest that it is not too early for potential British exhibitors to start rising to the occasion.

DECEMBER, 1955

People Products Places-3



SEEING FOR THEMSELVES—One way of promoting confidence among shareholders is to focus attention on the company's range of products. This policy was adopted for the first time at the annual meeting of the National Canning Co.—parent of the Smedley Group—where more than 100 cans, packs and bottles were on display.



QUICK PROMOTION—Personal experience of American and Continental production techniques should be a big help to John Taysom in his new capacity as works director of Cimex-Fraser Tuson Ltd., floor maintenance engineers. Mr. Taysom, who is only 32, served his apprenticeship with Standard Telephones & Cables, and later worked for a time with the Austin Motor Co.



GOING TO THE TOP—This Fleet St. window display symbolizes Business as "The Journal of Management in Industry." With a circulation which has doubled in seven years, over 90 per cent of its copies go to Britain's commercial and industrial leaders. Furnishings for the display were lent by K. Harvey's Office Equipment of New Bridge Street.

The machine THAT DOES A complete mechanized accounting job for £350



On our special deferred terms you can install this machine immediately for a monthly cost lower than that of one junior clerk.

Write or 'phone for our fully explanatory booklet "Complete Mechanized Accounting for a Capital Outlay of £350", quoting reference, 38/Dc.

Sales & Purchase Ledger Posting

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Stores Recording

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PORTABLE ACCOUNTING MACHINE

UNDERWOOD BUSINESS MACHINES

4-12 New Oxford Street, London, W.C.I. Tel: CHAncery 3131

BRIGHTON, SUSSEX, SALES & SERVICE EVERYWHERE 72

TALKING POINTS

Free Trade - How Vital to Britain ?

The following correspondence took place, before the Autumn Budget, between the Chairman of a commercial enterprise and the Editor.

The Editor, Business Sir.

I was very interested to see in your "Survey and Forecast of Business Conditions" for September the following:

"There are reasons for believing that it will take some time for the British economy to recover from the present position of excessive boom and unbalance in external trade. One cause of slow progress is the strong disinclination on the part of the Government to impose import restrictions."

I venture to suggest that stopping imports reaching the British home market would have the effect of creating shortages and would result very quickly in further rises in price and further inflation. Furthermore, you do not indicate how our customers abroad would be able to continue to purchase British exports if we cut down on imports.

imports.
Yours faithfully,
W. A. N. JONES,
Chairman and Joint
Managing Director,
W. H. Jones & Co. (London) Ltd.,
London.

To Mr. Jones

The main object of the credit squeeze is to restrict imports, and therefore I feel one cannot speak too harshly against the direct restriction of imports, when present policy is to restrict them indirectly. The post-war Labour Governments made the mistake of placing direct restrictions on imports without taking steps to stop inflation within the country.

The present Government is fortunately trying to stop inflation, knowing that if they are successful they will indirectly curb imports. But one of the causes of the recent weakness of sterling was the fall in confidence in the pound, due to excessive imports. I feel that any direct restrictions on imports which had helped to conserve gold during the period it takes for the credit squeeze to become effective, would have helped confidence in sterling.

At present world trade is expanding rapidly but Britain's share is decreasing. So far as I know, there has been no retaliation against Australian import restrictions. In present world conditions our fear is not that others may retaliate against our import restrictions, but that others will take greater advantage than we do of trade liberalization. Between 1950 and 1954, the volume of British exports rose by only 8 per cent compared with a 29 per cent increase in world trade during the same period.

I would like to believe that the economy could be controlled by credit restrictions, but until the problems of Government expenditure and wage inflation are tackled, I feel that we may have to resort temporarily to other less desirable measures.

Yours faithfully, G. H. COPEMAN, Editor.

To the Editor Sir,

You refer to the main object of the credit squeeze as being to restrict imports, but so far as I am aware, this has not been announced by any Government spokesman, nor am I aware that it is in fact the object behind the credit squeeze. I would have said that the object of the credit squeeze was, in the non-Government sector, to restrict consumption on credit of goods and services of any description, and to suggest that one can divorce conditions at home from the overseas trade of a country like ours, I suggest, is quite incorrect.

Goods are only imported into this country if they are cheaper or more desirable than a locally produced article, and to keep them out, therefore, must bring about higher prices at home by limiting the supply of the article in question. This applies equally to raw materials, to semi-manufactured articles and to consumer goods, and in this connection I would point

out that the finished product of one trade is the raw material of another.

There is a campaign going on at the moment to restrict imports of Canadian plastic powder which is used by many manufacturers in this country. The reason given for this is to reduce expenditure of Canadian dollars because there is now a factory in this country which can produce. The fact, however, is that the cost of the British powder is likely to be considerably higher than that of the Canadian article, and I may say quite definitely, therefore, that if the import of the Canadian powder is stopped or restricted everything that is made by the manufacturers forced to use the English powder will be bound to go up in price. Such instances happen wherever tariffs have to be imposed, and if you really think that such a state of affairs helps to earn our living abroad I am afraid that I for one do not agree with you.

If we want a greater share of expanding world trade the answer is quite simple. We must allow our manufacturers to obtain their materials at cheapest world prices so that they may stand in competition with their competitors in other manufacturing samues abroad.

The other thing which has to be done is to work hard and urgently towards conditions under which the pound sterling can be made freely convertible into any other overseas currency without any strings attached.

Incidentally, I have noticed with interest the proposals of the West German Minister of Commerce for meeting inflationary conditions which are emerging in Western Germany. No doubt you will have seen that he advocates a little taste of free trade as part of the medicine. I suggest that a few spoonfuls out of the same bottle might work wonders over here.

Yours faithfully, W. A. N. Jones.

(I agree that the object of the credit squeeze is to restrict consumption. But this has only become necessary because of an unfavourable trade bal-

balance by restricting imports and also forcing more goods to be exported.

I appreciate that, as in the case of plastic powder, if one firm were given, a monopoly of the British market, the restriction of imports might cause prices to rise. But we cannot say this about imports generally without ac-

cusing British industry of being highly

monopolistic.-Ed.)

credit squeeze is to improve the trade

Therefore the purpose of the

Introducing 2 more entirely NEW OFFICE PACEMAKERS

Live Keyboard Adding-Lister

THE ENTIRELY NEW

Multi-purpose '158'

Bookkeeper



Unique—every amount key its own motor bar. Absolutely no unproductive hand-motion. Greatest ever speed. Greatest ever ease (1 or 2 totals). The first radical development in adding machine design since the introduction of electric operation.



A versatile, highly automatic generalpurpose bookkeeping machine designed specifically to bring the benefits of fully integrated machine accounting well within the financial compass of small businesses. In all respects, a remarkable production.

Demonstrations arranged to suit your personal convenience. Kindly write



or 'phone: The Accounting and Adding Machine Division of

THE NATIONAL CASH REGISTER COMPANY LTD. 206-216 Marylebone

Road, London, N.W.1. PADdington 7070. (Branches in all principal business centres)

- ★ Your advertisements and salesmen have more pull if the prestige of your firm has been built up by editorial publicity. Here are five case-histories, three of them describing the techniques and methods of successful press officers, the other two describing the work of public relations consultants.
- ★ In many cases, small firms have more to gain from editorial publicity than large firms. This article therefore has special significance for those who at present "handle their own publicity."
- ★ Of equal importance to a reputation with the outside public is a good reputation with employees. This article is followed by one on "How to Maintain the Goodwill of Employees."



How to Build Prestige for Your Firm

By the EDITOR

O the businessman whose sales graph is going up, who advertises his products and believes firmly in them, there can be few things more disconcerting than the problem of obtaining what he may regard as a fair measure of editorial "support." He can be rather hurt when his firm's magnificent achievements or the speech he made on a festive occasion gets hardly a mention in the Press.

The first thing he needs to understand clearly is the essential difference between editorial publicity and advertising. D. K. Winslow, in his recent book on "Editorial Publicity," defines "advertising" as "the making of an announcement with the direct object of selling." He defines "publicity" as "the dissemination of information with the immediate object of keeping a firm, its members, its services, and its products—each or all—frequently before the attention of other persons, although

*Pitmans, 8s. 6d.

selling may be, and very often is, the ultimate object."

There is a further essential difference between advertising and publicity. When a firm pays to advertise its products, that is a token of the sincerity of the firm-the eagerness of the firm -to put across a sales message to the readers. On the other hand, when a firm obtains editorial publicity, that is a token of the sincerity of the editorthe eagerness of the editor-to tell the readers something which they are anxious to hear. And there can be a world of difference between what the firm wants to say about its products and what the readers of a particular journal want to read.

Editors are in business selling information, etc. to their readers, just as manufacturers are in business selling products. It follows that the head of a business firm cannot expect to understand how to get editorial publicity, until he can mentally sit in an editor's chair and appreciate what the editor's market is. What are the readers willing to bus?

When he can do this, he can ask himself: "Is there some piece of news regarding my firm, its products, or its employees which the readers of some



If you expect your good news to be published, you should be frank about your bad news. This avoids suspicion, speculation and unfriendly headlines

newspaper or journal would be willing to buy?"

Publicity is complementary to advertising. It builds prestige in a way that advertising cannot. An advertisement comes direct from the advertiser, and directly or indirectly tells the customer how good he is. Publicity comes via the editor, and implies that the editor—an independent person—is recommending the firm. Publicity makes advertising more effective.

Scope of the Article

This article concentrates on how to obtain editorial publicity, although it is recognized that the prestige of a firm may be built up by a wide variety of methods, which all come within the professional field of "public relations."

Sitting in the editorial chair, one has ample opportunity to discover which are the firms with good press relations. Some firms are good because they employ full-time press officers, others are good because they engage professional public relations firms to look after their publicity. Still others are good even though they cannot afford either of these facilities. They happen to have a leading executive with a flair for publicity. It is proposed to describe here the work and techniques both of full-time press officers and of public relations firms acting for clients.

Some of the best press officers, and some of the best public relations firms will not discuss their work openly, because the success of their efforts depends largely on the public not being conscious of what they are doing. Therefore some of the leading publicists interviewed for this article have made it a condition that their stories should be anonymous.

Some industries, such as commercial aviation and motor car manufacturing, are of such absorbing interest to the public that for firms in these industries editorial publicity may be even more important than advertising. Of course advertising will cost them more, but more staff may be employed on preparing Press copy than on preparing advertising copy. In firms such as B.O.A.C. and Ford Motor Co., publicity departments of 50 or more are not unknown—although some of these will be engaged on other publicity work, apart from editorial.

There are also firms such as Imperial

Chemical Industries which give technical advice to customers, and which for this reason alone need exceptionally large publicity departments. However, this article is not concerned with such exceptions, but rather with the publicity problems of firms whose products or services are not in the limelight and do not need to be accompanied by an excessive amount of technical information. Many such firms—even the large and famous—have just one or two publicity officers, with one or two secretaries.

For The Smaller Firm Even this, of course, costs a few thousand pounds a year at least. What can the smaller firm do on a more modest scale? One public relations officer who works on his own for several

clients, estimates that he cannot provide a worthwhile service for less than £600 a year. There are consultants who will quote a fee as low as £250, but they tend to have a high turnover of dissatisfied clients. The mere mechanics of sending out Press statements and photographs can cost hundreds a year, and this can be largely a waste of time unless done by someone with successful experience in journalism who could command a good salary elsewhere.

However, it is difficult to do much advertising on a budget which does not run into thousands, and the point is fairly made by P.R. consultants that small firms often have most to gain from editorial publicity-more than large firms which tend to have bureaucratic rules about what may be disclosed to the Press. In the small firm there is often far more interesting activity-more stories-and in recent years some firms in new fields such as electronics have built up national and even international names by spending just a thousand or two a year on editorial publicity.

Press Officers

Case History 1. One well-known firm with retail outlets throughout the country employ a press officer (Mr. X) who gains much of his success through being a journalist, with wide contacts among fellow journalists.

He is a member of the Press Club,

and has a most likeable personality. He is not an unsuccessful journalist turned press officer. On the contrary, his former experience and success have enabled him to command a high salary in his present work. He is worth it to his firm, for he gets them a regular flow of mentions in national newspapers, the local Press, the trade and technical Press and popular magazines.

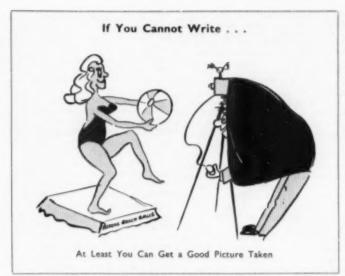
Mr. X emphasizes the importance of studying not only the type of reader to whom papers are trying to appeal, but also the distinctive style of the paper. Every story he sends out is written specially for the paper concerned.

He has written as many as 27 varieties of the same story, in order to ensure that papers with overlapping readerships do not get the same story.

He also emphasizes the importance of not overdoing the name of the firm when writing a story for the Press. If the name occurs logically once in the text, it is unlikely that any editor will strike it out. In a 1,000-word article it would be most unwise to mention the name of the concern more than twice. If the name is mentioned too often, the editor will regard the article as a pure puff for the company and strike the name out altogether—perhaps not even use the story.

Mr. X maintains a round-the-clock information service. He believes firmly that information, available to the Press at any time, builds goodwill for the day when his own story breaks. Newspapers do not mind making long-distance calls at any hour if this enables them to check the facts of a story. If the subject is one on which Mr. X is known to be quite an authority, then the newspaper will not hesitate to phone him up. For every important item of information he keeps a duplicate copy of the relevant documents in his files at home.

Mr. X is also well aware of the value of the indirect approach. A story which helps his firm does not necessarily go direct to the Press from him. To quote one example, a discussion on television one night deeply concerned the interests of his employers. He did not telephone the Press giving his firm's views on this subject, as they might have regarded the views of one particular concern as hardly newsworthy on such an important topic. But he did open his files at home and get out a lot of important facts and figures correcting a misleading impression given on TV. He then phoned these facts and figures to his appropriate trade association, who were most grateful to have them, so that they



could issue an immediate statement to

The authority of this association is such that their statement was printed very widely in the Press next morning, but nobody except Mr. X and the association knew that the facts and figures emanated from a press officer who was looking after his own firm's interests.

Mr. X does not have to use his bedside telephone every night, but on one occasion when an important topic was in the news, he handled 39 calls in two nights at home, mostly between 10.45 p.m. and 2 a.m.

For a press officer to do this kind of work successfully, he must have the absolute confidence of his firm, who must be prepared to tell him not only their policy decisions but enough of the underlying reasons to give him a full grasp of the situation so that when he comes to give his story to the Press and explain it in answer to questions, he knows just where he stands.

Case History 2. We will now have a look at Mr. Y, who is press officer for a well-known firm manufacturing domestic equipment and with area sales representatives throughout the country. Mr. Y uses these area sales representatives as local press officers. He encourages them to get to know the local newspaper editors, and they carry out press publicity under his strict guidance whenever the company holds local displays and demonstrations of interest to housewives. This combination of central publicity skill and local

contact produces spectacular results in the way of large volumes of Press clippings.

The company subscribes to a press cutting agency not only for clippings about their own activities, but also for those of their competitors, to compare results. Mr. Y emphasizes that local newspapers and the trade and technical press are very interested in news of new products, provided they are not written up "puffily."

New Products

He even sends stories about new products to the national press, although he does not expect many of these releases to be used. But they sometimes put an idea into the mind of a correspondent receiving them, who subsequently develops a feature story around the new product and its impact on life. Mr. Y regards pictures as being particularly important to the national press, for even though a newspaper may not acknowledge the name of the company, many readers will recognize the distinctive design of the company's products.

Another aspect of his work which Mr. Y regards as of great importance is "goodwill publicity," providing facilities for the trade and technical Press to describe the firm's processes, methods and activities. His company are prepared to give almost unlimited facilities to journalists in this regard.

A third aspect of publicity which Mr. Y finds important, is that concerning personalities in the firm, from chairman to office boy. Recently, for example, the firm sent a number of apprentices to the Continent, on an exchange arrangement with another firm. He managed to get a story about each apprentice into his local hometown paper.

Because the company have factories in the provinces Mr. Y has appointed a member of each factory staff as an honorary press officer, who may talk to the local Press, when occasion warrants. To help solicit the right information about a newsworthy employee for the local Press, each honorary press officer is provided with standard questionnaires designed by Mr. Y.

Mr. Y readily acknowledges that if he is to expect the Press to use his good stories, he must also be prepared to give them his bad stories. For example, not long ago the company had to lay off a few hundred workers at one factory. Mr. Y immediately issued a detailed statement to the local Press, explaining exactly why the men had to be laid off, and inviting the local Press to send representatives to interview the men, if they wished. As a result, none of these invitations was accepted, and the story of the lay-off got just a few lines in the Press. If, on the other hand, there had been any attempt to hush up news of the lay-off, some of the dismissed men would no doubt have approached a local newspaper, and there would have been journalists teeming all round the works, with resulting headlines in the next edition.

Mr. Y believes that a press officer's first duty is to answer questions put by the Press. No higher than second to this comes the giving out of stories to the Press. He keeps a log book of all Press questions, and against each question is entered a serial number, the date, and in the case of the national Press, the time that the question was asked—also any remarks as to the answer given or what was done about the question.

This log book protects the press officer if there should ever be a complaint that a question was unanswered, or a query by a senior executive of the



Do your telephone operators and mail room know who is responsible for your Press relations? Black mark, if your operator has to say: "We haven't a press officer"



At least half the best stories arise from "follow up" ideas in the editor's office, after he has received your Press release. Make sure that every story or photograph bears the name, address and telephone number of an executive who can give further information

company as to the wisdom of a particular answer. Every answer must be judged against the time at which it was given. Anyone can be wise after the event. Hence a log book is a great protection against unfair judgments based on subsequent knowledge.

Mr. Y keeps sets of addressed envelopes ready for stories to go out to any section of the Press, and he has a Press release file in which he records the serial number of each release, the date and the type of story. Copies of all Press releases are distributed to the managing director, the sales promotion director, the head of the department concerned in the story, and the editors of the firm's local house magazines. The serial number is not put on at the duplicating stage but is pencilled on afterwards, so that outsiders cannot keep a check on the number of releases made by the firm. In addition, each release is filed separately and the Press clippings that result are filed with it. after being routed to appropriate executives for their information.

Mr. Y makes an annual report of the score of publicity obtained each month, but he does not measure it in "column-inches," for he considers that there is no point in trying to add up two entirely different stories, one about a product and the other about an employee. All he does is to make a count of the number of "mentions" obtained in each particular type of newspaper or journal, and concerning each particular type of story—such as a product story, a technical story or an employee story.

Case History 3. Mr. Charles Hervey, public relations officer of the United Steel Companies, was in journalism After the war, he before the war. took one of the cadet executive courses for ex-servicemen, arranged by United Steel. During his subsequent work as a junior executive he was frequently given the task of entertaining Press visitors. This type of work proved very much to his liking, and when the company decided to appoint a fulltime press officer, he got the job. He has since built up a remarkable position, controlling the publicity of a diverse and widespread group of steel companies-the largest group in the Commonwealth. He has a technical press officer to take off his shoulders the work of writing learned articles for technical journals. Apart from the technical press officer, he has just one secretary to help him.

An executive of each member company of the group has been appointed as local press officer, with whom Mr. Hervey maintains close contact. If any member company plans a function, such as the opening ceremony of a new plant, for which Press publicity is desired, the organization of this event is put entirely in the hands of Mr. Hervey—working through a committee of senior executives of the company concerned. The cost of the event is charged to the company concerned.

One astute tactic of Mr. Hervey is to attend the annual Trades Union Congress as an observer. The Press send all their top industrial correspondents to the T.U.C., so Mr. Hervey takes the opportunity of throwing a Press party for these correspondents. This enables him not only to meet old friends but also to get to know any newly-appointed correspondents.

As public relations officer, Mr. Hervey conducts vacation courses at the group's works for public school-boys and undergraduates who may later wish to make a career in the steel industry. Such courses are really outside the scope of this article. They have, however, led to something which is extremely relevant.

Every year Mr. Hervey conducts a one-day course for young journalists. The local newspapers and the large provincial groups send their young trainees on this course, so that they will get to know the steel industry and its problems. But as they are given this training free, with suitable refreshments and entertainment, by United Steel, they start their journalistic careers well disposed towards the group.

The degree of co-operation which Mr. Hervey has built up with the Press is such that when a journalist wants information about the steel industry in a hurry, rather than phone the Iron and Steel Federation, he will sometimes phone direct to Mr. Hervey, who thus becomes an unofficial spokesman for the industry.

P.R. Consultants

Case History 4. One public relations

firm, Sidney-Barton Ltd., who have built up a large clientele during the last half-dozen years, prescribe much of their success to their system of organization. This gives the client confidence that they are working hard on his behalf, and that he is getting value for money.

When Sidney-Barton (whom we will call "the consultants") take on a new assignment, they point out to their client that results cannot be expected for roughly six months. couple of months are spent in making a detailed study of the work of the client and producing a report stating the publicity problems of the company and how it is proposed to remedy them. Then a meeting is held at which plans are approved. The consultants are reluctant to do "one-off" jobs for special occasions. They prefer to do regular and consistent work for a client, as they believe that the best results come from a continuous and rising volume of publicity.

When the consultants take on a new client, they form a high-level Public Relations Policy Committee at the cliert's premises. On this committee sit representatives of the consulting firm and the appropriate departmental heads of the client firm, the managing director of the client firm generally acting as chairman.

This committee meets every few months, as required. The consultants prepare the agenda and do the minutes. The value of this committee is two-way. It enables the client to see what the consultants have committed themselves to doing, during the next few months. And likewise it gives the consultants an opportunity of pinning down executives of the client firm, regarding any action to which they have committed themselves for helping the consultants.

Moreover, this committee gives the consultants authority to obtain the co-operation of members of the staff of the client firm. The minutes of the committee meeting are their authority, for the committee is, after all, chaired by the managing director.

Some of the consultants' clients have publicity officers on their staffs, but they nevertheless use the services of consultants, because this not only gives them the benefit of an outside view, but it also adds to the range of experience and contacts available. This is



After you have written a Press release, go through it and cross out unnecessary adjectives. Also be sparing in the use of your company's name particularly valuable when it is important to make an outstanding publicity success of a special event.

Publicity often involves not merely writing a story and seeing that it gets to the right people, but creating the story in the first place. Here is an example of the sort of thing the consultants have to do. One of their clients is an aircraft firm who, of course, show their products at Farnborough. When, on one occasion, the consultants asked the client what they proposed to show, they were horrified to learn that the client intended to show only one model of a particular aircraft that had been first displayed the previous year.

The client explained that they could not send more than one as the others were needed for flight testing. After a top-level protest from the consultants, the client reluctantly agreed to put a whole flight of machines in the show, and to give an aerobatic display. This not only brought the firm great publicity and enhanced their prestige, but created an atmosphere of "quantity production"—important in the obtaining of orders.

Case History 5. It is now proposed to give a couple of examples of the work done and the results obtained by a firm of public relations consultants working on specific briefs. Voice and Vision Limited were in charge of all publicity for the opening on February 11, 1955, of the new factory for Jeremiah Ambler Ltd. at Peterlee, Co. Durham. Because the factory is on a New Town trading estate, the Ministry of Housing and Local Government, the Board of Trade and the Central Office of Information were interested in this venture, as well as, of course, the builders and the architect. The problem of providing publicity was therefore one of catering for the interests of all these bodies, as well as for those of Jeremiah Ambler. Also, because the new factory contained both British and American textile machinery of rather revolutionary design, there was a highly technical angle to the story of the opening.

Representatives of the trade, technical, business and financial Press were conveyed north from London the day before the opening, and they were joined on the day by the local correspondents of the daily and provincial Press.

The B.B.C. sent up their leading television newsreel cameraman, and he shot 1,400ft. of film. A sequence from this subsequently appeared in Television News and Newsreel. Also the B.B.C. Northern News described the

Don't Rely on the Refreshments

You Need a Good Story Too

opening on the day, and the same script was later used in the Light Programme on Radio Newsreel. With the cooperation of the Board of Trade, a bulletin on the factory was circulated to the editors of all B.B.C. overseas programmes, and to Reuters and other news agencies. Also a photograph and story about the factory were distributed to British information services throughout the world.

Because of the European connections of the chairman of the company, a special story, together with his photograph, was distributed on the Continent.

A member of the machinery company which provided much of the new equipment was present at the opening ceremony, and gave interviews to the technical Press.

Operatives for the new factory had been given a special form of training, and information about this was made available to the Press. The public relations company who represented the builders agreed to hand over to Voice and Vision the whole of the Press arrangements, so that there would

be no over-lapping, and the story of the building problems overcome at Peterlee was disseminated to the appropriate trade Press.

At an opening ceremony it is very easy for the leading V.I.P.s to spend all their time in an exclusive circle, apart from the main body. But on this occasion an opportunity was made for both the chairman of Jeremiah Ambler and the Minister performing the opening ceremony to spend some time with the Press.

The success of a publicity venture such as this should be measured not only in the immediate volume of Press clippings that result, but also in the continuing flow during subsequent months—the snowball effect. If the organization runs smoothly and the Press are treated with consideration, then provided the occasion itself is noteworthy, it is likely to become implanted in the minds of journalists so firmly that they will keep referring back to it in later months and basing other stories on that particular experience.

There are many indirect ways in which the sale of goods may be aided by editorial publicity. For example, Voice and Vision handled the publicity for Charnos nylon stockings when these were launched a few years ago. Nylons were then just becoming more plentiful, and the manufacturers were keen to market new and more attractive styles and gauges. But this could hardly be successful unless the public learned quickly to become more discriminating.

In the past women had eagerly snapped up any stockings available, without considering whether they were the most suitable. Therefore the manufacturers were strongly urged to make some of their first output of the new stockings available to the fashion editresses of the national and women's Press—so that they could themselves test the new styles and gauges. This was done.

Then the consultants wrote a general story about the importance of using discrimination when buying stockings how this would save money as well as improving appearance. A national press agency put this story out on the ticker, and fashion editresses all over the country picked it up and published their own versions. No mention was made of Charnos stockings, and the millions of women who read the individual stories compiled by fashion editresses would hardly have guessed that all these stories originated in the office of a publicity firm engaged by one stocking manufacturer.

How to Maintain The Goodwill of Employees

By KEITH UNDERWOOD

"Telling the workers" is as important as telling the customers and the general public. This article describes how four firms, operating in different circumstances, give employees the sort of information which creates pride and confidence in the company's activities.

PVERY form of publicity which increases a firm's prestige in the eyes of customers and potential customers can be used effectively inside the organization. Posters, direct mail, exhibitions and editorial publicity—all have their works equivalents, which, incidentally, have been described in detail in the recent series of articles on "Communications in Industry."* Yet many firms which employ teams of specialists and spend large sums of money in the first field believe that hit-or-miss methods are adequate in the second.

How to maintain the goodwill of your employees can be expressed, more directly, in another way: How to sell your firm to your workers. Unfortunately, the word "selling," in this context, has undesirable connotations. But it should not. After all, the basis of good selling and good publicity is a good product.

*September, 1955, page 92; October, page 97; November, page 102.

Do You 'Seil' Your Firm To Your Workers?

The basis of good selling . . . is a good product. In this case, the product is the company; its policies, its methods, its working conditions, its business successes, and its management.

In this case, the product is the company: its policies, its methods, its working conditions, its business successes, and its management. Most readers will accept the argument that if their firms set a high standard in any of these respects, there is nothing wrong with bringing the facts to the employees' attention as vigorously as possible. If the standard is low, their own attention might be directed more profitably at other articles in this journal.

Although much is written about the value of employee - communications, many firms still think of this subject

only in terms of passing working instructions from one end of the company to the other. Yet positive information, concerning, for example, the volume of sales or the annual results, both interests and reassures the people whose jobs are involved. It might be a salutory exercise if all executives had to write down on paper the methods by which such facts are regularly disseminated in their organizations—and check them against the lines of communication which could be used.

This article is not concerned with "revolutionary" or "aggressive" methods of publicizing a company's activities internally. Selected case-histories show how four firms, operating in different circumstances, ensure that the right information is presented to all employees against a background of goodwill which has been established in many ways.

To some extent, the examples fall into the category of "blowing the cobwebs off the works notice-boards and seeing that they are used properly." They are no less valuable on that account. But two of them, at least, describe unusual variations of accepted methods of communication. These examples indicate, moreover, that internal and external publicity need not be placed in watertight compartments.

Case History 1

Like many Anglo-American companies, Monsanto Chemicals Ltd. believe in the importance of "telling the employee" as well as the customer and the general public. Not that British Monsanto follow the same practices as their American associates. They have chosen and developed methods of "communication" which suit their own working conditions and the temperament of their own employees.

The chemical industry has a number of peculiar problems in this respect—although similar problems are becoming more and more pronounced in all industries which use mass-production methods and automatic processing. Main difficulty lies in the fact that many of the products have uses which are not easily recognized or understood by the layman. In Monsanto's case many process-workers never see or handle the materials which pass through their departments.

The company's internal information service devotes considerable attention to this point. Employees are shown the innumerable ways in which Monsanto products are used and the innumerable forms — including such

homely things as plastic trays and domestic detergents — in which they appear.

Human relations, both internal and external, are handled by the department of industrial and public relations. The single control facilitates the coordination of both aspects in the common ground which is recognized to exist between them. Monsanto "disagree profoundly," however, with the idea of a public relations department being responsible for industrial relations policy as well. The two sections of the joint department work quite independently but in the closest harmony, each making the fullest use of the other's facilities and techniques.

The methods of communication are divided into three groups. These are:

Printed Matter. Most important medium in this group is *The Autoclave*, a bi-monthly house journal distributed free of charge. Although it has a fairly wide circulation outside the company, the contents are designed specifically for the employee.

Copies of each issue are posted to the homes of all employees. This method of distribution makes sure that everyone gets it and increases the chances that everybody reads it. Another advantage is that employees' families and friends see it too.

The Autoclave is never used as a method of circulating "instructions" or pawky propaganda. It has an independent editorial policy and is in no way a management "weapon." Its material is culled by the department of industrial and public relations from

all sections and levels of the company.

It does publish announcements and elaborations of company development and progress. Moreover, its feature section often includes up-to-date descriptions of the ways in which Monsanto products are used. But such

Every year parties of (Monsanto) junior staff from London visit the company's factories, and, on a reciprocal basis, all members of the joint production committees at both factories come to London.

items are out-numbered by the generalinterest features, and a balance is struck by devoting a large amount of space to social activities, personality news and similar topics.

One disadvantage of house journals as a means of publicizing company activities is the time which elapses between issues. Monsanto overcome this difficulty by providing a supplementary news service in the form of multigraphed information sheets. Bright yellow for easy recognition, these are posted on all notice-boards and individual copies are distributed for the widest possible circulation. About 300 copies of each sheet are issued.

The information sheets are up-tothe - minute releases giving clearly worded details of new developments, new appointments, etc. As in the case of the house journal, working instructions are avoided—the channel is held

for announcements of much broader interest. Whenever Monsanto makes an announcement to the Press the same information, elaborated if necessary, is issued as an information bulletin. One big advantage of this immediate-release system is that it helps to scotch rumours by putting employees in the picture before they pick up garbled information from other sources.

Financial information is circulated, too. In 1949, Monsanto (who were one of the first British companies to introduce the technique of augmenting and illustrating their annual report) adopted the practice of giving every employee a copy of their financial After two years, they statement. realized that the amount of detail in the report was more than the average employee wanted. Since then, they have issued to all employees a condensed report, which takes the form of a printed and illustrated letter signed by the managing director. At the same time copies of the full report are available to all who ask for them.

Oral Communications. Policy changes, new developments in the company's affairs, the introduction of important new products—all are discussed freely at meetings of the joint production committees. Monsanto makes full use of this two-way line of communication between mangement and employees. Where circumstances justify, meetings and discussions are held at various levels; members of the staff are invited to attend a special meeting when the company's annual results are declared.

The company arrange opportunities for representatives of their offices and factories to get together, too. Every year parties of junior staff from London visit the company's factories and, on a reciprocal basis, all members of the joint production committees at both factories come to London once a year, meet London staff and discuss a variety of subjects with the management.

All manual workers, irrespective of the jobs for which they are destined, are given a short induction course when they join Monsanto. This deals specifically with working practices, but also covers the company's operations as a whole.

Visual Methods. To show employees how the company's products are used, periodic exhibitions have been arranged at which articles made from, or incorporating, Monsanto materials are displayed. Factory open days have been instituted, too, at which endproduct displays are set up in departments, and employees are invited to



bring their families and friends on a tour of inspection.

From time to time more ambitious displays have been staged in local towns. Employees and their families visited them as a matter of course, but members of the public were specifically invited also.

Case History 2

The circumstances in which Kayser Bondor Ltd., hosiery and lingerie manufacturers, tackle the problems of building morale differ considerably from those described above. Certainly there is no question of having to "sell" to employees the company's reputation or the quality of their products. This is done automatically by the extensive press advertising—and by the fact that many of the employees are themselves customers!

Nevertheless, the company have to take into consideration problems which arise whenever groups of people—especially girls and young women—are employed on exacting repetitive work. A brief description of their methods emphasizes the fact that morale-building is linked inseparably with all aspects of personnel management. For the aim is simply to develop in the employees' minds the idea that "theirs is a good firm to work for."

Kayser Bondor have six factories in Britain. This case-history deals principally with the Portslade works, an up-to-date factory employing nearly 400 people and producing only brass-

A large proportion of the female employees are between the ages of 15 and 25. Generally speaking, the recruiting programme is aimed at schoolleavers, whose dexterity in this type of work can be developed more easily than that of older women.

The company believe that the best way to maintain the morale of the whole factory is to establish and increase the morale of individual employees. This process starts as soon as workers join the company. First, the management use National Institute of Industrial Psychology tests as a means of placing recuits on jobs which they are likely to perform satisfac-torily. Second, the girls are given a proper induction course which tells them a good deal about their future jobs and about the company's operations. Third, they spend three months in a self-contained training section (which uses up-to-date analytical methods of training) before they enter the works proper.

All this ensures that the factory

maintains a high level of productivity and a high standard of workmanship. It also ensures that uniformly good results are obtained from all employees, thus preventing the feelings of jealousy or frustration which often arise under similar conditions and may eventually turn against the company.

In many ways the management try to put across the idea that they "think a lot" of their workers; after all, confidence and goodwill are essentially reciprocal feelings. The factory manager interviews all trainees personally, to assess their progress and to find out how they like their jobs. A printed card, bearing the operator's name, stands on each worktable. These are small points, of course—but it is often the small points which get results in this field.

Parents are brought into the picture too: the personnel officer sends out progress-reports on all trainees. And parents' days, held periodically, help to develop the youngsters' pride in their jobs.

A works committee meets every month and discusses a wide range of subjects. Senior executives from London attend these meetings frequently and give first-hand information concerning policy, sales and future developments; the company's chairman himself attends occasionally.

But works committee meetings are only the formal aspect of joint consultation—which, in the management's view, is a day-to-day process involving all employees. As a matter of policy, the factory manager never makes a

The management of Kayser Bondor Ltd. "try to put across the idea that they 'think a lot' of their workers; after all, confidence and goodwill are essentially reciprocal feelings."

decision affecting the work or working conditions without discussing it personally with the supervisors and with people on the shop-floor.

Under the joint consultation system, workers from all factories are brought together periodically and given a chance to see what their "opposite numbers" are doing. Every year, the members of the six works committees (about 140 people) attend a central meeting which starts on a Friday afternoon and ends on the Saturday. The different factories are chosen, in rotation, as the venue.

The annual meetings are attended by all directors. Each committee puts forward one subject for discussion: nothing is barred except union matters. Thus the employees' representatives get up-to-date news of the company's affairs—and the management get a number of really useful ideas.

> The factory manager never makes a decision affecting the work or working conditions without discussing it personally with the supervisors and with people on the shop-floor.

Although employees are generally conversant with Kayser Bondor goods, the company bear in mind the fact that individual workers are handling small repetitive operations on one section of a garment. For this reason, the finished products are given additional publicity in the works. Copies of current press advertisements are posted on all notice-boards. In the underwear section of all garment-making factories, 30in. by 20in. enlargements of publicity photographs illustrate the styles which are currently in production.

Case History 3

The house magazine is undoubtedly one of the most effective lines of communication in this field, and its popularity has increased considerably during the past five years. Today, more than 1,500 firms publish journals at monthly, bi-monthly or quarterly intervals, and the combined circulation probably exceeds eight millions—although this figure includes agents, customers and other non-employees.

It is not implied, of course, that every house journal could or should be regarded as an instrument of internal publicity. Plenty of them ignore the broader aspects of the company's activities, and concentrate on what may be described, neither unkindly nor inaccurately as parish-magazine stuff.

The reasons? In the first place, firms which produce house journals entirely from their own resources often find that restricting the contents to "names and faces" is much safer than trying to carry out a more ambitious editorial policy. In the second place, some firms frown on the idea of publicity in this form. One businessman summed up the second point of view when he declared: "Employees are only interested in reading about their own activities. They won't look at the journal at all if they feel that the same old management propaganda is being pushed down their throats."

argument is reasonable—although it contains more than a suggestion of qui s'excuse s'accuse.

Here is a variation of the house journal theme which kills two or more birds with one stone. It is based on the idea of publishing company news in a local newspaper serving the area in which the works are situated.

Lyle and Scott Ltd., knitwear manufacturers, Hawick, Scotland, adopted this practice nearly two years ago. Their journal-still identified as such appears on the first Friday of every month as a double-sided sheet in the Hawick News. The company buy copies of the whole issue and distribute them, free of charge, among their 700 employees. Other copies are sent to agents and customers in Britain and The fact that "external" overseas. publicity material is thus obtained at the same time is a big advantage of the scheme-and, of course, it indicates the type of information which is published.

Previously, the company had produced a magazine entirely for internal circulation. The newspaper supplement is planned on much broader lines. In addition to news of employees' activities (the sort which are likely to interest all members of the community) it contains up-to-date information concerning production, home and export sales, new products, overseas tours by executives, marketing campaigns and other morale-boosting subjects.

The impact of such information on employees is increased by the fact that it is circulated and discussed among the whole community. In one sense, the employees are seeing the company's operations through other people's eyes.

Originally, Lyle and Scott sent copies of the appropriate issues of Hawick News to all customers. After a trial run, however, these people were asked whether they would like to receive copies regularly. About one-third of them said that they did. In the past, there had been no regular flow of general information in this direction.

The production of the supplement is in the hands of a public relations

For their house journal, Lyle and Scott Ltd. take space in the local newspaper. They find that the impact of company information on employees is increased by the fact that it is circulated and discussed among the whole community. In one sense, the employees are seeing the company's operations through other people's eyes.



After they have been exhibited publicly at local cinemas, Babcock and Wilcox magazine films are shown at key points in the works by a mobile unit

firm. They have a rer sentative in the Border Country who acts as a liaison officer between Lyle and Scott's executives and the Hawick News staff. This arrangement is more satisfactory, the company find, than expecting their own publicity department in London to handle the job from a distance.

Case History 4

Babcock and Wilcox Ltd., manufacturers of boilers and boiler house equipment, have always enjoyed good labour relations—the sort which exist in many old-established firms without being traceable to specific "tactics" by the management. They are interested, nevertheless, in all methods of increasing the employees' knowledge of the company's affairs. Not that they share Monsanto's problems: the purpose of the work is obvious enough, but the fact remains that the end-product is often an immense installation thousands of miles away from the people who build its components.

About 18 months ago, the company became interested in the idea of developing a form of prestige publicity which could be aimed specifically at their workers and at the community in which these people live.

They examined the possibilities of starting a newspaper-within-a-newspaper on the same lines as Lyle and Scott. In their case, however, complications arose; the main works at Renfrew and at Dumbarton (about 12 miles apart) were not situated in a compact community served by one local newspaper.

Mainly for this reason the idea was

dropped. But from it developed an even more ambitious project with the same object: the production of quarterly 15-minute magazine films designed for exhibition not only throughout the organization but also at cinemas in the vicinity of the works.

The first edition of *Home and Away* appeared about 12 months ago. Since then new editions have been issued and a fourth is being released this month.

Copies of each edition are loaned free of charge to cinemas in the areas surrounding the factories. The "general release" period is about a fortnight, although the time for which the films are shown at individual cinemas depends on the frequency with which the programmes are changed.

After they have been shown publicly, the films are shown in the works by a mobile cinema van. Following a pre-determined schedule, performances are given at key locations, usually during the lunch-break. Finally, the films are made available to Babcock branch offices and representatives overseas, who use them as light-relief items in programmes composed mainly of the company's technical films.

Before the first edition was commissioned, Babcock and Wilcox approached the managers of local cinemas and asked them whether they would cooperate. The managers were cautious but agreeable; since then, the interest with which patrons have received the films has turned their reservation into keen co-operation.

The company themselves advertise the public showings in local newspapers and on the works notice-boards. They

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How Cybernetics* Can Help In the Management of Men

PNGINEERS can make machines which can control themselves and each other. These machines "appreciate the situation," measure the divergence of what is from what ought to be and adapt their behaviour accordingly. In doing so, they apply "rules" which they have previously learned; and some, in the absence of an appropriate rule, will find one and remember it next time.

In all this they behave very much like men, whom they excel in accuracy though not in variety of response.

Such machines do not need to be continually "directed," like a chisel or a lathe or a bus. They do not even have to be continually supervized. They will do these things largely for themselves. The job of the engineer is to maintain them in optimum condition and to define from time to time what they are expected to do.

Now this is precisely the goal of all managers of men. How simple life

The author is a member of the British Institute of Management Council and is chairman of its Information and Research Committee. He was a member of the London Passenger Transport Board from 1941-46, and a member of the National Coal Board from 1948-55. This article is the test of a paper which he presented to the B.I.M. Conference on "The Impact of Science on Management in the Future" at Harrogate, last month.

would be if management, having defined the common purpose, could confine itself to the care of health, welfare and working conditions, leaving the organization to run itself! This also is the goal of all the managed. Who would ask more than to be given the general objective and allowed to get on with the job, self-directed and selfcontrolled, in working conditions as favourable as single-minded attention could make them? The automatic factory is a model to the "directed" factory, not merely in efficiency but also in what, for lack of a better word, we might call "ideology.

It used to be a reproach to a manager that he treated men like machines. We may be in sight of the day when it is a By SIR GEOFFREY VICKERS, V.C.*

In the management of men, executives have precisely the same goal as engineers who devise self-regulating machines. In both cases they seek a means of getting work done which does not require continual supervision. This article outlines ways in which managers can learn from the principles being evolved by engineers.

reproach to the engineer that he has to treat machines like men. In the brave new world of automation we may hear one engineer say to another:

That's an inefficient and out-moded machine, almost as unreliable as a man. You have to be always telling it what to do and even then you never know whether it will do it.

To all this, of course, the managers of men could make forceful replies. Men are not much more like AA gun predictors or homing missiles than they are like hand-operated lathes. This may well be true; but my concern in this paper is to see what managers of men can learn from the principles which engineers are evolving for the control of machines. These principles may be of only limited application in controlling organizations of men, but in this field any help is welcome; and we may learn as much from differences as from similarities.

"Feedback" plays a central part in the engineer's idea of control. Whenever purposeful action is being taken, it can best be checked by comparing its result with the result which it is intended to produce. Is it having the desired effect? If not, in what way and to what extent is the result deviating from what was purposed? This deviation is the measure of the action needed to correct it. If the deviation can be made to operate a mechansim which

will "automatically" modify future action in the way needed to correct the error, then the circuit is closed and the system is set to control itself.

There are several essential elements in this circuit.

- 1—PREDICTION. We must be able to predict at every stage what effect the action ought to have if it is to produce the desired result.
- 2—INFORMATION. We must know what effect the action is actually having.
- 3—MEASUREMENT. We must be able to measure the difference between what is and what ought to be, at lease sufficiently for the next steps.
- 4—CODING AND COMMUNICATION. The measured deviation must be coded in some convenient form and transmitted to the centre or centres from which action can be taken.
- 5—RESPONSE. This signal must elicit infallibly and at once the action needed to compensate for the deviation. Where different situations may call for different responses, there must also be a selecting mechanism which will choose the appropriate response; perhaps even a mechanism which will search for the right response by trial and error, discarding each

* CYBERNETICS-What it Means

The Chambers 20th Century Dictionary defines cybernetics as: "The study of communication and control mechanisms in machinery and in living creatures."

solution which proves unsatisfactory by some predetermined rule.

6—CO-ORDINATION. Where the response evoked is complex, its various parts must be co-ordinated. This may require further feedback circuits between the different parts of the responding machine.

In devising controlled systems the engineer has two main problems. He has to devise indices which will reflect with sufficient exactness the changing value of critical variables; and he has to arrange for these to trigger off appropriate compensating action. In both fields he has great scope for inventive skill.

Now all this is true also of the manager. He, too, needs indices which will measure and record the deviation from the appointed path. He, too, needs to devise means by which the recorded deviation will of itself initiate compensating action at many levels and to see that this is co-ordinated so as not to defeat itself. He, too, needs to recognize-and needs that all at the appropriate levels shall be able to recognize—which of several possible lines of action is called for and to know when to discard one as unsuccessful. And in all this he too has need and scope for great inventive skill in devising techniques to meet his

He has, however, peculiar difficulties. Consider the field of prediction, information and measurement. The principle of control by budget and forecast is now widely accepted in principle, though by no means applied in practice as widely as it can be. There has been a great advance in accounting and statistical techniques to serve this need. In particular, it seems to me that the use of standard costs promises an immense advance in signalling deviations between what is and what ought to be to the levels where the information is needed.

Measurement Lacking

There remain, however, important fields where this basic measurement is lacking and perhaps is unobtainable. I know, for example, of no reliable method of measuring the result of a training programme and comparing it with a reliable forecast of what it ought to be. Here, as elsewhere, the difficulty is largely due to the number of variables, some unidentified, which are operating at the same time.

For there must be economy of indices. No technician can watch more than a certain number of dials; no manager can observe and collate more than a certain number of usually less obvious signals. The engineer is ingenious in identifying key indices, in devising analogues, in shunting the work of comparing and collating on to other machines. The manager, in

Some Thinking Points

- 1. Action should be controlled by the observed difference between what is and what ought to be.
- 2. In a mechanical system the information "automatically" produces the right action. There is no difference between "information" and "order"; and this is true of human organizations in proportion as they work well.

his wider and more difficult field, begins to show the same initiative; but he has a long way to go.

Next the signal has to reach the place from which action can be taken. Here the manager's problem is notably more complicated than that of the engineer. Where the deviation from course strikes directly on the attention of those whose action is sufficient to put things right, control will usually take care of itself. But as organizations grow larger and their purposes become wider in scope and longer in term, this state of affairs becomes ever more rare. Usually the problem presents itself in one of two forms.

Sometimes the problem presents itself at the working level but requires action at headquarters. Sometimes it presents itself at headquarters but requires action on the shop floor. In either case the problem is the samehow to make A respond to a stimulus received by B? It is sometimes supposed that this is merely a question of communicating the facts to all concerned. This is, I think, too simple a view. All are not set and cannot be set to respond in the same way to the same facts. This ideal might often be realized more fully than it is now but it cannot bridge the whole gap. In addition the signal on its way up and down must be translated-recoded, if you like-into a form to which the receiving level is accustomed to respond.

When we come to the selection of appropriate action, the problems of the manager diverge still further from those of the engineer. The thermostat, if moved to act at all, has only two answers-to increase or to reduce the draught. The answers available to a board of directors, a manager, even a foreman are usually more numerous than this, even though they are in practice more limited than the outside observer would suppose. Moreover, the choice between action and inaction -often the most critical choice of all is far more complicated. There are also decisions of timing. So, generally speaking, when a board of directors behaves with the rigidly determined responses of a thermostat-as boards of directors often do, especially in financial matters-it is either a reflection on their powers of decision or a sign that they have got into such a jam, that choice is no longer open to them.

Nonetheless, the process of decision and particularly of collective decision seems to me to be in principle very much like that by which self-controlling machines decide which of various courses to pursue; and the differences are as significant as the similarities. This, however, is a big subject which I will not pursue now.

Finally, it remains to consider the fact that, while engineers are concerned with physical and chemical interactions, managers are concerned with the interactions of men. This, you may say, means that the analogy between mechanical and human systems breaks down completely at the last stage, namely the stage of action. The task of eliciting a response from a machine is different in kind from that of eliciting a response from a man.

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Like the engineer, the manager has great scope for inventive skill

MARRIED WOMEN

How to Tap Industry's Only Labour Reserve

By GEORGE MACRAE



This article describes how the part-timers employed by Peek Frean and Co., the London biscuit manufacturers, have become an indispensable part of the labour force, how shifts are organized to fit in with the home needs of married women, and how the personnel and administrative difficulties involved in the employment of part-timers have successfully been tackled.

BETWEEN the wars it was generally correct to address a "working girl" as "Miss," not "Mrs." A Home Office report on Women in Industry, published in 1930, came to the following conclusion:

"The industrial life of women is, in general, a short one. Though in some industries, such as cotton weaving, women may continue to work at their trades after marriage, in the majority of cases they do not. . . . Work in the factory is looked upon by most as a temporary career . . ."

Today, women's industrial life is not so short. Over three million married women are out at work for all or part of the day—over 40 per cent of the total number of women working outside the home.

Work in the factory, however, is still a "temporary career" for married

women, though in a rather different sense. Instead of wanting to devote only part of a lifetime to the factory, the married women usually wants to devote only part of her day to it. Instead of being a sideline to the serious business of getting married factory work becomes a sideline to the equally serious business of being married.

Not many of these women are nowadays driven to work by dire poverty; the opportunity to earn a little extra money to buy jam for the bread and butter brought home by the husband, and the chance of mixing with other adults in the factory as a change from looking after the children—these seem to be the chief reasons why married women are willing to do outside work. This means that firms wishing to employ them—and they form the one

reserve from which industry can still draw reinforcements—must try to arrange work which can be fitted in as easily as possible with the complimentary demands of the home, and to face the inevitable problems of fitting the part-time workers in with those doing full-time.

One of the first and largest firms, outside the traditional employers of married women, to organize special part-time shifts were Peek Frean and Co., manufacturers of biscuits, puddings and crispbread. At their Bermondsey factory the company also manufacture many of their own tins, and all their own packing cases and packing materials, print their own wrappers and stationery and have their own tailor's shop for making overalls used in the works, in addition to the main work of biscuit-making.

Male employees, mainly full-time, number about 750 by day, 375 by night and 80 on the evening shift. They work mainly on the most skilled and the heavy labouring jobs. There are about 700 full-time women on day work. A large part-time force now puts in about as many hours a day as all these full-time workers put together.

Times of part-time shifts, and numbers of women on them are as follows: 7.30 a.m.—12.30 p.m. just over 700 1.30 p.m.—5.30 p.m. just under 700 9.30 a.m.-4.00 p.m. about 200 5.45 p.m. -9.30 p.m. about 450

The main reason for the introduction of these shifts was simply shortage of labour. The two half-day shifts, the most obvious form of part-time work, were started early in the war. Before that, the firm employed no married women, and had at the time grave misgivings about doing so. But the callup, together with large orders for biscuits for the troops, made the shifts unavoidable and, once started, indispensable. Since the war, most of the girls leaving local schools have been lured across the river to City and West End shops and offices, and the need to draw on married women has been greater than ever.

Personal Problems

These original shifts involve a number of problems, both personal and administrative. On the personal side the chief worry must, of course, be the married woman's possible threefold or fourfold need for sick- or compassionate leave. A single girl can get measles once only. As far as absence from the works is concerned, the married woman can get it by proxy for her whole family, one after the other.

The personnel officer has no magic formula for selecting only mothers of families immune to illness and other troubles, but she can, and does take steps to make absenteeism and parttimer turnover as low as possible, and to see that the mother's absence from home is not itself a cause of domestic upheaval. The company is refuctant to employ mothers of very young children at all, and will not employ any mother unless they are satisfied that a workable arrangement, and one that will last, has been made for looking after the children. Some firms regard enquiries of this kind as an unnecessary intrusion into personal matters.

But experience has shown Peek Frean's that it is a waste of the woman's and the firm's time to engage anyone who seems to be over-confident about how her family will get on without her. How long, for instance, will it be before a neighbour who at first welcomes a few shillings a week for looking after the children, decides that she could get more money and more fun by taking to factory work herself? On the other hand, if a mother is living with her parents or in-laws, it may well be a very good thing for mother and grandmother to have definite spells of duty at home and away. Sometimes factory.

In practice, by reserving the morning and afternoon shifts for women with no children or with good caretakers guaranteed, the firm succeeds in preventing absenteeism becoming very much higher than it is among full-time workers. But they do not expect too much. It is recognized that many women come to work because they are saving up for some definite purpose; they may want to work for three months every year to get ready for Christmas. These are welcomed back, and there is a growing trained reserve in the district liable to turn up at any

The first difficulty in organization is to balance numbers in morning and afternoon shifts. Mornings tend to be more popular, but a rough balance has been achieved, and a number of jobs are available in the morning which do not need to be carried on in the

Part-timers on these shifts are employed in every department which uses female labour - all, that is, except two. Fitting in married women to the two main types of work - manufacturing biscuits, and packing them-is complicated by the degree of dexterity needed. Older women who were not trained in the factory when they were young are employed mainly in manufacturing, which is not piece-work, and where it does not matter if the hands have become set in their ways. Many of

they take it in turns to come to the the women working here are between 40 and 60 years old.

> But for piece-work, particularly creaming biscuits and packing assortments into tins and packets, fingers have to be more nimble if they are to achieve high speeds in the motions which work study has shown to be the most effective.

Shorter Bursts

Dexterity, however, is not the only requirement for a high rate of work at these rather monotonous jobs. Getting up to a certain speed is one thing, keeping at it is another. Here parttime workers can really show their usefulness

It might be thought that they would come to work jaded after their household tasks. In fact, they use a different set of muscles in the factory from those they use at home, and the monotony of the work is a welcome change from the monotony of their own company. It has been found that in her shorter bursts of work the married woman does considerably more work per hour than the woman who is at it all day. Two half-timers can therefore produce considerably more per day than one full-timer. This goes a long way to make up for the difficulties involved in the doubling of

One of these difficulties was expected to be the need to train twice as many people for each job, and to train each



It may not always be possible for large firms to run day-nurseries for parttime workers' children. But they can encourage working mothers to get together and take turns at looking after each others' children

part-timer for twice as long a period as the full-timer. But it has turned out that freshness counts just as much in learning the job as in doing it. The woman training for half a day only develops her skill and speed almost as quickly as one who is training all day.

Other difficulties, particularly the doubling of overheads such as national insurance contributions, all paid by the employer at the full rate, and double sets of records and wage documents, have no such compensating advantages. These just have to be set against the fact that without the double labour force, some departments might have no labour force at all.

Another difficulty is that of the supervisor in planning the day's work. With full-timers she can see who is present and who absent first thing in the morning and make arrangements for the whole day. With part-timers, she will find that those missing in the afternoon are not the opposite numbers of those missing in the morning, nor will the totals be the same: she has to begin all over again. Further, the field from which supervisors themselves can be selected becomes narrower as the proportion of part-timers grows.

As far as organization goes, these workers are simply full-timers cut in half. The other shifts are a different The 9.30 - 4 shift, specially matter. designed for mothers with children at school, was started in 1949. One misgiving about its introduction was the possibility that all the other parttimers would want to change over to it. But this has not happened. The shift is a "short day" rather than a "half day": 9.30 - 4 looks like a large slice out of the day, but the actual hours worked and the pay earned are only a little more than the hours and pay of half-day workers. The shift is therefore attracting only those it was designed to attract, the women who have time to spare, but not too early and not too late.

The short-day workers cannot be fitted in with full-time work like those doing half a day, and the principle behind the shift is that if a machine cannot be run for the ideal nine hours a day, it is better to use it for fewer hours than to wait for the full-timer to turn up.

Most of these women work in a self-contained department of their own, with their own part-time supervisor, and production starts late and stops early without interfering with other departments. They also provide a useful reserve of tea-break reliefs in certain departments. Girls on the conveyors have a tea-break staggered over an hour and a half in the morning and afternoon. A short-day worker can therefore spend three of her five and a half working hours filling the gaps on the conveyor.

The chief difficulty with this shift is naturally the existence of school-holidays, when absenteeism is bound to increase. But the management keep it down by encouraging and arranging transfers in pairs to the half-day shifts for the holiday period. One mother



There is plenty of room for grandmothers in the factory. This one took her first job at Peek Frean's during the 1914-18 War, and has come back to do part-time work

looks after the two families in the morning while the other is at the factory, and they change over in the afternoon. This is probably the best way of ensuring a stable part-time force and of seeing that the children are properly looked after. Pairing arrangements are made reasonably flexible by getting a dozen or so women who live near each other to organize themselves into a sort of child-sitting club.

The evening shift was originally introduced in 1951 and again in 1952, purely as a temporary means of keeping production up during the annual 16-week period of staggered holidays. It has now turned into a regular part of the day's work, as a way of increasing production without the need for extra space or machinery.

Careful Selection

Even greater care has to be taken in selecting women for this work than for the day-time shifts. No woman is accepted if she has another job during the day, at Peek Frean's or anywhere else, unless it is a short one such as morning office cleaning or a few hours' charring from which she has had time

to rest before the evening shift begins.

The shift is particularly useful for women whose husbands are on late or night work, and who have someone to look after the children after 5.45. The obvious danger of it is that when the husband is not on night work, he may not like the idea of solitary washing up and baby-sitting every evening, or like it for very long. On the other hand, the shift does provide a valuable excursion into factory society for wives who must be tied to the home all day.

Apart from regular work on packing, this extra shift can be very useful in getting rid of accumulations and bottlenecks caused by fluctuations and variations in the day-time work.

Lastly, there are some general points of staff management which have to be considered where both full- and part-time workers are employed. In some factories there is a certain resentment among full-timers about their dilution by part-time labour, and it is necessary to guarantee special rights for full-timers where promotion, dismissal for redundancy reasons and other delicate matters are concerned.

At Peak Frean's the workers themselves insist that all must be treated alike, whether whole- or part-time, and that length of service should be the one criterion of privilege. Redundancy has not been a problem for a long time, but should it come, there is no arrangement that part-timers should be the first to go. The main difficulty with promotion is not in ensuring fair play, but of finding enough women willing to be promoted. Many of the married women are eminently suitable for supervisory posts, but most of them feel that they have quite enough in the way of responsibility at home, and want no extra worry in their jobs.

The principle of equality of treatment runs through every detail of administration and workers' representation. The works committee are elected without consideration of whether candidates are part-timers or not, and several part-timers sit on the committee. The evening shift, being apart from the day-time workers, has special representatives of its own. The firm's social and welfare facilities are open to everyone on the same footing.

The success of these part-time shifts can be measured not only by the increased production they have brought in spite of inevitable difficulties, but by the fact that the popularity of the shifts is by no means purely local. Married women travel to Bermondsey for half a day's work from all over South London and from as far afield as Bromley in Kent.

MANAGEMENT AT WORK

OPPORTUNITY

JOHN DALE Ltd., manufacturers of collapsible tubes, presented the facts in an unusually effective form when they introduced a new employee-shareholding scheme recently. Each of the 3,000 employees at the company's factories in London, Hertfordshire and Lancashire received a copy of a lively booklet entitled "The John Dale Opportunity Plan," which incorporates a series of simple questions and answers. Mr. Thrift-a cartoon character created by artist Maroc-pops in and out of the pages, drawing attention to "plain-language translations" of otherwise formidable terms like "six per cent unsecured convertible loan stock."

It is good to see a company eschewing the heavy (and often pompous) approach when introducing an offer of this sort! The opening paragraph puts the scheme on a down-to-earth basis. It says: "To stay in business and safeguard our jobs for the future we must do everything to become more and more efficient. This means buying new and up-to-date machines and even, maybe, putting up new buildings. These cost money, and as the new money comes in it will be used for these purposes."

The offer is as attractive as the booklet. Every employee with at least 12 months' service was given the chance of buying a minimum of £50 worth of the company's six per cent unsecured convertible loan stock. Payment could be made in any of three ways: in a lump sum, at the rate of 1s. in the £ at half-yearly intervals, or by monthly instalments. The booklet points out that £50 of stock costs less than 2s. a week

From 1959 onwards, employee shareholders will be able to convert their loan stock into ordinary shares at a fixed price of 12s. 6d. per share, irrespective of the Stock Exchange price at the time of conversion. So employees have been told specifically that if the company prospers their share in that prosperity will increase automatically.

OUTSIDE OPINION

HOW to enliven a conference speech -by using an office dictating machine. J. C. Y. Houghton, car and truck sales manager of the Ford Motor Co.'s export division, gave a demonstration when he addressed a one-day conference arranged by the Incorporated Sales Managers' Association in London recently.

The subject of his talk was: How to Sell Without Fixed Prices and Discounts. To emphasize some of his points, he played back a question-andanswer transatlantic telephone conversation which he had recorded on wire.

In this way his audience obtained, virtually first-hand, the views of a typical American businessman on a particularly controversial issue.

ON THE SPOT

N item in last month's Business A (page 99) mentioned that Lansing Bagnall Ltd., Basingstoke, manufacturers of materials - handling equipment, placed much importance on the value of giving potential customers onthe-spot demonstrations. Now the company have taken this policy a step further by chartering a complete train from British Railways, equipping it as a large-scale mobile showroom, and sending it on a six-week tour.

The train left Paddington on November I, after Derek Walker-Smith, Q.C. Parliamentary Secretary to the Board of Trade, who attended the inauguration ceremony, had pronounced an official blessing on the scheme. It has already visited ten industrial centres, including Bristol, Cardiff, Liverpool, Glasgow, Newcastle and Leeds. The tour ends next week (December 7) with a two-day halt at Birmingham.

The five main coaches are carrying a comprehensive range of the company's fork-lift trucks, pallet and stillage trucks, tractors and trailers. These are being demonstrated in the goods yards at all stopping-places.

A sixth coach is equipped as a cinema, complete with its own generating plant. Here, the visitors see a selection of instructional films showing the trucks and other units in use at a variety of factories. There is also a reception coach

Says A. R. Wright, a director of Lansing Bagnall: "I know there are many executives all over the country who are keenly interested in mechanical materials handling, but just cannot spare the time to come to Basingstoke. We are taking the complete range to them . . .

FOR BIGGER ORDERS

HERE is another idea on the same lines. A Scottish firm of wholesale confectioners have produced a blownup version of the traveller's samplebag, and at the same time have struck a new note in the self-service theme.

Like many of the large wholesale houses, this firm-Thomson and Sons Ltd., Glasgow-face the problems involved in making quick deliveries to retailers in a scattered area. Shopkeepers in the more remote districts often require small parcels of sweets, and providing a prompt delivery service in such cases is completely uneconomic. So the company are particularly interested in any methods of encouraging customers to place large orders wherever possible.

With this in mind, they have put into operation a mobile showroom carrying samples of the 1,000-odd lines which they sell. This has a central gangway with two display sections-arranged in the style of a traditional sweetshopon either side.

The van does not make deliveries. But the shopkeeper on whom it calls



A new type of mobile showroom-the special train which Lansing Bagnall Ltd. have sent on a sixweek tour of the main industrial centres in Britain(see this page)



A party of French scientists arrive at a Crawley, Sussex, factory by helicopter—and inaugurate a private "taxi" service (see this page)

can walk through it at his leisure and select the goods which he wants to order.

The advantages to the retailer are obvious: by having the "warehouse" brought to his door, he saves time, effort and money. In 15 minutes he can complete a job which previously involved either a visit to Glasgow or a series of letters and telephone calls.

Thomson and Sons get considerable advantages, too. By showing a full range of products, they encourage customers to place bigger individual orders than in the past. They can also plan their delivery service on more economic lines by following in the trail of the showvan.

AIR LIFT

MOVING a business to one of the satellite towns has many advantages, of course. But one disadvantage is that foreign buyers and other important visitors have to make a timewasting and tedious journey from London.

Edwards High Vacuum Ltd., who moved from South London to Crawley, Sussex, about two years ago, are overcoming this difficulty by using helicopters.

The service was launched recently when a party from the Commissariat & l'Energie Atomique of France paid a one-day visit to the works. Their plane arrived at London airport at 10.10 a.m., and they were picked up by two helicopters which landed in a field near Edwards' factory at 11 and 11.20 a.m. respectively. The journey by rail takes 90 minutes.

The visitors were able to start their talks before lunch. They were taken back to London Airport in time to catch the 6 p.m. plane to Paris.

Apart from what they saw at the works, the speed with which the trip was conducted impressed the French party considerably.

Edwards have the advantage of being within a short distance of Gatwick. According to one of their executives:

"We treat this more or less like a taxi service—whenever we need a helicopter we ring up the airport and tell them to prepare a flight."

OPPORTUNITY WASTED

FIFTY-FOUR British firms exhibited their goods at the Ghent International Fair this year. Only one of them sent along a director to "help out" their agents. But German exhibitors were fully represented by their own personnel—and they did much better business on the whole.

In presenting their annual report, the Fair's organizers make this pungent comment: "The I-can't-be-bothered attitude will never pay."

They stress the vital importance of personal on-the-spot representation at all foreign trade fairs. "It is not enough," they tell British businessmen, "just to instruct your local agent to take stand-space . . . unless you or at least a member of your firm can spare a flying visit to ensure that your goods are really displayed to the best advantage. Agents are all very well, but they do represent firms from other countries as well . . . "

Personal representation, the organizers maintain, is a "crucial point" in Britain's chances of prosperity and survival in the export market against very heavy competition.

EXECUTIVE QUALITIES

WHAT makes a good manager? Lists of generic qualities (initiative, courage, etc.) are common enough, but these are not so easily expressed in terms of everyday conduct. J. R. Malcomson, president of the Institute of British Launderers, had a good try when he spoke at a weekend conference held by the Young Launderers' Movement recently. Here is his list;

Faith—in his industry, his job, his company and himself.

Knowledge of Human Nature—understanding people's feelings and reactions.

Cheerfulness-particularly when

things are not running smoothly. ("The successful people in life have always been cheerful, hopeful people who go about their business with a smile on their faces.")

Courtesy—both workers and customers respond to courteous treatment. ("How many industrial disputes would have been avoided if a little more understanding had been shown by the management to the workers.")

Tact—doing the right thing at the right time.

Enthusiasm—the urge that maintains drive and interest, and leads to success.

Alertness—keeping wide awake to opportunities and being ready for the next move.

Imagination—putting oneself in the position of workers and colleagues, and visualizing their thoughts and aims.

Personal Tidiness—always important, and specially so in an industry selling clothes and cleanliness.

Reliability — doing properly whatever job is expected of you and thereby building a reputation as a trustworthy individual.

Reviews in Brief

- A SIMPLE GUIDE TO SHAREHOLDING AND COMPANY ACCOUNTS by John Wood (Putnam) 9s. 6d. This 128-page guide, starting off with a chapter headed "How to Buy a Share," and discussing the significance and meaning of reserves, bonus issues, rights, dividend yields and other "mysteries," is extremely clear and easy to read.
- MANUFACTURING BUSINESS by P. W. S. Andrews (Macmillan) 16s. Second edition of a standard economic text which was first published in 1949, giving the results of research financed by the late Samuel Courtauld into the relation between scale of enterprise and efficiency. This book has produced a revolution in economic thought about the relation between costs of production and market prices for most manufactured goods.
- PERSONNEL MANAGEMENT, Its Scope and Practice, by C. H. Northcott (Pitman) 30s. Third edition of a standard text by the former director of the Institute of Personnel Management and former labour manager of Rowntree & Co., York.
- ROWNITEE & C.O., TORE,

 EDUCATION AND TRAINING FOR INDUSTRIAL MANAGEMENT—A CRITICAL SURVEY by Aubrey Silberston (Management Publications Ltd.) 12s. 6d. In 100
 pages the author covers thoroughly and more
 than adequately a field which he approached
 "rather sceptically" when he became one of
 the first holders of the Kenward Research
 Fellowship in 1950. Rejecting the idea that
 managers can be created by training alone,
 he nevertheless believes—and demonstrates
 —that proper training is of considerable
 value. One section surveys the various management training facilities available in Britain
 at present; another gives examples of internal
 training schemes set up by firms in the motor
 industry.
- THE ART OF INVESTMENT by A. G. Ellinger (Bowes & Bowes) 15s. The author, with a leading reputation in financial journalism, starts with the assumption that his readers know nothing at all about investment. After taking them gently through a few explanatory chapters, he goes on to describe his techniques for using charts as a guide to investment policy. This book is a very good investment for potential investors in stocks and shares.

He Gets the Best Out of LTHOUGH originally an electrical engineer by profession, Douglas Pole Welman has 20,000 Workers

A LTHOUGH originally an electrical engineer by profession, Douglas Pole Welman has achieved success in several spheres not so much by his application of mechanical knowledge, but by managing men properly and thereby getting the best out of them. He believes that the problems of management are fundamental and common to every organized activity, whether it be a commercial concern, nationalized industry or a Government department.

He is at present chairman of the North Western Gas Board. Under his leadership, the board enjoys the reputation of being one of the most efficient

in the country.

When he accepted this post he was managing director of Foster, Yates & Thom Ltd., of Blackburn, Lancashire, a company which he had guided over the course of several years, from difficult times to prosperity.

There are many men who would have been tempted to sit back and enjoy the fruits of their labours. But it has been a characteristic of Mr. Welman that no sooner has he achieved success in one field that he has sought others to conquer.



Pervading all his work is Mr. Welman's personal interest in his employees. Right — signing long - service awards. Above—chatting informally on the shop floor

By ALAN WHITEHEAD

Good management of men has been the keynote in the varied and successful career of D. P. Welman, present chairman of the North Western Gas Board. One of the necessities of good management, he believes, is effective communication with employees. In the organizations which he has served, it has been his rule to keep staff and workers in the picture before any new developments affected them. And when giving orders to subordinates, he believes that one should give reasons. Such principles, learnt in private industry,

have helped him succeed in a nationalized authority.

To each task he has brought the same basic principles of management — principles taught by experience. These are concerned with the right way of handling men. He says that today there are too many who believe that management and organization are synonymous, and imagine that modern machines and up-to-date methods and equipment are the only requisites for success in business. Although a firm believer in the benefits science can confer on industry in the way of improved devices and techniques, he

holds that these can only be part of a good organization. Any concern, in short, is only as good as the men who comprise it.

Born in 1902, and educated at Godalming and Tonbridge, it was intended that Mr. Welman should follow the family career in the Army. After the first world war, however, he found no attraction in military life and decided to become an engineer.

It was a big decision for a young man in his position to make. His family were naturally not enthusiastic about



his choice, and he knew no one in the engineering profession who might guide and advise him.

In spite of this he served an apprenticeship in general engineering and then took a first class honours diploma in electrical engineering at Faraday House. As a result he received several offers of well-paid posts, which he declined because his heart was set on being a consulting engineer. He took a job at £3 a week with Preece, Cardew & Rider, consulting engineers to the Crown Agents for the Colonies.

Before long he became an assistant engineer, and in this capacity was responsible for the specification and design of the first power station to be built in Grenada, British West Indies. He was called upon to submit a short list of names for the post of resident engineer, whose job it would be to go to Grenada, build the station, substations and transmission systems and put them to work. Seeing an opportunity to gain first-class field experience, he added his own name to the list and got the job.

This was a tremendous responsibility for a young man of 24, with little experience in the field. The undertaking would have been difficult enough in England, where at least there would have been sources he could refer to for guidance and trained labour on whom he could rely. But in Grenada the coloured labour force he had at his disposal were not only unskilled but completely ignorant of even the most elementary mechanical and electrical matters. Few had ever seen electricity before! The only artizans on the island were motor mechanics and stonemasons.

He was therefore faced with the necessity of training local men from scratch to fill the posts of switchboard attendants, linesmen, electricians and enginemen to operate and maintain the large direct injection diesel engines which powered the electrical generators.

Apart from that, a site had to be found, so that Mr. Welman also had to act as surveyor. He concluded that the only possible site was in an awkward spot on St. George's Harbour. It was not the easiest of civil engineering jobs, involving the piling of recently reclaimed land. But he had all a young man's optimism. He applied himself well to the task and the station is still giving efficient service today.

In addition to this main task the Governor, dissatisfied with the old magneto-type single-line telephone system of the colony, handed over to Mr. Welman the responsibility for its overall management and reconstruction, including trunk lines and the modern two-wire system.

With the completion of the power station a new problem arose. There being little industrial activity in the colony, the load factor of the station was uneconomic, and some major load had to be found, preferably on a 24-hour basis. Mr. Welman decided that an ice-making and cold storage plant would be ideal for the purpose.

Fortunately for him, at that time cocoa, the colony's main export, was not doing too well and the Government were willing to consider the suggestion that, with such a plant, an export market could be built up in citrus fruits.

On the other hand, no one at that time had any experience of the citrus fruit trade, or, for that matter, of the storage conditions required to match the then rather irregular shipping facilities.

He realized that if the growers could

SOME PRINCIPLES

which have helped Mr.Welman succeed

I—Choose good men and so far as possible pay them according to their worth.

2—Take employees into your confidence when making plans which will affect them.

3—When giving orders, put yourself in the place of the person who will receive them, and give reasons.

4—Create a competitive spirit among the staff. But it must be part of a general desire for further achievement — not just competition at any price.

be persuaded that an overseas market existed for their produce, they would support a storage plant. He built it, and then went abroad to persuade possible importers to buy Grenada fruit. Eventually this trade developed and kept the plant—and therefore the power station—economically occupied. His "sales tour" was, of course, unofficial and outside an engineer's normal duties. But apart from achieving his object, he added to his store of knowledge of human relations.

At that time the word "federation" was just beginning to creep into the West Indian vocabulary. It seemed likely to remain but a word, since no island appeared willing to be overridden by an officer from another. The Governor therefore decided to try an experiment—to put over the idea of federation by linking up the electricity and telephone departments of Grenada and the neighbouring colony of St. Vincent. Here Mr. Welman's presence gave him an opportunity, and upon being asked to build a power station and ice and cold storage plant for Kingstown, he became head of the electricity and telephone departments in both colonies, dividing his time between the two.

Soon afterwards he decided that he had spent enough time in the West Indies, for he had never lost sight of his original goal of being a consultant. He therefore resigned and returned to England.

He set up his own consulting business in London and caused comment in engineering circles by siting his office in Moorgate, for in those days it was felt that any consultant outside Victoria Street (the "Harley Street" of engineers) was bound to fail. Mr. Welman proved how wrong this belief was, for he built up a thriving business. One assignment took him to Ceylon, where he spent two years.

By the time he returned to England he had developed a preference for the business side of consulting, rather than that of pure engineering, and he soon got opportunities to put his new ideas into successful practice.

In 1937 he was invited to join Foster, Yates & Thom, an old-established firm of heavy engineers, and became managing director—a post he held for 14 years until he joined the gas board.

The company was not at that time in an easy position, and he was faced with the necessity for a complete reorganization, both physically and administratively. At the time the company were making chemical and general engineering plant, steam and electric winding engines for the South African Mines. The designs of some were obsolete and others took up so much space on the factory floor that they were uneconomic to produce. Mr. Welman knew they had to turn to new products, with new plant and modern production techniques. This, in turn, meant a revised layout of the works and the urgent necessity for considerable capital expenditure.

Before the company had time to implement fully their changed policy, however, war broke out. They immediately went over to war production, making a variety of armaments, including the first "block-buster" bombs and complete prefabricated sections of tugs and tankers which were hauled by road to the Humber where they were finally welded together and launched.

The end of the war meant a complete changeover to peacetime production. This was carefully planned and carried out so smoothly that, except for the women who had been brought in for war production, no-one was displaced.

Under Mr. Welman's management the production capacity of the main works increased by two and a half times without any addition to floor space. And yet he does not like incentive bonus schemes, for he says that they not only destroy craftsmanship but also destroy the basis of a man's pride in his work.

Some incentive schemes were operated in the company, but their "damaging" effects were, he considered, largely offset by a system under which each man was appraised and paid an additional flat weekly rate according to his "value" to the firm.

Personal Appraisement

"Choose good men, measure their worth, and pay them according to that worth," is one of Mr. Welman's maxims. He believes that this brings far better results than bonuses and piecework rates. Each worker at Foster, Yates & Thom was appraised at half-yearly intervals, being assessed according to his approach to his work—not on how much he produced. In the light of this he was paid a rating in addition to his normal pay.

Shortly before the war, in spite of many commitments, Mr. Welman began to take an active interest in public work. In 1938 he initiated and became chairman of the Blackburn and District Armaments Production Commit-

It was about that time, when war seemed imminent, that various Government departments began to look for firms to undertake the production of war materials. Although business was slack in the engineering industry, and many companies were only too eager to accept Government contracts, few knew how to establish contact with the various Ministries. The B.D.A.P.C., therefore, was formed to bridge this gap.

In 1942 he was asked by the Minister to become director of aero engine production at M.A.P., and in 1943 he became deputy director general.

After the gas industry was nationalized in 1949 Mr. Welman accepted the



The progressive policy of the North Western Gas Board is reflected in the almost Wellsian appearance of the new Denton gasworks

invitation of the Ministry of Fuel and Power to become a part-time member of the North Western Gas Board, and became its chairman in 1950.

The N.W.G.B., with headquarters in Manchester, serves a population of 64 million-one seventh of the nation. The main problem facing the board when Mr. Welman took over was that of welding together and creating a common spirit in an area organization comprising 103 individual undertakings. These represented every size and type of gasworks, from small rural works to the larger urban company all with different points of view, different traditions and of widely varying efficiency. All had doubts and fears as to what nationalization might bring, and morale was at a low ebb.

It is characteristic of Mr. Welman that, tackling with full vigour the vast amount of work required to improve technical efficiency and consumer service, he set as his most urgent target the raising of morale.

He Offered Leadership

The difficulty of this task can be gauged from these facts. The board serves some 4,500 square miles, and has 20,000 employees. In addition to the 103 works, there are a very large number of service centres, depots and holder stations. Mr. Welman believes that "to give of his best, whatever his job may be, a man must believe in what he does and have reason to be proud of the organization of which he is an integral part. It is therefore essential that senior management offer full and effective leadership, coupled with absolute integrity of both action and intention."

Both these things—leadership and integrity—he offered, and today there cannot be many concerns with a higher morale. This, coupled with

wise but courageous spending in the early years, has produced results which speak for themselves. At the end of the second year of operation there was an accumulated deficit of some £750,000. A year later this had been written off and was replaced by a surplus of over £300,000. In the following year the surplus rose to just under £1 million and for the last financial year the surplus was £1,027,000—over 40 per cent of the national total.

Mr. Welman believes in good relations with his workers and with the public his board serves. Each year he invites leading newspaper editors to a conference, when he encourages question and answer to flow freely. He does not believe in merely circulating a report to the Press and leaving it at that. Pressmen have naturally responded favourably to his methods, and there has hardly been a single occasion on which he or his board have been "roughly handled" by the Press.

Because he believes in good communications in industry, he likes his subordinate officers to display a similar interest in this problem. When, for example, he is visiting a group in his area, he makes a point of reading the notices the manager has put up for workers. He tries to see them as a worker would. He believes that it is not sufficient to give orders, one must also give reasons. For he knows that though a man may work hard because he is afraid of losing his job, he will work still better if he understands and takes a pride in his work.

Mr. Welman sums up the meaning of management in a few words: "Management requires a fundamental honesty of purpose. Its success lies largely in encouraging others to succeed. In short, when management is really successful, this is because every member of the organization believes with reason that it is also his individual success."



ADVERTISING ON A LIMITED BUDGET-5

How to Get Results From

HERE is much advertising of engineering products which is horrible, and what is even more alarming than the general presentation is the enormous waste of good money.

It seems to be the case that immediately man makes a technical product he becomes imbued with the idea that he, and he alone, is the only person who is capable of writing about it. He fails to appreciate that he can become a bore when he talks about his own products.

A qualified advertising practitioner is capable of sorting out the facts and presenting them in an interesting and sometimes exciting manner. It is, however, alarming to find that even where advertising agents are employed on technical accounts some of the advertising issued remains dull and boring. This is by no means entirely the fault of the agents, and one of the causes is the alarm with which some engineering concerns look at anything new or lively.

It should be remembered that advertising is basically a means of communication. In order to arrest attention and create interest advertising must tell a story and tell it well. To do this the unusual layout has its value, but

this is not essential.

Technical journals published in this country are, in the main, extremely well produced, and they are widely read in all parts of the world. Moreover, this country must sell all over the world. Every individual firm's contribution plays a part in our efforts to obtain world trade. Every advertisement is an ambassador.

Some firms say they only advertise to keep their name in front of prospective customers. They do not expect to sell-so why spend more money on costly layouts and a continuous flow of new designs? But from my experience they are making a big mistake. They could be very surprised at the difference good, well planned advertising can make.

The small technical account with a

Technical Campaigns

By DON A. TIBBENHAM M.I.P.A.

Managing Director, Tibbenham Publicity Ltd.

Here is a plan for a campaign which can lift technical advertising out of the "horrible" class to which much of it belongs. The plan covers choice of media, choice of technical points to be highlighted, and decision on illustration technique.

budget of £2,000 presents a mass of interesting problems because the majority of technical products have a national market, and in some cases an international one.

What weapons are available in the advertising armoury? These must be carefully selected and forcefully used if the utmost results are to be obtained. As with every advertising scheme it is first of all essential to ask oneself what is the advertising intended to do? Is it to be used to do the job of a sales representative or to support a sales team in their efforts?

Picking the Buyers

Secondly, it must be decided who are the most likely buyers and whether they want, or have to be educated to want, the product being offered.

Thirdly, the most economic media must be selected to do the particular job decided upon, and the forceful selling of publishers' representatives must not be allowed to cause a deviation from the plan of campaign.

On a small yearly budget it is very

necessary to have a carefully prepared plan, and to ensure that it is directed at the market, or markets selected, without deviation. Continuity and repetition are essential.

In this country there are over 1,400 technical and trade journals serving industry. They can be split into various groups, as follows: aeronautical; chemical; electrical; engineering; farming; finishing; gas; hardware and household; laundry and cleaning; metal industries; oil and petroleum; plastic; pottery and glass; radio and communications; refrigeration; rubber; shipping; and transport.

From this list it is now possible to exclude the groups least important to your particular problem. Next, the journals in the categories of interest to you must be studied. To help you, most of the publishers will send you facts and figures. There are still a few who will not co-operate, and this is to be deplored. I well remember one journal, on being asked for circulation figures, replying that their magazine had been published for over 60 years and that was all they were prepared to

It is often advisable to choose an illustration technique which distinguishes your product from those of close competitors. The several techniques available are listed on page 96 and include cut out half-tone (left) and wash drawing (right). Further examples are shown on next page

say-I wonder what they were afraid of disclosing?

Circulation figures alone are not sufficient and can be misleading. The type of reader, the reference value and life of the journal-these are the things you want to know.

I have great faith in the effectiveness of technical journals, and however limited the advertising campaign it will pay to include at least the leading one in the sphere of business being tackled. It is sometimes also advisable to reach the top executives, when they are not concentrating on the daily factory and office routine, through more general media. Since the war there has been a marked increase in industrial advertising in media which is read by the general public, and, in particular, by a special section of the public. For example, Punch, The Times, the Financial Times, Business, Scope, The Director, can be used to considerable advantage outside the actual field of technical journals.

It is easy to use the whole of a small appropriation in technical journals, but I do not believe this is always a wise policy. To do as I shall outline here demands more courage, but it is, I feel sure, one of the best methods of building prestige and sales at the same time.

1. A six or twelve shot mailing cam-

paign to a selected list of prospective users.



- 2. Supporting advertising in the two or three leading journals reaching the industry or industries on the mailing list. Spaces to be full pages and half-pages alternative (according to money available).
 - A series of prestige advertisements in one non-technical journal or newspaper. (These will have to be

comparatively small because of the high cost.)

4. Top quality art-work, photography and design only to be used, and every advertisement professionally type-set to give it a high-class finish.

Probably just as much as in consumer advertising, repetition and consistency are essential in technical advertising. It is here that perfection of every aspect of layout and design pays off, and it is here that so often these things are lacking because of a hidebound insistence by one or more directors that advertising can never sell their products because they are too technical.

Technical advertisements, whether in journals or in the form of direct mail, must have personality and recognizable features. Look at some of the better known examples illustrated here.

I have complained about the dullness of much technical advertising. I believe the best way to overcome this is to ask a few questions before any attempt is made to begin creating the actual advertisements:

- 1. Is the product something new?
- 2. Does the user know what it looks

ESSENTIAL ADVERTISING

- 1-Abandon the idea that only the maker of a technical product is capable of writing about it.
- -Plan your advertising campaign to include direct mail, technical journals and general business journals.
- -Use the 14-point questionnaire on page 95 to decide the features to be highlighted in the advertisments.
- 4—Employ an illustration technique which distinguishes your product from those of close competitors. (A list of eight techniques is given on page 96.)
- Study some of the outstanding advertisements in leading journals for style.

like, or has your product got special features of design?

- 3. Does the user want to see what can be produced with the product?
- 4. Can you show it in use?
- 5. Is it used by well-known concerns?
- 6. If it is similar to other products on the market why should the user buy yours?
- 7. Does price come into it?
- 8. Is the finish better?
- 9. Are your manufacturing methods unusual? Have you a story here?
- 10. What about delivery?
- 11. Do you provide an advisory or technical service?
- 12. Have you produced any interesting and valuable technical data not previously issued by competitors?
- How does your product help production, e.g.:
 - (a) Does it cut down labour and save time?
 - (b) Can it be used or operated by unskilled girl labour?
- 14. Do you offer an installation service?

The answers to these and other questions can form the basis for the advertisement designs, but how the answers are used will depend upon the skill and knowledge of the creative advertisement designers.

For example, let us suppose the product is to be illustrated, and that there are six competitors who also show similar products. If in the other six cases straightforward photographs are used to illustrate the announcements, then you can give yours a new look by using a different technique.

What techniques are available?

- (a) Photographs reproduced by halftone block.
- (b) Simple line drawing in black and white.
- (c) Bold line drawing with use of one or more mechanical tints.
- (d) Scraper-board drawing with its almost 3-dimensional effect.
- (e) Photograph of the article in use with everything except the particular product ghosted down.

DO ALL YOUR EMPLOYEES CONTRIBUTE IDEAS, TO MAKE YOUR BUSINESS MORE EFFICIENT?

IF NOT, READ THE ARTICLE ON PAGE 99



- (f) Dramatic photo taken with man at work. Special lighting.
- (g) Wash drawing by means of which emphasis can be given to various aspects of the product.
- (h) Explosion drawing which shows some of the inside workings of the product.

Here are eight variations to what might easily have been a series of straight forward illustrations of a number of products which have almost identical features.

Then there is the general presentation of the advertisements in the technical press.

The choice of suitable type faces plays a very important part, and even the monotonously dull announcements issued by some concerns can be given considerable life and interest by merely changing the types used for headlines, text and name. It would be as well to study some of the outstanding advertisements for technical products now issued by many of the leaders in their respective spheres of business. This may be difficult to do because you do not know what to look for or how to judge their merits. I suggest, therefore, you look at the technical advertisements that appear in *Punch* and *The Times*—the standard is particularly high in these journals.

Do not just look at your competitors' advertisements; study carefully the announcements of other industries. Watch the styles of illustration, the type faces being used, and read carefully the textual matter. There are a lot of useful tips to be gained from others, and, when you begin to study advertising, you will soon have new ideas about your own.

Remember, if you have something to say, it is worth saying it well.

BOOKS CORRESPONDED



Trainees receive basic instruction in the operations of each department from experienced members of the staff. The programme covers all aspecis of the company's clerical work

Confronted with a recurring shortage of skilled clerical workers, The Marley Tile Co. Ltd. have introduced a 48-week training scheme designed to attract girls straight from school. Besides stimulating recruitment, the scheme gives trainees a wide knowledge of the firm's procedures and ensures that a steady stream of qualified staff is available to step into

responsible jobs.

A Year's Training Attracts their Office Staff

HEN a company have their head office in an area with a limited working population, yet close enough to London for City firms to take a large proportion of the local labour, they are set a number of staff problems. Even if they make their working conditions sufficiently attractive to compete with the lure of London, they are still left with the task of obtaining skilled clerical workers from a comparatively small "pool."

Faced with problems such as these, The Marley Tile Company Ltd. have introduced an unusual training scheme which is designed to encourage youngsters to join the firm straight from school and to give them a thorough grounding in all aspects of office work. Although the scheme has been in operation for only a few months and it is too early to examine results and draw definite conclusions, a description of the system should interest many firms who are in a similar position.

This company, with factories in various parts of the country, have their head office at Sevenoaks, Kent. Here, they have a staff of about 300, two-thirds of whom are women. Because the majority of women give up full-

By HUGH LINDSAY

time work within a few years of marriage, there is inevitably a regular turnover in staff—a factor which emphasizes the importance of maintaining a steady flow of trained personnel.

Their girls' training scheme, as set up at present, is concerned with quality rather than quantity. The aim is to accommodate six girls at a time, although there are now only five girls undergoing training. This is because the company are particularly selective; at the time of starting the course, only five girls of the type considered suitable were available.

Girls are selected for the course by the staff manager, P. R. Clark, after he has interviewed them, in most cases, with their parents. Trainees, unlike apprentices, do not have to sign any sort of indenture; a week's notice either way is the basis on which they are engaged.

One stipulation made by the company on accepting a girl for training is that she attends evening classes at least twice a week. This is necessary

since it is anticipated that nost trainees will be drawn from secondary-modern schools and will possess little or no knowledge of commercial subjects. In addition, the company give trainees one day off each week—without loss of pay—to attend day continuation classes at Bromley Technical School.

The subjects which they take at the continuation classes are chosen, in the first instance, by the girls themselves. They may, for example, take shorthand/typing, book-keeping, or the operation of the variety of business machines which the company use. If, however, it later transpires that a girl has no aptitude for the subject which she has chosen, the firm may suggest that she changes to one to which she may be more suited.

The course is scheduled to last 48 weeks, but the girls receive full pay—scaled according to their age—from the moment their training begins. Every phase of the training is carefully planned, the girls visiting each department in turn and remaining there long



The course is essentially practical. During duty with the head office secretaries, a trainee types correspondence from a recording machine

enough to learn its operations and general routine.

The programme for individual trainees may begin in any one of the departments, but all girls cover the same ground eventually. A typical programme starts with eight weeks in the engineering department, followed by eight weeks in head office accounts. From here, the girl moves in with the head office secretaries for eight weeks, then to the Riverhead branch office for a similar period.

Next on the schedule is a two-week period in the mailing and post department, two weeks in advertising and design, two weeks dealing with floor tile sales, and two weeks in the head office buying department. The course concludes with an eight-week return visit to head office accounts, where the trainee goes into the more advanced work of the department.

The programme is broken down further by a week-to-week schedule of duties for trainees during their stay in each department. For example, their eight-week period in the engineering department is planned as follows:

1st week.-Recording and renewing licences in the company's driving licence register. Filing of transport vehicle correspondence.

2nd week. - Filing log sheets and in-

requisitions in respect of vehicle requirements.

3rd week.-Repeat of first week's duties.

4th week.-Repeat of second week's duties.

5th week.-Procedures concerning delivery tickets and requisition forms, also packing case returns.

6th week. - Material sheets, price extentions and additions.

7th week.-Repeat of fifth week's duties.

8th week.-Repeat of sixth week's duties.

The programme in each department is adhered to as closely as possible, but changes can be made according to the capability of the trainee and the staff available at the time for instruction.

In a number of departments, various types of business machines are used. Trainees receive basic instruction on these machines from the operators, but if they decide that they particularly like this type of work and would like to specialize in it, they can take a comprehensive course at their evening or day classes.

A painstaking check is kept upon the progress of all trainees throughout every stage of the course. Heads of the departments through which they pass are provided with forms on which to record their impressions of each girl. The forms deal with personal appearance, alertness, attention, industriousness, co-operation, time-keeping, and an over-all assessment.

Departmental heads merely have to relate the girls' progress to a scale of assessments. For example, under the heading of industriousness they are asked to consider to what extent a trainee "sticks to her job," and place a tick against one of the following: Gets down to the job and is not easily diverted; shows a desire to participate in the work of the department; works

vestigating late returns. Making out fairly steadily; or, shows little interest in the job on hand.

Another link in the process by which they compile a comprehensive picture of each trainee is provided by a weekly discussion group at which the staff manager presides. Every Friday afternoon, the trainees gather in Mr. Clark's office to discuss and review the work of the past week. From the manner in which they conduct themselves and the questions they ask, he gauges their personality and the interest they are taking in the work.

By taking into consideration the departmental reports, Mr. Clark determines how each girl is shaping. Their week-by-week progress is recorded on a wall-chart in his office. A coloured pin is put against each girl's name for every week that they have been on the course. The colours vary from black, for bad, to pink, for excellent.

The chart is open for inspection by the girls themselves, who are thus given the unusual facility of seeing what their superiors think of them. The competitive spirit which this system engenders is considered an incentive. This chart is also of great value when the time comes, at the end of the course, to delegate the trainees to a permanent job. It indicates the departments in which they have done well-or not so well-and simplifies the job of selec-

One of the big advantages of this training scheme is that it gives girls an opportunity of trying their hands at the diversity of jobs carried out in the company's offices, and at the end of the course they should be in a position to state a preference for the work they think they are most suited for. Equally as important, it gives them a wide understanding of the company's operations; this should be of particular value in the event of illness or during the holiday season, when they should be able to deputize in various departments with a minimum of tuition.



A period in the punched-card section of the head office accounts department, where trainees gain a basic knowledge of the equipment, usually comes at the end of the 48-week course

These Workers Become 'Efficiency Experts'

By PETER SPOONER

C.A.V. Ltd., Acton, are running a series of five-day work simplification courses which produce more positive results than many training schemes. Selected groups of employees study specific jobs and devise better methods of doing them—methods which are often put into operation at once. This article describes how the courses are planned and followed up.

ORK simplification is largely commonsense. Although it involves some apparently formidable techniques like process study and motion economy, these are only methods of applying on a systematic basis the same principles that an assembly worker applies instinctively when he moves a tray of components from one side of his bench to the other—and thus eliminates an awkward piece of bending or stretching.

The value in this field of drawing on the commonsense of people outside the team of specialists who think of nothing else is demonstrated by an unusually effective scheme which has been running for some time at the Acton, London W.3, works of C.A.V. Ltd., manufacturers of fuel injection and electrical equipment for commercial vehicles, and agricultural, marine and industrial engines.

Every month, 12 employees attend a five-day course covering the principles and practice of work simplification. They represent a variety of occupations: foremen, chargehands, time

study engineers, cost estimators, tool designers, draughtsmen, inspectors, graduate apprentices, production trainees and other personnel. One effect of "mixing the bag" in this way is that a lively appreciation of work simplification methods is being developed systemati, ally in all sections of the company.

At the same time the courses, which were initiated about four years ago, are producing more positive results than many training or appreciation schemes. While C.A.V. recognize the long-term advantages of giving key personnel a working knowledge of these methods, they have adopted a form of training which makes sure that the knowledge—and the commonsense—is applied immediately. The value of each course is, in fact, pinpointed by a number of specific improvements in the company's operations.

Lectures, discussions, demonstrations and tests represent only one side of the programme. For much of the time the men are devising better methods of doing jobs which they

themselves have picked and studied in the workshops. Moreover, the results of these wholly practical exercises are not pigeon-holed when the course ends. Undoubtedly the most important feature of the scheme is that all successful "projects" are put into operation as quickly as possible.

In this way, the work simplification courses supplement the activities of the company's old-established and fairly large work study department. The advantages are considerable:

1—The men approach this work with "fresh" eyes. When studying unfamiliar operations in departments other than their own, they see possible improvements which the experts sometimes miss. In addition, a competitive spirit is introduced by dividing the course into teams—the fact that each team has to produce definite results in a short time puts its members on their mettle.

2—By concentrating on the study and improvement of relatively small jobs, the courses allow the work study staff to spend more of their time on large-scale projects.

arge-scale projects.

3—The scheme brings to the surface good ideas which already exist in the minds of supervisors and others, but have not been put forward in the past because—a familiar argument—it involved a lengthy procedure. In this respect, the courses reveal in a somewhat advanced form the advantages of an orthodox suggestions scheme, especially as an appreciation of the principles of work simplification often clarifies ideas which were previously confused.

4—Practical experience in this field ensures that key personnel understand more fully the work study department's problems. By virtue of the manner in which the courses are composed, a more co-operative spirit is developing at all points in the chain between the design office and final inspection. It also embraces the rank-and-file operators who are put into the picture while the teams are making their studies in the workshops.

The value of the work simplification is confirmed statistically. In four years C.A.V. have held more than 30 courses, involving nearly 400 men, and about 200 jobs have been studied. At least 40 per cent of these studies have resulted in the introduction of new methods. The average increase in



BEFORE: The old method of assembling an excess fuel device (shown on right) had many drawbacks. Components were scattered haphazardly over the work-bench. The operator had to stand. The method of assem-bling the adjusting screw involved some risk as the screwdriver was likely to slip. Considerable fatigue occurred because a strong spring was held in compression during part of the operation. Wire for attaching loose shims to the assembly had to be cut by hand



and factory courses are now run alternately

The scheme is sponsored by the personnel department and administered by the work study department, who provide the chief instructors. Lectures and demonstrations are also given by an ex-work study engineer attached to the personnel department, the methods chief and (for clerical work simplification courses only) an office methods expert, and a man from the mechanized accounting division.

Twelve men is, the company believe, the largest number which can be accommodated satisfactorily on one course. The method of selection is to obtain nominations from the heads of various departments. Volunteers are welcomed, too, and a number do in fact come forward-an indication that the scheme is generally approved by the employees whom it concerns.

Skills Balanced

Each course is divided at the outset into three teams, although this division does not take place in fact until the practical stage is reached. The aim is to strike an effective balance between the skills and experience of individual members. C.A.V. have found, however, that the inclusion of one draughtsman (or someone who is at least accustomed to putting ideas on paper) in each team helps to ensure that the projects are worked out satisfactorily. The teams elect their own chairmen.

Before beginning the course each man receives a copy of a work simplification manual prepared by C.A.V.'s parent company, Joseph Lucas Ltd. In the case of factory courses, the week's programme is as follows:

Monday. The first session-starting at 9 a.m.-establishes the friendly but essentially businesslike atmosphere in which the courses are conducted. Each member introduces himself briefly, giving his name, occupation and position in the company. The instructor explains the objects of the course and describes in general terms the principles of work simplification.

The instructor then begins to cover the ground in greater detail, showing in the first place how typical operations can be "streamlined" after they have been broken down into a series of individual movements. Much use is made of specially - prepared charts which pick out the salient points of each procedure.

After lunch the methods chief gives a 90-minute talk on materials handling. internal transport and allied subjects. The remainder of the afternoon is taken up by an explanation of operation-process study and-arising from it-the first of the practical tests.

Competition

For this purpose the instructor demonstrates a fairly simple manual operation, repeating it slowly several times. Two members of each team write down what he is actually doing; the others make notes of the points at which, they feel, some improvement is Then the teams retire to possible. separate rooms and are allowed halfan-hour in which to develop a more efficient method of doing the job. If their ideas involve the use of special tools or jigs (as is often the case) they make Plasticine models.

Thus the competitive element is introduced at an early stage of the course. When the men return to the lecture room, one member of each team demonstrates the method which he and his colleagues have devised. The instructor then shows them the right method-"right" in the sense that it has been developed by motion study experts and is put forward as a model. Afterwards, the teams produce operation-process charts of their own meth-This exercise draws their attention to superfluous or awkward movements which they have overlooked.

Typical Test

The tests are never elaborate. The men are not being encouraged to seek difficult projects; the whole idea of the scheme is that they should think in terms of simple jobs which can be made even simpler. A typical test operation consists of threading a washer, a spring and a collar on to a shaft, compressing the spring, aligning a hole in the collar with a hole in the shaft, and inserting a rivet. In this case, the job can be simplified by introducing a special assembly fixture, and by arranging the assembly trays in a form which enables the operator to pick up each part in At 10.30 there is a half-hour break. turn with whichever hand is naturally



AFTER: The new method, introduced as a result of a work simplification project, provides a tidy, compact workplace arranged for balanced working by a seated operator. A suitable holding fixture eliminates nearly all physical fatigue. The fixture also incorporates a wire guillotine

working efficiency per project-including those which, for various reasons, have been rejected or are being held in abeyance-is 43 per cent. From this it may be deduced that in many cases the team's recommendations have more than doubled the efficiency of the operation in question.

When the scheme was introduced in 1951, it covered only workshop practices and the courses were held at bimonthly intervals. About 18 months ago, however, C.A.V. decided that it should cover their administrative and clerical operations as well, and office



Where TIME is important



Designed originally for the exacting and varied demands of factories, the INTERNATIONAL MASTER CLOCK SUPERELECTRIC TIME SYSTEM is installed in every type of building. A full list of users would practically be a list of successful organisations throughout the world.

The range of Time Equipment operated from the International Master Clock Includes:

Attendance and Job Time Recorders Electric Time Stamps Automatic Control of Time Signalling Electric Secondary Clocks Personnel Locators

The exclusive feature Automatic Supervision is applied to all these time units ensuring uniform, accurate time always. In addition to impulses advancing all clocks every minute there is automatic verification every hour that these impulses have been received.

Other features are:

All-mains operation without the use of batteries.

Parallel wiring, allowing addition or removal of any clock without affecting other clocks.

Continued accurate time despite any fluctuations in electricity supply.

Two seconds' duration of impulses providing ample time for operation of moving parts in large clocks, Time Recorders and Time Signalling equipment. Included in these are Aircraft and Motor Industries, Manufacturers of Electrical Equipment, Chemicals, Food Products, Textiles, Clothing, Tobacco and Leather goods and Public Authorities such as Health, Electricity, Coal, Gas and Transport—Road, Rail and Air.

If you have not already installed this System we shall be glad to send particulars, or to survey your present Time equipment and make a report, without cost or obligation.

Ask for booklet, On Time 1564/2, sent free on request

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Birmingham, Manchester, Leeds and Glasgow FACTORIES: LONDON AND GREENOCK There are no Mistakes when You Install...

Copyfix

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"Anson" Copyfix produces a true "second original" of any document in less than one minute ready for immediate use.

"Anson" Copyfix gives perfect white photocopies which otherwise would take hours to type, in no more than a few seconds. It will produce both sides of any double-sided document on one sheet of paper, a perfect facsimile of the original. Annotations, alterations and signatures are faithfully and strongly reproduced. The copy, indeed, is more legible than the original.

Copy typing, checking and correction are entirely eliminated. The Managing Director, the Secretary, or the Office Boy can use the "Anson" Copyfix. Efficient in performance, yet stylish and compact, it occupies hardly more space than a typewriter and it can be kept as convenient to your desk as the office telephone. It is part of ordinary office equipment—not photographic apparatus kept in the basement. It is used under everyday office conditions. No darkroom is necessary, no rinsing, no washing, no fixing, and no stains.

One "Anson" Copyfix does twice as much work in one day as six typists in one week CORRECTLY.

Increase the efficiency of your organisation. Save time, save money, make information available instantly to all concerned. "Anson" Copyflx is worthy of your further investigation. Kindly complete the form below for full details.



0	-	4
7	3	0

"ANSON" COPYFIX ENQUIRY FORM

Please send full details of the "Anson" Copylia, without obligation.

NAME

ADDRESS

MARK FOR ATTENTION OF

TELEPHONE No.

VOLTAGE AC DC

Pin completed coupon to your letterheading and post to

(R.I.) GEORGE ANSON & CO. LTD.

Anson House, 58 Southwark Bridge Road, London, S.E.I.

Telephone: Waterloo 3746

"free" at that particular moment.

Tuesday. The day starts with a lecture on a particularly important subject: motion economy. After explaining the basic principles, the instructor gives a few straightforward demonstrations. He shows, for example, how the number of separate movements which he makes whilst signing his name can be reduced from seven (with an ordinary pen and bottle of ink on the desk) to five (pen in an inkstand) and then to three (pencil on flexible holder). Although this example is deliberately carried to the point of absurdity, it illustrates principles which can be related quite easily to many routine factory operations.

After the half-hour tea-break, the instructor from the personnel department discusses the causes of industrial fatigue, emphasizing among other things the effects on output of colour.

lighting and seating.

In the afternoon, the chief instructor passes round a series of charts and models illustrating-at "before" and "after" stages-some of the jobs which have been simplified during previous courses. These miniature case-histories indicate the type of results which the teams are expected to produce.

The afternoon session concludes with another operation-process test, on the same lines as before.

Wednesday. After a last-minute briefing by the instructor, the men start their investigations in the factory. Each team is given the choice of two workshops - an arrangement which eliminates the danger that 12 men might descend on one group of operators, and also enables the organizers to make sure that the scheme is covering the whole organization. One point which is borne in mind when each course is planned is that men from the diesel shops should be sent into the electrical shops and vice versa. The company believe that a man is more likely to spot weaknesses in the handling of materials, etc. if he is unfamiliar with the process itself and is not prejudiced by the knowledge that it has "always been done that way."

By lunchtime the men have chosen the projects on which they will be employed during the second half of the course. Working in pairs, the members of each team make two studies: a single operation and a sequence. They question operators and supervisors and obtain as much information as they can concerning the jobs.

Their search for information often takes them into a number of departments. They may believe, for example, that a time-consuming operation could



Although C.A.V. Ltd. have established a high level of efficiency in the lay-out of their production shops, they believe that improvements can be made continually in individual operations. The work simplification scheme expresses this belief in an unusually practical form

be simplified if the inspection standards (which may appear to be unnecessarily high) were reduced slightly, or if changes were made in the design of certain components. In each case, the facts are obtained from personnel in the appropriate departments. Sometimes it is necessary to ascertain the answers to questions concerning machine utilization, production control, transport or even sales prospects.

In the afternoon the teams return to the self-contained workshop in which this part of the course is held. Immediately they start to pull their jobs to pieces-and to consider methods of putting them together more efficiently.

The workshop is equipped with a variety of hand tools, but no power tools are available. Prototypes have to be made in the form of wooden models.

Thursday. The projects continue. Although an instructor is present all the time and helps to resolve any difficulties which arise, the men are expected to work, as far as possible, on their own initiative.

Friday. The men are allowed an hour in which to clear up their workshop and prepare for the demonstrations which occupy the remainder of the morning.

At 10.30 a group of directors and managers visit the workshop, and each team explains and demonstrates the project on which it has been working. One of the directors gives a short talk, thanking the men for their efforts, and pointing out that the management regard the work simplification courses as a particularly valuable method of increasing the efficiency of the company's operations and of contributing to improved productivity.

Later in the morning, the demonstrations are repeated for the benefit of departmental heads. A free-for-all discussion takes place, the visitors seizing-as they are intended to dothe opportunity of pulling to pieces any of the teams' recommendations which, in their opinion, are impractic-The fact that all departments are represented at this session-and not only those in which the studies were made-ensures that the merits or demerits of the new methods are examined from every angle. It also ensures that on-the-spot answers are given if a recommendation criticises, directly or by implication, the work of departments like design, inspection, transport and time study. Moreover, the arrangement has definite propaganda value, since it shows senior executives exactly what the courses are achieving.

After lunch, the chief instructor gives the last lecture. His theme: Preparing the operators and installing the new method.

The teams "cost" their projects and estimate (using time study where practicable) the savings which should be achieved under workshop conditions. The instructor "vets" these figures to make sure that they are realistic. Finally, the men prepare the written reports which are sent to the departments concerned.

Departmental heads must act on the reports which they receive from work simplification teams, so although the course has ended the follow-up stage has already begun. The teams' wooden models are promptly despatched to the tryout department, where experienced fitters make the finished tools, jigs and other devices. By dispensing with the intermediate process of preparing detailed drawings, the company save time and money; as a rule, the tools are available within a fortnight. Another advantage is that the tryout fitters are not bound by hard-and-fast specifications, and may incorporate refinements on their own initiative.

When the tools are ready, the teams

Continued on page 157



Typical of the smart, yet simple furniture manufactured by the Morris company are this teatrolley and coffee table

In the October 1950 issue of BUSINESS was an article describing how Morris of Glasgow, well-known furniture manufacturers, were planning their first-ever onslaught on the popular market. The article below takes up the story after a lapse of five years, and describes how careful attention to detail during the planning stages, plus a flexible production system and skilful sales promotion, have brought the firm's campaign to a highly satisfactory position.



PLANNING and PRODUCING

For a New Market

By JOHN PARKYN

N 1948, Morris of Glasgow, one of Scotland's biggest furniture manufacturers, decided to reverse a policy of 40 years' duration and sell their products in the open market. This was a decision of some importance in the firm's history as, up to the outbreak of war, they had concentrated almost entirely on the manufacture of special-type furnishings for shipping lines and other large concerns. (They are still responsible, in fact, for a large proportion of the furniture aboard the Queens.)

It was the war which really killed this "specialist" market, and by 1948 the huge increase in the price of materials and labour had made it abun-

dantly clear to Morris that specialized work would no longer be profitable, once the first phase of post-war refurnishing had been completed.

Fortunately, at that time, a new market was not hard to find. With the housing drive just beginning, thousands of married couples buying new furniture and hire purchase making its first postwar appearance, the domestic furniture market was an obvious choice for any firm which had the facilities and experience needed to produce durable, attractive furniture at a competitive price.

In the summer months of 1948, therefore, Morris executives and designers began to plan an entirely new range

of furniture—the Cumbrae range. In doing this, they showed a firm disregard for traditional methods—traditional, that is, in the furniture industry—and it was this freshness of approach which played a large part in establishing Cumbrae furniture on the popular market.

DESIGN. First and foremost came the problem of design. Morris were shrewd enough to appreciate that prewar types of furniture were not likely to cut much ice with the postwar generation of young marrieds. Furniture would have to be "contemporary" in style—smart yet functional. There was the question of price to consider, too. Furniture made by the group production methods used prior to 1939 would be too expensive to market at a competitive price.

It was through paying careful attention to these two requirements—modern styling; economical price—that the firm were finally able to evolve their system of "interchangeable component" furniture. This means that the component parts are mass-produced—itself a tech-



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BUSINESS





tion, Morris found it necessary to reverse the usual order due to the reaction of retailers to their prototype Cumbrae models. Many believed the "new look" would not sell. "We'll have to have proof before we stock," was the general attitude, and so the next step taken by the company was to set about getting real proof that the new designs had solid customer appeal.

They chose three ways of doing this:

1—Magazine advertisements, especially those magazines aimed at the furniture-buying public (Ideal Home, etc.). Advertisements were attractively laid out, with large illustrations of the furniture and the tag-line "Consult Your Local Dealer" prominently displayed.

2- Exhibition displays, including the B.I.F. Few orders were taken, but that was not the company's aim. Comments—for or against —were what was wanted, and so instead of salesmen the stands

To ensure a high degree of proficiency, operatives are transferred at regular intervals on to other machines were manned by executives and designers.

3—A direct mail campaign, aimed mainly at retailers. This included an offer to pay 50 per cent of all local Cumbrae advertising costs (a practice which is still in force).

These methods had the desired effect in a remarkably short time. Retailers, stimulated into action by a rush of outside enquiries, began to clamour for the new furniture.

PRODUCTION. And so Morris came to be faced with a third problem. They had designed the furniture, they had advertised it—now they had to supply it, and that meant getting into top gear as rapidly as possible.

The most striking feature about the firm's production lines is their flexibili-The wooden components are moved along the lines from machine to machine by interconnecting roller conveyers. When the line switches from one component to another it is often necessary to switch machines too, and to enable this to be done quickly, machines are plugged into an electric cable running a few feet below the roof. When another type is required, the redundant machine is unplugged and removed by fork-lift truck and the new machine substituted, (The interconnecting roller conveyers also are movable.) To ensure that the operatives become proficient on the various types of machine (sanding, sawing, boring, etc.) they are transferred at frequent intervals to different sections of the line.

Assembly methods, too, are flexible, although in this case it is due to the fundamental design of the furniture rather than to any unusual production technique. All components are first of all stored. Then, as the orders come through, they are made up into the required products. This is yet another advantage of the "interchangeability" system—a system which Morris of Glasgow as much as any manufacturer in Britain has helped to perfect.



SELLING. Although sales promotion is normally preceded by produc-



Making the Most of Office Equipment - 4

In this, the fourth and last article of the present series, attention is focused on the various methods of copying office documents and diagrams. Points in favour of each of the main systems are given, together with case-histories showing how three widely - differing organizations are "making the most" of their copying equipment.



In the accounts department of Sweet and Maxwell, Ledger accounts are maintained on translucent sheets, photocopies of which are sent each month to customers

OFFICE COPYING

Choosing the System to Suit Your Needs

Photocopying

The System

Although photocopiers have been used for many years in drawing offices, they have only recently become popular for more general copying work. Now, however, as a glance at page 112 shows, at least 15 firms are manufacturing standard office photocopiers, the type of product they offer varying greatly in both price and performance. The particular machine described in this article is one of the more versatile and, consequently, more expensive models. (Approximate cost, £300.) It is, in fact, one of the diazotype, or "dyeline" photocopiers, the main advantage of these being that they will reproduce all kinds of material at relatively low cost. In the case of documents reproduced direct from translucent masters, for instance, the approximate cost per copy is only 0.8 of a penny.

To understand what is meant by "direct reproduction," it is necessary to have a general idea of how dyeline photocopying works. It is, in fact, a "bleaching" process. The original, or master, from which the copies are reproduced is made of a translucent material which allows for clear reproBy WILLIAM JAY

duction of printed, typed or handwritten material. This master is placed on top of a sheet of sensitized paper and the two sheets are fed together into the machine. There they are momentarily exposed to a powerful light which bleaches the yellow (sensitized) surface off the copy-paper, leaving in its place a faint impression of the words, diagrams or figures shown on the original. The two sheets are then automatically ejected by the machine and the operator passes the copy through a built-in developing unit.

When the master-copy is not on translucent paper, it is necessary to

The Editor regrets that the name of Constructors Ltd., Tyburn Road, Erdin ton, Birmingham 24, was omitted from the list of strip indexing manufacturers given

on page 126 of the November issue in the article "Three Ways of Keeping Compact Records." This firm's Seldex strip index ing has been on the market and in use by British firms since 1919.

make a translucency by means of an "auto-positive." This is produced by running the original through the machine with a sheet of auto-positive paper which acts as the master. Even then, the cost is less than Id. a copy, provided that a number of copies are required.

The same machine incorporates a device for converting negative masters to positive copies, and there is also a special "transfer" process for use when one copy of the original is required.

Summing up, then, we can say that dyeline photocopying is a method of reproduction which is (a) exceptionally cheap when short-runs are required, and (b) capable of reproducing almost any kind of material-even books-by either the direct or the "auto-positive" method.

Case-history

Although still relatively little-known, the use of photocopying in accounts work merits careful consideration by both large and small firms. A typical

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possible can be found at the Chancery Lane offices of Sweet & Maxwell Ltd., publishers of law books, who have been using a dveline photocopier in their accounts department for just over a year.

Prior to the introduction of the machine, the accounts department had prepared their monthly statements by accounting machine in the orthodox way. This, of course, necessitated typing the customer's name on a new statement each month, and bringing forward the monthly balance. (Use of embossed plates for addressing statements was considered, but found to be uneconomical.)

Since the photocopier has been installed, the ledger accounts are maintained on translucent sheets. At the end of each month, these are taken from the filing cabinet and, if a sale has been made during the preceding month, are run through the photocopier. As the original and the copy come out of the machine, the original is placed on one side, ready for return to the file, while the copy is automatically folded and inserted into its envelope by another machine.

Briefly, then, the advantages of the system are:

It saves the time previously spent on typing names, addresses, and balances brought forward;

It eliminates the mistakes so often made when transferring names, street numbers, amounts, etc., from one sheet to another:

It cuts out requests for details of "account rendered," the complete account now being available on each statement.

During the weeks preceding the end of each month, the firm use the photocopier for reproducing statements classified as "sundry accounts"-in other words, the statements pertaining to customers who do not hold a regular account with the firm. In this case, the master from which the statement is obtained is itself a (carbon) copy of the invoice sent with the books sold, being subsequently treated as a ledger account.

Stencilling

The System

The principles of ordinary stencil reproduction are too well-known to warrant description. In this article, therefore, it is proposed to describe a lesser-known and rather more specialized stencilling system which uses a device known as a "stencil camera."

example of the improvements it makes The main purpose of this is to provide a rapid and completely accurate means of reproducing written, typed or printed material-including extracts from books up to lin. in thickness-from the original document. It is particularly useful, as the case-history below describes, for drawings and charts which can easily be "touched up," thus eliminating the need for a new drawing to be made

> Technically, the system combines the principles of stencilling and photocopying. There is, however, the difference that, while a photocopier takes each copy direct from the original, the stencil camera transfers the original on to a specially-sensitized stencil. Copies are taken from this stencil by the ordinary duplicating process.

> A point worth noting is that, although the stencil camera originally had a fixed focus-which enabled only copies the same size as the original to be produced—a newer version will give "proportional reduction" from a maximum copy size of 21in, by 164in, Purchase price of the fixed-focus camera is £260, and of the "reduction" model,

Case-history

About 18 months ago, the mimeograph department of the British Standards Institution (which turns out an average of 800,000 sheets each month) decided that the time had come to solve, once and for all, a difficulty which had beset them for years. This was the problem of how to produce copies of the hundreds of complex and highly detailed drawings and diagrams required for study by members of the 2,500 B.S.I. committees. For short runs (12 copies or under), photocopying usually sufficed. For longer runs, however, a more economical method and one which could reproduce the frequently indistinct or messy drawings passed through to the department for copying-was required. Finally, it was decided to install a stencil camera, and this was done some 15 months ago.

The machine is used for three main purposes. First, for the reproduction of diagrams submitted by individual committeemen for study by their fellow-members; second, for the reproduction of illustrations taken direct from the pages of technical magazines and books; third, for the reproduction of intricate technical charts which would take up too much typing and checking time when reproduced on an ordinary stencil. On the average, 300 diagrams and documents are now reproduced each month by the stencil



The reproduction of diagrams, charts and magazine illustrations for B.S.I. committees has been greatly speeded up by this stencil camera

camera process, each one taking about 15 minutes

The system has many advantagesthe elimination of transcription errors, for instance, and the comparatively unlimited number of copies which can be produced from each stencil. So far as the B.S.I. mimeograph department is concerned, however, its greatest asset is the way it helps to save timethe time of:

Drawing office (whereas large numbers of diagrams previously had to be prepared, now only a few are sent for touching up);

Typing pool (where typing a complicated statistical chart direct on to a stencil might take a girl two or three hours); and

Reading section (which has to check the work of the typing pool),

These savings in time have been matched by a corresponding reduction in labour and other costs.

Spirit Duplicating

The System

The price of spirit duplicators varies quite considerably -- from under £40 up to around £225. The most obvious differences between the cheap and expensive models is that, whereas lowerpriced machines are all hand-operated and have a maximum speed of only 40 copies a minute, the more elaborate



To ensure high-speed distribution of incoming cables, Overseas Farmers' use a spirit duplicator

models are electrically-operated and have a speed of not less than 70 copies a minute. Higher-priced models also have an entirely automatic spirit- and paper-feeding system, thus ensuring that, however inexperienced the operator, first-class copies can be obtained. It is worth noting, however, that all spirit machines will reproduce in as many as seven colours simultaneously, and will handle either handwritten or typed masters.

These masters are produced on a sheet of paper backed by a "transfer sheet." This transfer sheet is similar in appearance to carbon paper, and is used in much the same way except that it is placed with the carbonized side facing the back of the paper. Thus, a back-to-front version of the written or typed matter is produced on the rear side of the sheet, and it is from this that the copies are made. If more than one colour is required, different-coloured transfer sheets are used.

When the master has been prepared, it is placed in the duplicator, and the copy-sheets are fed in. There they are damped by a pad containing a small quantity of spirit, automatically pressed against the reverse side of the master and ejected from the machine. The completed copies dry almost immediately.

The cost of spirit duplicating, apart from the machine itself, is negligible. To produce a master costs approximately 4½d., and the spirit needed for the machine is about 32s. a gallon. On an average, 300 clear copies can be

obtained from each master, and no less than 20,000 copies from each gallon of spirit, so that the actual cost per copy although partly dependent on the paper used, is quite small.

Case-history

One of the greatest assets of spirit duplicating is its speed. Nowhere is this more apparent than in the cable department of the Overseas Farmers' Co-operative Federation Ltd., the London office of a worldwide purchasing, marketing and distributing organization for produce sent to Britain and the Continent by affiliated producers in the Commonwealth. On an average, the department receives and despatches more than 500 cables each week, most of them by teleprinter.

One of the department's most important functions is the distribution of copies of the cables to executives and interested departments. In most cases, this has to be done in a matter of minutes, as the contents of the cable may well have a vital bearing on transactions then in the negotiation stage.

To ensure rapid distribution, therefore, a spirit duplicator is used to produce the copies. It does this in a matter of one or two minutes, and no processing is required beforehand. Here is how the system operates: a cable is received by teleprinter from one of the company's overseas branches. The teleprinter types on to a single continuous roll of paper backed by a reversed transfer sheet, and it is from this back-to-front side that the copies are produced. First, however, the cable is entered in the record book, and any inter-departmental information is typed on with an ordinary typewriter (also using a transfer sheet). The cable is then placed in the spirit duplicator, the reversed side uppermost. Copy sheets are automatically fed into the machine, and the copies run off.

To facilitate filing by the various departments, copies of the cables received are duplicated on to different-coloured copy sheets—blue for Australia, buff for South Africa, green for the Continent, and so on. Copies of all outgoing cables are also distributed—in this case, on white paper.

WHERE YOU CAN GET THESE SYSTEMS

Photocopying

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ILFORD Ltd., Ilford, Essey

KODAK Ltd., I-2 Beech St., London, E.C.I LAWES RABJOHNS Ltd., Dacre Wks., Brooklands Rd., Weybridge, Surrey

E. N. HASON & SONS Ltd., Arclight Wks., Colchester, Essex

OZALID Co. Ltd., 62 London Wall, London, E.C.2

PHOTOSTAT Ltd., I-2 Beech St., Lendon,

REMINGTON RAND Ltd., I-IF New Oxford St., London, W.C.I

RUTHURSTAT Ltd., 164 High Holbern, London, W.C.I

A. WEST & PARTNERS Ltd., 36 Broadway, London, S.W.I

Stencilling

ANDREWS DUPLICATORS Ltd., 106-9 Saffron Hill, London, E.C.1

A. BREUER, 57 Fairfax Rd., London, N.W.6 BULMER'S (CALCULATORS) Ltd., Empire Hse., St. Martin's-le-Grand, London, E.C.1

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DUPL-O-PRINT Co., 57 Fairfax Rd., Londor, N.W.6

ELLAMS DUPLICATOR Co. Ltd., 5 Dean St., London, W.I

FERMAPRINT Ltd., 17 Fleet St., London, E.C.4

GESTETNER Ltd., Aldwych Hse., Aldwych, London, W.C.2

GUTTERIDGE SAMPSON Ltd., ISI Farringdon Rd., London, E.C.I

H. A. MOORE & Co. Ltd., 4-5 Bridgewater Sq., London, E.C.I

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REMINGTON RAND Ltd., 1-19 New Oxford St., London, W.C.I

RONEO Ltd., 17 Southampton Row, London, W.C.I

Spirit Duplicating

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A. BREUER, 57 Fairfax Rd., London, N.W.6 DUPL-O-PRINT Co., 57 Fairfax Rd., London, N.W.6

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AINTAINING a stock of more than 20,000 types of parts and accessories for motor vehicles, and controlling their distribution throughout the 26 counties of the Republic of Ireland, is a task calling for carefully-planned organization. This undertaking is made even more formidable for the Dublin firm of Lincoln and Nolan Ltd., sole concessionaires for Austin and Rover vehicles in Eire, by the fact that almost all their supplies have to be transported across the Irish Sea from England.

The company, who assemble vehicles for the Irish market, have a spare parts department which operates independently. To ensure that their stocks of spare parts are kept, as far as possible, up to the level of demand—but at the same time to avoid overstocking on commodities which might become obsolete and involve the firm in serious financial loss—they have devised a system of stock control employing visible records.

Since the development of their system has gone hand in hand with the company's expansion, a note on the

establishment and growth of the firm is relevant. The original company were founded in 1923 to distribute General Motors products, and within four years they were given the Austin sales franchise for the whole of the former Irish Free State.

But the company in their present form really owe their existence to legislation passed by the Irish Government

By PAUL BENNETT

in 1933 which forbade the importation of complete cars; henceforth, with the exception of higher-priced vehicles, cars for the Irish market had to be imported in pieces and assembled by Irish labour.

Lincoln and Nolan saw their opportunity—and went into the assembly business. A new factory was put up in Dublin, personnel were selected for training at the Austin Motor Co., Longbridge, Birmineham, and the first shipments of cars in completely knocked down condition began to arrive from England. Assembly began in May 1936, and as the first Irishbuilt Austin began to filter onto the market spare parts had to be made available. A spares department was set up, but it had scarcely got going before the outbreak of war, and the factory was forced eventually to close down for the duration.

In 1946 Lincoln and Nolan picked up the threads again. The assembly of cars, vans and lorries rose steadily, and in 1948 the company took on the assembly of Rover cars. But a spare parts service had to march hand in hand with the production side of the business, and it was about this time that the foundations of their present spares organization were laid.

Their control system has to operate within the framework of the following special considerations:

I. Almost all their supplies are sent from England. Because of the transport problems involved they have to plan their stocks well in advance, although remaining within the physical limits of their storage space.

2. They have to supply all the needs of 45 main dealers and 71 retail dealers scattered throughout Eire, as well as the private motorists who are served over the counter at their own showrooms. In effect, they have to carry a stock of every item which goes to make up any of the vehicles they handle, from nuts and bolts to complete car bodies.

3. They carry spares for models go-



Retail orders received over the counter of this modern accessories department are also entered in the stock control records

ing back as far as 1933; as new models appear on the market, the system has to be flexible enough to accommodate them. In this respect their motto is: As long as the manufacturers make the spares and there is a demand for them, they will stock them.

In dealing with such a vast number of parts and accessories it is clearly of the greatest importance that a close check is kept on all orders for every item in their stocks. They do this in the records department—the hub of the company's stock control administration—where more than 20,000 items are listed.

The records are housed in 24 cabinets, each containing 15 flat pull-out trays. In each tray there are 60 double-sided flaps representing individual spare parts. On the underside of the flap is fitted a card which deals with stock consumption, giving a month-by-month picture of the rate at which stocks move.

A square is provided for each month, up to a total of six years, in which the monthly sales are noted. Other panels list the part's invoice price, discount, landed cost, retail price, and duty rate. There are many different duty categories applicable to the importing of spare parts, so every item in the records must be coded with the appropriate duty rate. This information is essential for preparing the customs entry which has to be made for every consignment received, whether by railway container or air freight service. There is also space for noting the part's location in the stores, supercedence notes, and general remarks.

On the upper flap is fitted a card for stock control which deals solely with orders. When the monthly order goes off to the manufacturers, the date, order number, and quantity required are noted in red ink in the columns provided. When the order has been fulfilled by the manufacturer, the supplier's invoice number and the order number are co-related and are recorded, together with the date and the

quantity received, in blue ink.

The same procedure is used for orders which come in to Lincoln and Nolan from their customers and which cannot be fulfilled immediately from stock. Irrespective of whether the order is received by mail, telephone, or over the counter of their showrooms, a back order card is created, quoting the part number, description, quantity, customer's order number, the date, and the address. A copy of this is sent to the customer.

This back order card is checked with the control to ensure that a sufficient quantity is on order to cover the demand in question. (If not, and unless the monthly order date is close, a special order is immediately despatched to the manufacturers). The customer's name is then recorded in red ink on the stock control card, the quantity required being entered in a separate column which is reserved for outstanding orders. This ensures that when stocks come to hand no outstanding

order will be overlooked, and also that outstanding orders are fulfilled in the sequence in which they were received.

Sometimes it is not possible to fulfil a complete order, and provision is made on the underside of the back order card in which the quantity still to be despatched is recorded, together with the invoice number, date, and price. Here, too, there is a column for the balance outstanding, and this figure is adjusted to agree with the control card.

The back order card is then placed in a special file which is kept in alphabetical and numerical sequence to correspond with the stock control records. When supplies are received and are allocated to the outstanding back orders, the despatch of the goods is recorded in blue ink on the stock control card, using the invoice number as a reference. The back order entry which was made in red ink on the stock control card is then crossed out or reduced in quantity accordingly.

Coloured signals play an important part in the system. It sometimes happens that certain parts are in temporary shortage at the manufacturers. When this information has been received, a note to the effect (perhaps one to three months' delay) is written in blue ink alongside the order entry on the stock control card, together with the date on which the information was obtained. Simultaneously, a purple plastic signal is attached to the bottom of the card.

As a result of the distances and time factor involved in clearing a consignment of parts through the Irish customs, it is essential that the company receive advance copy invoices. As soon as these are received, they are put into the stock control records to have the duty category and stores location recorded against each item. At this stage, a black and white striped signal is placed on the card.

This signal is particularly useful. When a customer's enquiry is received, the staff, on spotting the striped signal, can usually reply that stock is on its way and they can forecast an approximate delivery date.

When parts are on back order, an orange signal is attached. Each signal represents a quantity of from one to 12, so if there are a number of them attached to the card, the staff can tell immediately that there is an appreciable demand for the item. This information is then passed on to the head of the department who, if he thinks fit, may contact the suppliers and attempt to expedite deliveries.

Green signals are attached whenever

4 Points From The System

- I—Stock consumption card shows monthly sales figures for past years, indicating past and probable future demand for individual items.
- 2—Each stock control card records existing level in stores, orders to and deliveries from manufacturers, and customers' orders waiting to be fulfilled.
- 3—Special back order file deals with demands from customers for items temporarily out of stock.
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an order has been submitted to the manufacturers and is still unfulfilled. Each represents a three-month period; if one signal is attached it means that the order has been placed for anything up to three months. If there are two green signals it means that the order has been placed for between three and six months.

Orders for spare parts are submitted to the manufacturers every month on an agreed date. This date has to be strictly observed, since the manufacturers operate a tight schedule and detail staff to be ready on this date every month to deal with the Dublin firm's orders. If the order were late arriving, the manufacturers' staff would be assigned to other orders and Lincoln and Nolan would have to take their turn at the end of the queue—possibly with dire results to their relations with customers.

The company's monthly orders, which deal with such a vast amount of goods and involve considerable sums of money, have to be compiled with great care. Overstocking must be avoided; although their recently-built warehouse is very large and is a model as regards the efficient use of every available scrap of space they have to conform to its physical limits. But on the

other hand, they are bound by the terms of their franchise to provide a first-class parts service to Austin and Rover owners throughout the 26 counties.

Owing to lack of continuity in supplies, Lincoln and Nolan do not operate on a maximum/minimum basis. They have to assess accurately the demand for each and every item used in the construction of every model in the range of vehicles which they handle. Here, their records system comes into its own.

Individual Check

Every item in the records is scrutinized individually. The stock consumption card is extremely valuable here since it shows the movement of stock over precading months, and indeed years, thus giving a picture of past demand and a pointer to future demand. All relevant data about each item—amount in stock, amount already on order (if any), quantity on back orders, and past consumption—is entered on a pre-order sheet which then goes to the parts manager, R. D. Magill.

Mr. Magill, who played a major part in devising the stock control system, thus has before him a comprehensive picture of his stocks. From this he is able to decide, with a minimum of effort and guesswork, what requires replenishing and the amount required to meet probable demand.

Every attempt has been made to ensure that the system is as automatic and foolproof as possible. By breaking it down into a number of simple operations they have obviated the need for any one person to carry a store of intricate knowledge in his head. All information which is likely to be required about any spare part can be found quickly and simply in the records. Provided each clerk carries out his or her operation efficiently, the system looks after itself.

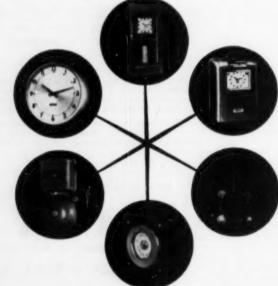
The records staff—there are 11 of them—work to a rota, periodically changing jobs with their colleagues. Besides having the advantage, from the staff point of view, of providing a greater variety of work and a reduction in monotony, this scheme also ensures that the staff are versatile and have a wider understanding of the work of the department as a whole. In this way, staff absence through illness or during the holiday season is calculated to make a minimum disturbance to the smooth-running of the stock control department.

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Advantages of Good Records Management

By ANTONY BILLINGTON

Many otherwise efficient firms neglect their filing and records systems. But here is a case-history of how Megator Pumps & Compressors Ltd. installed a centralized filing system and put it in the charge of a responsible person. This has saved staff time and has facilitated the handling of customer enquiries.

T is an absurd fact today that in spite of the progress made in administrative methods, records maintenance is a "Cinderella" in many organizations. Firms which use punched cards for sales analysis, electronic computers for accounting procedures, and a host of modern systems and methods in their offices and factories, still file vital records as haphazardly as they did 50 years ago. Some may have gleaming filing cabinets and neat file containers, but no system. So valuable time is wasted because files needed urgently have gone astray, or because they are located amidst a mass of other matter, and the seeker "cannot see the wood for the trees."

There is hardly a firm of any size which does not have accounting in the charge of a qualified person, or production the responsibility of a trained man. Yet filing is often the divided responsibility of several junior staff. The reason is usually that most executives consider filing and records are straightforward procedures that "anyone with common sense" can do. When the filing system breaks down, and records cannot be found—as frequently happens—the usual course of some managements is to impute a lack of that "common sense" to the luckless

clerks who have been entrusted with the work.

The truth is, of course, that the proper maintenance of records is one of the most complicated procedures in office routine. Many books have been written about it, containing a wealth of detailed information, without by any means exhausting the subject. In the United States, business training colleges have, in recent years, instituted

courses to train records management officers.

The secret of successful records maintenance is to vest the control of them in one person, who is fully trained and can therefore be given complete authority for them. There are not many companies in Britain—or in other countries either—who employ records management officers. Smaller firms cannot generally justify such a post. But there is no reason why they cannot take a clerk, known for his neatness and accuracy, and see that he is properly trained for this work.

Hospitals in this country have medical records officers, who have status and authority. While it may be true that medical records are involved and must be accurately maintained, the dealings of many business houses are at least as intricate and deserve to be properly recorded.

For some people the term "records management" is synonymous with centralized filing. This conjures up a mental picture of a vast department in which all a company's records are housed, where records are lost, or at least where a wait is entailed for some wanted document.

Centralized filing, it is true, has its disadvantages. By no means all companies could install it. For instance, in a large office on several floors, if every document was filed centrally it might mean delay when a letter or some other record was wanted urgently.

There is no reason, however, why documents relating to a subject which concerns several departments in one organization, should not be filed centrally. Obviously, records which concern only one department are better kept in that department.

Whatever system is adopted, there is



Sales of Megator pumps are backed up by an efficient spare parts and overhaul service. The firm's centralized filing system has helped considerably the work of their service department

certainly a need to keep an inventory of records, so that they may be located instantly and exactly. There is a case for centralized control, managed by a responsible person who is given absolute authority. All files need not be in one physical location to enable control over indexing, filing and finding of records.

When files are under departmental control, as distinct from centralized, there is an uncertainty of the completeness of records on any particular subject. Furthermore, it is sometimes difficult to fix responsibility for failure to follow a certain course. From an economic standpoint, it often means work is duplicated in different departments, and equipment is not used to best advantage.

The following case history shows how one expanding company provided one branch of their activities with a form of centralized records control. There are degrees of centralization, and unis example indicates that companies need not go to extremes when streamlining filing systems. Although sales records of this firm are centralized, other records remain in the charge of the respective departments.

Megator Pumps and Compressors Ltd. have grown quickly. Started in 1946, with a staff of four, they are now well-known, dealing with a great variety of engineering firms and nationalized industries, also exporting to many countries

They market a highly-specialized, completely self-priming pump which has many applications. They are constantly finding new markets, which means that their administration is always expanding. Although the head office and sales department are in London the pumps themselves are manufactured in Yorkshire. This too has brought its administrative problems.

Revisions

Their filing system has been revised at various stages in the company's brief history. At first all orders which came in were put in a lever-arch file in order of sequence and separated only by a manila sheet. All orders were given a sequence number prefixed by "S" (for sales) regardless of whether the order covered an actual pump or

All correspondence, including that relating to orders, was filed separately in alphabetical order (under customers' names).

When an order had to be located it

was first necessary to search through correspondence files to find the order number; then the order was tracked down in the lever-arch file.

As orders increased, the order file became crowded, and as orders for pumps and spares were intermingled. searching among them was a tedious

The first step the company took in reorganizing their filing system was to segregate pump and spares orders. The former were given a number prefixed by "J" (signifying Job), the latter remaining under the code letter "S" (which now, of course, stood for Spares). At the same time, they decided to put pump orders in manila folders (one to each order), still in numerical sequence.

Concurrently, they instituted a system of cross-indexing orders from the same customers. Every time an order was acknowledged, a copy (known as a sales general copy) was put in the general alphabetical file. An obvious disadvantage which still remained was that there were still two sources of reference.

At this time the files had no special location. The equipment then consisted of one four-drawer and one twodrawer cabinets. ("S" orders, inci-



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dentally, were still in lever-arch files.)

Various people had occasion to consult the files, including executives and service personnel. The latter would spend a great deal of time trying to locate where spares had been delivered. This meant first looking up customers, then finding how many pumps had been sold, by looking through "J" numbers, and then going through the "S" files. But time is a valuable commodity in any service department.

When the company decided to overhaul their filing system they aimed at getting the "whole customer's story" together in alphabetical order under the customer's name. This lead to the centralization of all sales matter relating to actual orders. This is now filed by customer's name in alphabetical order in suspended files. All orders for pumps are kept in manila folders which are placed in their respective files. A file now contains correspondence and a number of folders for the orders carried out. These files, relating to pumps, are buff.

Spares orders are filed in the same way in blue files. Where there are a sufficient number of spares orders, the file is located behind the pump order

General correspondence, which can-

not be tied down to any particular order (either pumps or spares) is kept in red files, and again—when the amount justifies it—located near the buff file bearing the same customer's name.

A woman member of the staff is in charge of all sales records. As orders are received, she records them in a foolscap book and allocates "J" or "S" numbers. She puts each order in a folder and passes it to the sales department head, who takes what action is necessary. Then the folder passes on to the progress manager. After being acknowledged, the order is returned to the filing department for filing. Advice notes and invoices are also kept in the files.

Ouick Reference

So that quick reference can be made to customers' order numbers, a card index system is kept. Split into territories, customers' names are recorded alphabetically, and against the names appear all order numbers relating to them.

The files can be located quickly since they incorporate a tab, which spans the entire top of the file, carrying the customer's name and address. There are coloured code marks to prevent misfiling.

Export orders are filed in the same way as home sales. In the export cabinet, files are in alphabetical order of country, then each customer in each country is also filed alphabetically. Colour coding is used to distinguish the company's different overseas agents.

Each department which has access to the files has a colour code. When a file is taken out by a department, an empty manila folder, which is coloured accordingly, is inserted in its place. This not only shows that a file or folder is missing, but also indicates where it is.

The advantages of the new system are briefly as follows:

1—Orders can be referred to quickly
particularly important when a customer is on the telephone.

2—The entire history of a customer's orders can be speedily assessed.

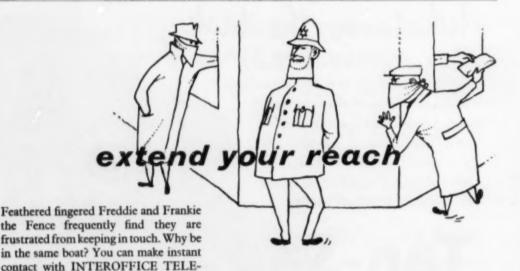
3—Less time is spent in filing and searching.

4—Papers are not easily lost.

5—There is a saving in space, since all files are kept together.

6—Executives' time is saved because they are not kept waiting for files.

7—The files are neat and compact, last longer and keep cleaner.



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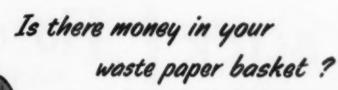
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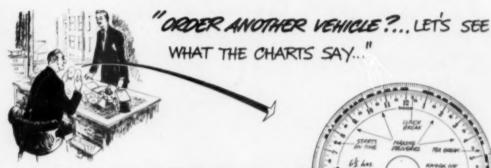
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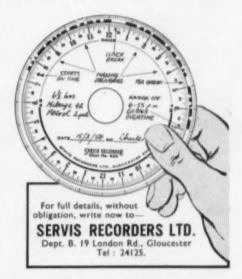


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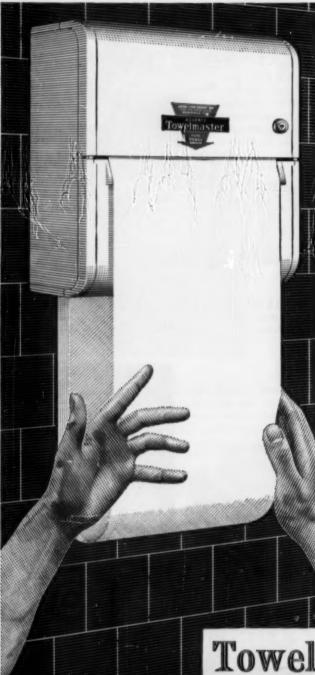
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The physiotherapy department of Briggs' Motor Bodies Ltd., housed in a modern medical centre, is as well equipped as those of most hospitals. Although most cases weated arise from accidents in the works, patients are often referred to it by outside doctors and hospitals

How Physiotherapy Helps Production

By ERIC SMETHURST

A works physiotherapy department is not just a welfare scheme to boost workers' morale. Its main function is to keep production moving smoothly by speeding the return to work of sick and injured personnel. The physiotherapist can also prevent accidents and complaints by suggesting steps to eliminate hazards in the factory.

THE value of physiotherapy needs no stressing today. It has become an important part of modern medical practice. This is evident from a recent Ministry of Health report, which states that about 1½ million physiotherapy treatments are given in a year.

Most physiotherapists are employed in hospitals and private practice, treating general conditions. There has, however, been a tendency in recent years for a number of them to enter industry, joining the medical teams of companies, where they specialize in the treatment of cases which arise from industrial accidents and complaints.

A works physiotherapy department holds obvious advantages for workers and physiotherapists, but what benefits has it for managements? Why have a physiotherapy department when such facilities are provided by hospitals?

Although some companies may have installed a physiotherapy department

purely on humanitarian grounds, there is no reason at all why one should be regarded as "just another welfare scheme." There are two main advantages of a works physiotherapy department:

I—It keeps production flowing smoothly by reducing absenteeism caused by accidents and illness. It not only allows convalescents to return to work early, but can actually prevent accidents and ailments.

2—It is good for management-worker relations. Anything which heals or prevents sickness provides a common interest for management and workers alike. A subject on which both agree completely (and not all welfare arrangements come in this category) can be a starting point for wider agreement and understanding.

Most executives would agree that these two points are important considerations, but some may still fail to see the advantages, from a firm's point of view, which the works physiotherapist has over her hospital counterpart.

A physiotherapist on the spot ensures that workers receive regular and frequent treatment (which is not always possible in hospita!, where the staff may have too little time, and there may be too many patients for all cases to be followed up.) When attending hospital, workers, especially when losing wages, are often tempted to discontinue treatment, and their recovery is retarded.

Moreover, production is not hindered so much when a works physiotherapist can arrange her treatment times to fit in with the works schedule. Also, unless there is a hospital next door to the works, a great deal of time is lost when workers attend hospital.

Apart from speeding convalescence, physiotherapy treatment enables convalescent workers to return to work much sooner—if not to their own jobs, at least to light work which may or may not have been specially devised for them. A convalescent worker's own doctor, too, will be less loth to sign him off if he knows there is a physiotherapy department in the works. One important reason for speeding a worker's return to his job is that the longer he is away, the more he may lose of his special aptitude for a particular job.

Before discussing one of the most valuable aspects of the factory physiotherapist's work—that of preventing illness—it would be as well to examine briefly what physiotherapy is and what it does. The name, literally translated, means "healing by physical means." Physiotherapists amplify this by describing it as something which "gives nature a helping hand"—in other words, it is a means of speeding the natural curative mechanism of the body.

In industry, however, it can go further. Hospital physiotherapy is largely curative; in a factory it can be preventive. A works physiotherapist can acquire a thorough knowledge of the processes and machines in a particular industry. By knowing the hazards which could foreshadow accidents, and procedures which might be



These two workers are receiving diathermy treatment. Treating some conditions by physiotherapeutic methods enables workers to return to their jobs in a fraction of the time taken when no treatment is given

responsible for complaints, she can suggest measures to prevent them before they occur. An example is fibrositis among typists, which is caused by bad posture and is often the result of bad seating arrangements.

Preventive methods may even be carried a stage further by having rest breaks for planned group exercises. The works physiotherapist is generally not restricted to her department. Her responsibility extends to the workshop and office. Some firms have light duty and rehabilitation departments for convalescent workers, and the physiotherapist is largely responsible for running them. In rehabilitation departments there are machines which

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have been adapted to exercise weak muscles. They are used to make small parts, their output being regulated according to the worker's capacities.

A firm setting up a physiotherapy department needs accommodation sufficiently large to take the necessary equipment and have room to spare for exercises. The Chartered Society of Physiotherapy is ready to help firms appointing physiotherapists. This is the only body recognized by the Ministry of Health, for controlling, registering and examining physiotherapists.

Companies unable to afford a fulltime physiotherapist can often arrange for one in private practice to attend for a few sessions a week. Alternatively, two or more firms can combine to provide a central or mobile service. It is advisable to appoint, or at least consult, a qualified physiotherapist before buying equipment.

It is important to remember that a qualified physiotherapist will only give treatment to patients recommended by a doctor-either the works medical officer or the worker's own general practitioner. The physiotherapist, therefore, must be regarded as a member of the medical team.

Case History. The physiotherapy de-

partment at Briggs' Motor Bodies Ltd., Dagenham, is well-equipped and has the facilities which are available at a hospital. The company have had the department for about eight years, and it is now housed in a new medical centre. Patients are usually referred to it by the centre's two doctors or by their own G.P.s.

Many of the cases are industrial accidents which have occurred in the works. But often patients who work in the factory who have injured themselves at home are referred by hospitals and private doctors. A number of rheumatoid arthritis sufferers are also treated.

Treatment

Although the majority of the injuries are lacerations, about 20 per cent of the cases are of the strains and sprains variety. Some of the work of the factory involves handling sharp metal panels for motor vehicles.

An example of how quickly the works physiotherapist can put men back on the job is provided by noting the treatment of tenosynovitis, which is a swelling of the tendons in the hand due to excessive use of those muscles on a repetitive operation.

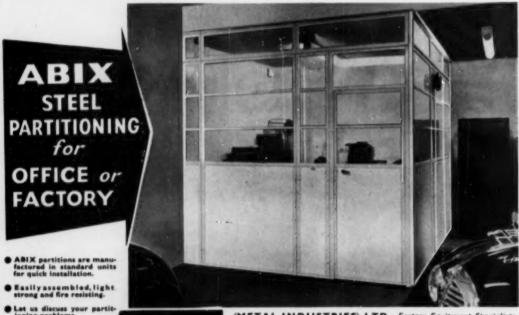
The treatment consists of putting the

hand in a splint and giving short-wave diathermy treatment for a week or 10 days. (Diathermy is a means of supplying healing heat internally to injured parts of the body.) The following week the patient's hand is bandaged with Elastoplass and he is able to return to work. As a rule, therefore, the worker only loses a week's work, whereas untreated patients might be off work for as much as a month.

A function of the department is to correct postural deformities, such as flat feet which occasionally occurs among apprentices. Treatment at this age prevents serious trouble in later

The company employ about 14,000 workers. An average of up to about 40 a day are treated by the physiotherapy department. Each patient gets an average of four to five treatments. The average treatment time is half an

Workers on the whole are co-operative, because they know that to get well quickly means a minimum loss of earnings. The physiotherapist achieves good results too because, unlike a hospital worker, she is able to get to know her patients and their environments, and thus their reaction to treatment is good.



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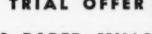
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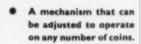
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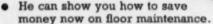
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Policy Column

Modernize and Economize

A GREAT revival of interest in better equipment, labour-saving devices, and superior wall and floor surfaces indicates a general trend among firms to improve their canteens.

New thermostatically controlled fateconomizing fish fryers are being installed extensively, modern tea and coffee machines are replacing obsolete models. Such equipment as blenders, dough-dividers, and gravity feed slicers, is earning its keep in an increasing number of kitchens.

The decision to purchase new equipment may be motivated by a desire to modernize a kitchen completely, to lighten the load on busy kitchen workers, or even as a desperate expedient, to counteract a labour shortage.

But what is the financial justification of up-to-date equipment? Here are three examples which should at least set executives thinking.

I—A dish-washing machine may cost £500 and have an effective life of 20 years. Therefore its "wages" may be said to be £25 yearly plus, perhaps, £5 yearly for servicing. This machine teamed with two workers will do the work that three employees would do by hand—and do it in less time. Suppose, then, that a machine and two workers earning 2s. an hour can do in three hours a job which would take three such workers four hours to complete. This means a saving of 12s. a day, or £3 per five-day week. Clearly, such installation would pay for itself in three or four years.

2—With a good modern fryer, less fat is absorbed. The odd ruined portion or burned pan of fat is eliminated, and as much as ½d. an item can be saved. If 100 fried items—chips, doughnuts, fish—are served each day, the modern pan will save £1 weekly over an older model. Not much? But if the fryer costs £200 it will pay for itself in five years.

3—A good slicer, too, will yield more portions as well as saving time. One caterer estimates that his gravity feed-slicer paid for itself in tix months.

But it should not be forgotten that a machine which is not fully employed is no economy. Elaborate equipment used in ignorance oil its capabilities cannot properly fulfil its duties. And modern surfaces treated and cared for by obsolete methods and materials do not attain their full usefulness.

Planning an Executives' Dining Room

By WINIFRED McCULLOUGH

Senior Canteens Adviser, Industrial Welfare Society

Despite conflicting views about their value, the provision of an exclusive dining room for senior executives is becoming a more common feature in British industry. This article reviews the arguments for and against them, and shows how much they really cost to establish and operate.

URING the last few years an increasing number of firms have provided a separate dining room for their senior executives, and many more are considering the idea. Besides the financial aspect, however, there are a number of points both for and against which should be explored before a company embark on such a project.

Those who favour an executives' dining room claim that it saves the time of highly-paid personnel by giving them, on the premises, a meal as attractive as they could obtain in a high-class commercial restaurant. Moreover, a dining room of this nature is a good place in which to entertain guests, being cheaper than taking them to an hotel, and having a more "homely" atmosphere.

It also provides a convenient place for informal discussions and the exchange of ideas at a high level, and is likely to ensure that a number of key personnel are on the premises at all times in case of emergencies. If the meals are subsidized or (as is sometimes the case) free, it provides, in effect, a valuable tax-free source of income.

Opponents of the executives' dining room attack it on the grounds that it emphasizes undesirable social distinctions. Another view is that it keeps executives within the confines of their own organization and prevents them from mixing with men from other firms. The practice is also attacked on the grounds that it is bad for health; that a change of scene half-way through the day acts as a very useful stimulant.

This question has been explored in the U.S.A. by the National Conference Board, who sent out questionnaires to 138 companies asking their views on executives' dining rooms. Here are some of the points, for and against, made in their replies:

For

1—The executives' dining room keeps top personnel readily available during lunch periods.

2—It provides space for business or conference meals and luncheons.

3—It gives executives a chance to discuss business plans with their associates at lunchtime.

4—It gives key personnel a chance to meet their colleagues socially.

5—When the place of work is in an isolated position it saves travelling time for key personnel.

Against

1—The executives' dining room is undemocratic and discriminatory.

2—Executives should mingle with all groups of employees at lunchtime.

3—Executives should show employees that they can carry their own trays like everyone else, and neither expect nor get any special favours.

4—Executives should observe at first hand the effectiveness of the ordinary food service.

A review of executives' dining rooms provided by a number of firms shows that the older type is usually dignified in tone with dark walls, sombre carpets, heavy curtains, and a white tablecloth on one long "family" table. Modern versions, however, tend to run to plain carpets in rich colours, pale walls,

brightly-curtained windows, and tables for four laid with place mats instead of covering cloths.

The service is usually by waitresses, although waiters are not uncommon. Coffee is often made in the room with cona-style equipment, and a hot-plate-cum-sideboard simplifies service.

There is generally a four-course menu, offering two or three choices of each item, and the meal is equal in all respects (except wideness of choice) to that served at a first-class hotel or club. Two sample menus are given below:

Table d'Hote Luncheon, 5s.

Smoked salmon (2s. 6d. extra) Tomato juice Hors d'oeuvres Windsor soup

Roast saddle of mutton with redcurrant jelly Minute steak, grilled, with mushrooms (1s. extra) Grilled Dover sole, parsley butter Cold York ham and mixed salad

Steamed apple pudding Lemon meringue pie Fruit salad Ice cream Custard

Choice of cheeses

Coffee

Potted shrimp 2s. 6d. Minestrone soup . . . 3s. 6d. Grilled turbot . Roast leg of pork, stuffing and apple sauce 2s. Pork sausages and · . 3s. Potatoes-roast, boiled, creamed, or chipped . . . 4d. Cabbage 4d. Peas, fresh. . . . 10d. Deep apple pie Is. Caramel custard . . . 9d.

A La Carte Luncheon

Cheeses, various . 9d. to 1s. 6d.

. 9d.

lee cream . . .

Behind the scenes, the executives' dining room more often than not has its own small kitchen, presided over by



One advantage of providing an executives' dining room is that some, at least, of the company's key personnel are always available during the lunch period

a chef and staffed by a head waiter, waitress, and part-time assistants.

The expense of providing an executives' dining room can be considerable. A recent installation cost, in equipment, furniture, and decorations, approximately £3,000. It seats 20 people and is not particularly luxurious. Another firm, who went in for a stainless steel kitchen and dining room fittings bought lock, stock and barrel at the auction of a connoisseur's furnishings, spent £5,000 on a dining room for 20 people.

Realistic costs for equipment and furniture would be something like those given below:

Kitchen

					8	approx
						£
Gas or electi	ric o	ven	, sol	id t	op	
range					×	200
Fish Fryer						75
Infra-red gr	ill		*	*	×	25
Bain marie						60
Dish-washin						
(stainless ste	rel)		*			230
Stainless ste	el d	out	le-s	ink		
unit						70
Stainless ste	el p	ot s	ink			40
Small mixes				*		45
Chafing dish	, to	aste	r, e	tc.		20
Salamander						65
17 c.f. refris	geral	or			*	150
Potato peele	r.	*			*	30
	Ser	ve	гу			
Hot trolley						85
Coffee mach						-
Vesuviana	*					30
Di	nin	e A	loo	m		
Sideboard.		p .		***		50
	*	*	*	*	*	-
	×			*		70
Chairs .			*		,	140
Carpet .	*		*	*		180
				*	*	20
Cocktail cal	nnei	*	*	×	*	50

Where it is considered more convenient to serve an executives' dining room from a central kitchen, attached to the main canteen, fairly elaborate servery arrangements may be required.

Running costs must necessarily be high. A catering organization of the highest class must be built up, although it will in fact operate for only an hour or two out of 24. For 25 luncheons, a full-time chef and an assistant cook would be required, together with one full-time waiter/waitress to keep the dining room clean and to care for the tableware. For an hour or more before lunch, they would have to be reinforced by a washer-up and an extra waitress, who may be required to work for about three hours.

This means a wage bill of about £30 weekly, and food costs, taking the 5s. table d'hote as standard, would probably be in the region of another £20 weekly. The å la carte menu does rather better. Labour costs would be about the same, but the higher prices charged produce a higher income (perhaps £50 weekly), while the actual food costs would not be far different from the other example.

There are, of course, establishments in which a woman cook, with one assistant cook-cum-dish-washer and one full-time waitress with part-time assistance can serve a simpler menu in a less elaborate manner. Even the part-time waitress can be dispensed with when customers serve themselves with coffee, soup, cold dishes, and sweets set out on a sideboard and hotplate.

For those who are considering establishing an executives' dining room, there are two final points to bear in mind. Firstly, the elaborate set-up is not just a matter of high installation costs; the upkeep will be high, too. Secondly, the subsidy, heavy though it may appear, may be partially offset by a reduction in entertainment costs.

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DECEMBER, 1955

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For Receptionists (4 Drawer unit)



TIPDEX DESK at Drawer unit) For the Executive and his Secretary



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Tabforms-another time-saving product of the Fanfold Organization-have been specially developed to secure maximum production from Tabulators and Computers. In continuous length, they can be fed through at the maximum speed the machine will operate, eliminating all stops to collate forms, stuff carbons, adjust for printing position, etc. There is a Tabform for every tabulating purpose, and they can be supplied in various make-ups to give exactly the right form for the job, e.g., in continuous length for use with Carbaline Feed, eliminating the need for one-time carbon, thus ensuring maximum carbon economy; or with one-time carbon interleaved. Alternatively, a combination of one-time carbon and spot carbonization provides for the elimination of information between copies, or if desired, a patterncarbonised insertion can be introduced to avoid carbon on the reverse of individual forms. For some applications, a unit set is preferable, and these are supplied with one-time carbon, with special flexible stub for use with machine companies feed devices. Five of the principle advantages of Fanfold Tabforms are listed below

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Janfold for Forms

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> thus ensuring exactly the right form for the specific application

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STATUS



Business Equipment survey section

NEW AIDS TO GREATER OUTPUT AND LOWER COSTS

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Canteen . . 154

FOR YOUR OFFICE

Copies Without Carbons

HE first release in Britain of the new No Carbon Required paper— first described in the April, 1955, issue of Business-was announced recently. Already there are indications that many business form manufacturers are planning to incorporate the new formula into their products.

No Carbon Required paper is the result of more than ten years' research in the U.S.A. Although similar to ordinary typing paper in appearance, it is coated with a special emulsion which entirely eliminates the need for interleaved carbons. The paper will produce about six clear copies with a ballpoint pen, eight copies on a standard typewriter and 12 on an electric typewriter. All the copy-sheets must be coated with the emulsion if the impression is to carry through.

On the average, it is reckoned that business forms processed with the new formula will cost slightly more than the combined cost of business forms printed on ordinary paper and the carbon sheets needed to go with them. The manufacturers point out, however, that this is more than offset by the saving of time and the increase in convenience.

Enquiry Ref. No. O.12/1

Low-priced Letter Opener

ONE of the simplest and cheapest letter-openers yet produced is the Sesam 2. All the operator has to do is slide the envelope into a slot near the top of the unit and press down on the base with his palm. This causes a fine



Simple and cheap

sliver of paper to be cut from the top of the envelope, leaving the contents undamaged.

The opener is quite small—10in. long by 7in. wide—and has a stove-enamel grey finish. The steel blades are sharpened automatically.

Enquiry Ref. No. O.12/2

New Dispensers

TWO new tape dispensers were re-cently placed on the market by a well-known manufacturer. The first, known as the Transotaper Major, is designed to accommodate a



For general use

variety of self-adhesive tapes, ranging from the standard cellulose type to the heaviest and toughest p.v.c. Only one spindle is needed, although additional spindles may be purchased if required. The blade is straight-cutting with a safe, automatic spring-action guard, and only the slightest pressure is needed to obtain a precise cut.

The second dispenser, the Topform shown above) is a smaller machine intended primarily for general office work, such as fastening of file numbers,

Enquiry Ref. No. O.12/3

Quicker Copy-typing

ILLUSTRATED below is a new typist's copy-holder which, according to the manufacturer, ensures a correct sitting position, prevents eyestrain, and helps the typist to develop



Fully adjustable

a good speed.

The copy-holder consists of a solid base, on which the typewriter rests, and-fitted to the top of the stand-a rubber platen. The material to be copied is inserted round this platen, as on a typewriter, and the unit can then be adjusted up or down, backwards or forwards, to suit the typist's eyesight. An adjustable automatic device turns the copy up 2, 4 or 6 lines every 30 seconds.

A lamp, also adjustable, is fitted slightly above and in front of the platen.

Enquiry Ref. No. O.12/4

Draughtsman's Pen

NE advantage of the Rapidograph pen which should interest draughtsmen and artists is that it draws a line of constant width, as well as being



★ Equipment included in this survey is selected for its news value alone. The names and addresses of the manufacturers or distributors of items mentioned can be obtained by writing to the Editor, BUSINESS, Mercury House, 109-119 Waterloo Road, London, S.E.1, questing the appropriate reference nombers. Manufacturers are invited to submit details of new and interesting products for consideration. An original photograph should accompany each item submitted.

effective with any kind of ink. The pen can be filled direct from an ink bottle in the ordinary way, and is fitted with a cleaning device which automatically removes any obstruc-

The pen is made in three "line width" sizes—fine, medium and broad. Enquiry Ref. No. 0.12/5

Desk on Wheels

A USEFUL accessory for firms where typewriters and addinglisting machines have frequently to be switched from office to office is the



No more lifting

new plastic-topped desk shown below. This has two castor-wheels which enable the machines to be trolleyed safely and speedily from one office to another

The desk is intended to supplement the operator's main desk, which can then be left clear for papers, trays, etc. Two side-flaps are provided for stationery. The centre table measures 19in. by 18in., and the overall area (with flaps raised) is 44in. by 19in. Finish is in polychromatic light green. Enquiry Ref. No. O 12/6

Calendar on a Dial

'OR executives who have not yet Pordered their 1956 calendars, the Clock Calendar should be of interest. This is a perpetual day, date and month indicator arranged in the shape of a clock. Affixed to the centre of the dial are two rotating plastic hands, a short "hour" hand to indicate the month and a long "minute" hand to indicate the current day and date. A rotating disc bearing the days of the week must be adjusted on the first of each month to ensure that the correct

day appears opposite the date.

One of the advantages of the calendar is that it shows at a glance the portion of the month past and the portion yet to come. For instance, if the minute hand is at the "quarterpast" position it conveys instantly that approximately a quarter of the current month has passed.

Enquiry Ref. No. O 12/7

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BINDING of ledgers, catalogues and instruction sheets is greatly facilitated by using Bookform binders. These combine the strength of permanent binding with the adaptability of a loose-leaf system, and have the additional asset of not requiring holes to be punched in the sheets. The material is held in place by powerful



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Business Equipment survey

spring clips which can be opened only with a pair of levers. These clips are attached to the cover of the Bookform by a rod, which slides through small steel loops attached to the clips and to the cover.

Five sizes of clip are available, the smallest capable of holding any number of sheets up to in. in thickness and the largest holding up to 2in. Two clips are provided with binders up to foolscap size, and three with the extralarge sizes. Covers are available in a variety of sizes, shapes and colours.

If binders are required for papers or magazines which have margins of less than in., the springs of the Bookform binders will not clear the print, and the same manufacturer's Wiretype binders should then be used. These open absolutely flat, enabling illustrations, etc., printed right across the page to be seen in full.

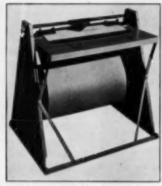
Enquiry Ref. No. O.12/8

Accurate Paper Cutting

DESIGNED for high-speed cutting of corrugated and other packing papers, the Corrucut has a graduated stop, inch and centimetre scale to enable repetition-cutting to be performed with complete accuracy.

The machine itself is sturdily con-

structed of reinforced sheet metal with



a stove-enamel finish. To reduce the floor-space required, it is designed in such a way that the paper roll can be accommodated beneath the cutting

Enquiry Ref. No. O.12/9

Improved Headset

THE British distributors of Agaphone and Agavox recorders have recently introduced a new and improved type of headset for use with their machines. The headset is made of moulded plas-



Sturdy paper cutter (left) and easy-on-the-ears headset (above)

tic material and is extremely light in weight—an important consideration when a girl is typing from recorded dictation day after day. Nothing goes into the ears, the light pressure of the earphones being absorbed by two soft rubber pads.

Enquiry Ref. No. O.12/10

Longer Tape

ESPITE a reduction in price, the Latest version of the Tackytaper tape dispenser, the Model 30, features

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Business Equipment survey



Simple refilling

several new modifications. The most notable of these is that the maximum length of tape which can be dispensed at a single press of the control-button is now 5in. (previous maximum 32in.). Other improvements are (1) refilling has been simplified, and (2) construction of the machine has been reinforced.

Enquiry Ref. No. O.12/11

Constant-flow Pen

ONE advantage claimed for the Anderson auto-flow ruling pen is that a single loading of the nib from the transparent reservoir handle will maintain a steady flow of ink 12 times greater than with the orthodox type. It also produces a constant density, which becomes especially evident when



High-capacity reservoir

coloured inks are used.

A wide selection of nibs is available for use with the pen, ranging from one for drawing fine hair lines to one 3/32in. in width. To ensure perfect production of very fine lines, the pen is fitted with a sliding centre blade for cleaning and lapping the two inner surfaces of the nib.

Enquiry Ref. No. O.12/12

Numbering to Order

SPECIALLY designed for irregular repetitive numbering, the new ma-



Quick-change lever

chine pictured above has a special lever which, when pulled, automatically changes the number to the next in sequence; when only the handle is depressed, the same number as before is printed. The standard model is fitted with six-figure wheels, but up to eight wheels can be supplied on re-quest, together with other modifications such as engraved letter wheels.

Enquiry Ref. No. O.12/13

A Pat on the Back from the Chairman

> "That was a good idea of yours, Jenkins - putting in those DIMAFONS. We don't seem to have any more complaints about letters being held up - and I see that the DIMAFONS cut administration costs."

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The same garage after modernising with a LU-MENATED CEILING.

Write for your copy of "LUMENATED CEIL-INGS", an illustrated brochure giving full details of this new lighting technique. When modernising old premises or building new ones, you can make lighting an integral part of design by installing a LUMENATED CEILING, a new lighting technique combining light source and ceiling in one. The whole interior of shops, offices and showrooms is diffused with a pleasant, efficient light of uniform intensity without shadow, glare or 'high spots'. The LUMENATED CEILING overcomes many design problems

by effectively screening overhead pipe work, ventilation trunking and other unsightly projections.

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BUSINESS



INDUSTRIAL EQUIPMENT

HACHINE TOOLS

Centreless Grinder

HE new Cincinnati Filmatic No. O centreless grinder is a small generalpurpose machine, suitable for grinding wide range of metallic or nonmetallic parts up to in, in diameter, The makers recommend it for the production of small drills, pins, punches, shafts, clock parts, instrument parts, etc.

It embodies the same features as the manufacturer's larger machines, including spindle bearings with automatic lubrication (with electrical cutout protection), and swivel-plate mounting of the regulating wheel unit for simplified correction of slight



For small diameter work

Other features are the hydraulic truing of the grinding wheel, and a tachometer indicator for regulating infinitely variable wheel spindle speeds.

Enquiry Ref. No. F.12/1

PORTABLE POWER TOOLS

New Welding Gun

MANOEUVRABILITY of the P413 air-hydraulically operated welding gun makes it suited to automatic production methods requiring high output per man hour, low capital investment and easy maintenance.

The P 413 can be used on assemblies which are too bulky or heavy to move. It may also be used for sheet-metal work such as automobile bodies, metal furniture, refrigerators, sub-assemblies,

A transformer is built into the gun, the primary and secondary windings, output leads and electrodes being water-cooled. The incorporation of an



Low cost-high output

air hydraulic drive considerably reduces operator fatigue.

A trigger, built into the pistol grip, controls the compressed air input: pressure is then applied hydraulically to the gun. The timer unit regulates squeeze time, weld time and forge time, and can be set for single-shot or automatic repetition welding. In the automatic repetition position the firing rate is pre-set. The timer can be locked after setting.

Main advantages are: (1) The builtin transformer is connected to the timer unit by an ordinary flexible lead. This eliminates heavy secondary cables and gives the operator complete freedom of movement; (2) The design of the secondary circuit ensures a high welding intensity for a gun of this type; (3) Being slim, the gun can be placed into narrow spaces and hardto-get-at places.

Enquiry Ref. No. F.12/2

Two-speed Drill

F Swiss manufacture, the Perles HB 235 two-speed drill is said to be the only drill in its capacity which has the additional feature of two



For all standard voltages

speeds. The drilling capacities are rein. in steel, and in. in hardwood. Speeds are: (1) running light, 600 r.p.m. and 1,700 r.p.m., and (2) on load, 400 r.p.m. and 1,200 r.p.m. respectively

The drill is fitted with a dynamicallybalanced universal motor for all standard AC or DC voltages, which is mounted on ball-race bearings. Consumption is 220 watts and the power rating 100 watts. Overall length, with chuck, is 8\(\frac{1}{2}\)in, and the complete unit weighs 4\(\frac{1}{2}\)lb.

Sanding and grinding equipment and drill stands are available as extras. Enquiry Ref. No. F.12/3

PACKAGING

Packing 'Jackets'

DEAL for packing gas-cookers, refrigerators, television sets or any other cabinet-style product, the Protectomuff can be fitted rather like a tectomiff can be fitted rather like a coat, by unskilled labour. It has a strong outer cover, a needleloom felt padding and a soft cloth inner lining, and is quilted throughout. Bottom corners are handsewn, and transparent



Can be used again and again

plastic address label holders are supplied

The outer covers are available in three different materials: natural jute, waxed jute or cotton duck.

PROCESSING

Enquiry Ref. No. F.12/4

Core Blower

ANUFACTURERS of the Steloy Mshell core blower claim that it solves the longstanding problem of producing hollow cores. Simply by coupling the rubber feed line to an existing air supply, the unit is made ready for use. In operation, a pneumatic foot pedal is depressed which causes air to be supplied through a calibrated gauge to the hopper blowing

As is usual with the shell moulding process, a heated metal core box is required. After the moulding material has been blown in the box, where it is held under pressure for a predetermined time, a master valve trips the control pedal, which in turn releases

Rusiness Equipment survey



Just connect to air supply

the pressure in the box and exhausts the surplus material by vacuum.

The machine is capable of producing hollow cores of a reasonable size at the rate of 60 an hour.

Enquiry Ref. No. F.12/5

MATERIALS HANDLING

One Man Lifting

RECENTLY introduced, the Model F. 600 hydraulic lift truck has a

base fitted with two fixed-type floor wheels at the front, and two swivel castor wheels at the rear. It can be pushed or towed with a hinged, retractable towing handle.

A foot-operated hydraulic pump lifts 600lb. up to 5ft. in half a minute. Lowering is effected by depressing a second pedal. The truck can be oper-



Lifts five feet in half a minute

ated by one man, and is suitable for loading lorries, storing material, lifting press tools on to presses, etc.

Enquiry Ref. No. F.12/6

GENERAL

Hole Cutter

OR use in portable or bench-type electric or pneumatic power-drills of 1 in. capacity and upwards, the H.S. hole cutter has teeth which are removable for regrinding or replacement.

Rate of feed into the work is indereaction to the operator, since the maximum rate of penetration per revolution is controlled by the back supports. The taper-end non-slip mandrel, with pilot drill, is common to



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all body sizes, and the teeth and support-rakes ensure that the swarf is cleared during cutting.

The manufacturers will undertake regrinding at nominal charges.

Enquiry Ref. No. F.12/7

Adjustable Table

THE Cowell compound table unit is a drilling machine attachment which enables holes to be drilled in drill-jig plates and similar work with centres accurate to within 0.002in. The table consists of a work bed which can be traversed in two directions at right angles to each other, the move-

ments being controlled by leadscrews fitted with micrometer collars reading in increments of 0.001in.

Greater accuracy can be obtained by the use of stops on the slides in conjunction with end measuring rods or slip gauges. Clamping levers are provided to lock the table in any desired position. The unit can also be used for light, high-speed milling provided that the machine to which it is attached has a well-fitted spindle.

The micrometer collars are of large diameter, and are dull chromium-plated for easy reading. Oil sumps are provided at each end of the table for the collection of cutting lubricant. The travel of the table enables quite large work to be handled, but extension handles can be fitted if the attachment is used on a machine larger than the normal bench drill.

Enquiry Ref. No. F.12/8

Plastic Welding

SUITABLE for sealing Cellophane for for welding plastic sheeting, the Acru Pyrobit plastic sealing iron is very simple to use. Rolled with a slight pressure over the two sheets which are to be welded, it produces clean joins.

The iron takes approximately two minutes to heat up and consumes 45 watts; models are available for all voltages. It can be supplied with either a Bakelite or a wooden handle, while the wheel and copper bit are chromium plated. Three different wheels which suit most requirements are supplied with each iron.

Enquiry Ref. No. F.12/9

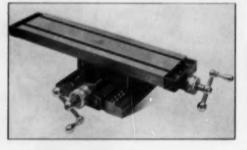


Table unit for accurate drilling (left), and plastic-sheeting welder (right)





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Cheap Heat

allow easy movement from room to room.

Enquiry Ref. No. W.12/1

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Shape of the bootee gives a smart appearance as well as extra protection for ankle and insten.

Enquiry Ref. No. W 12/2

Flexible Mop

FLOORS can be dusted and polished Twithout furniture having to be moved, with the Flexible Flo mop. Mop shaft is of lightweight flexible steel covered in rubber, and will bend in any direction. This allows awkward pieces of floor to be reached without stooping. Duster head is of special yarn, said to leave no lint behind, and is detachable and washable.

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Enquiry Ref. No. C.12/1

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No waste

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HOW TO MAINTAIN GOODWILL

Continued from page 83

estimate that the number of people—general public and employees—who see each edition of *Home and Away* in the cinemas is between 50,000 and 60,000. The mobile shows are well-received, too; most of them attract "capacity" audiences of 150, and by the time the van has completed its schedule, one in every four employees has seen the film at the works. The van's itinerary is published on the notice-boards.

An edition of *Home and Away* includes two to four items, and the aim is to strike a balance between Babcock and Wilcox subjects and those which, though still related to the company's activities, have a wide general interest as well.

The main item in the latest edition shows another aspect of the company's "communications" programme - a visit by a party of four employees from the Renfrew works to the head office in London. Such visits take place at intervals of two or three weeks during the spring and summer. The men spend two days in London, meet senior executives who explain the work of the design, engineering, sales, erecting and other major departments, tour the offices, visit a power station to see Babcock plant in service, and have an informal interview with the managing director. (Reciprocal visits to Renfrew by members of the London staff are arranged at similar intervals.)

The film follows the "adventures" of four men on a typical visit. The second item—chosen because it offsets the emphasis on Babcock and Wilcox activities in the first—deals with pigeon-racing, a subject in which many local people are interested. Most of the fanciers who appear in it are the company's employees, and introductory shots show them at their daily jobs in the works.

It should be appreciated, of course, that the films represent only one aspect of employee-communications in the organization. Others include a system of joint production committees, a house magazine, and the exchange visits mentioned above. Recently the company have begun to try out, in one of the main shops, a scheme designed to "pep up" the works notice-boards by using exhibition techniques. Five attractively - designed display - boards, illuminated by strip-lights, have been set up at strategic points, and on these are appearing a series of posters emphasizing various aspects of the company's operations.

THESE WORKERS BECOME EFFICIENCY EXPERTS

Continued from page 103

concerned visit the tryout department and inspect them. This ensures that their intentions have been interpreted correctly and, of course, it helps to keep alive their interest in the scheme. The new tools are then shown to the foremen of the shops in which they are to be used and to the inspection staff. These people are asked two questions: Are they good enough? Will they suit the operators? In this way, everyone who will be affected by the new methods has a chance to "say his piece" before the final step is taken.

After the tools have been approved and the new method has had a trial run in the workshops, a time study engineer interviews the operators, clears up any snags which have appeared, and fixes a new time for the job. Finally, the tool design office makes a drawing of each tool for its records.

Members Informed

When this stage is reached, all members of the team which devised the method are informed of the results. Menfrom C.A.V.'s factory at Rochester (also included in the scheme get a written report, which expresses once again the management's appreciation.

Clerical work simplification courses follow much the same lines as those described above. For obvious reasons, more emphasis is placed on flow-process study and on special applications like form design. But individual operations are also studied, and from time to time a project leads to the development of new items of equipment or the modification of existing items. Work simplification films produced by a firm of office equipment manufacturers supplement the initial talks and demonstrations.

When C.A.V. introduced the work simplification scheme, it encountered a certain amount of scepticism—and a certain amount of resentment on the part of the operators. All opposition was quickly overcome, however, and today the scheme is judged purely and simply by results. On this score its rating among the employees is remarkably good.

But the company take the view that its value is much greater than the sum total of the direct savings produced by individual courses. Indeed, the main object of the scheme is to encourage employees throughout the organization to think in terms of work simplification Juring the rest of their working lives.

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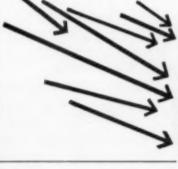
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"CYBERNETICS"

Continued from page 85

If we were to discuss how far this is true, we should get into philosophical depths too great for the time at our disposal or for the occasion. Let us assume then that it is completely true. The analogy still serves to crystallize in the clearest way the fundamental problems of the manager of men. If the last stage has its own peculiar difficulties, the analysis is none the less

First, I commend to you the basic idea that action should be controlled by the observed difference between what is and what ought to be. This, I agree, should be obvious enough; vet it requires of a manager powers of objectivity as well as of observation which are still rare. I remember the comment of a wise and successful man of affairs on the behaviour of a wellknown public figure. He said:

With X the knowledge that something is wrong provokes an ungovernable desire to act. This produces action; and this in turn relieves the urge. The cycle is completed and he feels satisfied, irrespective of what the result may be. The next stimulus will send him off on another cycle of action; but he won't ask himself whether it was caused by his own wrong action last time. He is never at a loss what to do; sometimes he even does the right thing; but he is not himself controlled by results, so he cannot be a controller. He is merely an executive.

A devastating criticism but one which it is all too easy to merit. Let us hope that the spread of cybernetic ideas may build up our standards of what to expect in this respect from each other and even from ourselves.

Human Relations

Next, it seems to me that this way of thinking helps to make sense of current ideas regarding human relations. Industrial consultation, for example, is based on the theory that human communication must be twoway if it is to fulfil its purpose adequately; but many of those who practice it are by no means clear that this is so. Business organizations are still haunted to some extent by ways of thinking which belong to "open-circuit" rather than to "closed-circuit" methods of control; that is by the idea of one-way rather than two-way relationships; and even where it is accepted that the chain of command should carry information upwards as well as carrying orders downwards, the difference between an order and a piece of information tends to be exaggerated. In a mechanical system the information "automatically" produces the right action.

There is no difference between "information" and "order"; and this is true of human organizations in proportion as they work well. We shall do well to regard organizations as structures of feedback, rather than structures of authority.

Common Diseases

Again, I find that the diseases of mechanical control systems throw much light on the diseases of human organizations. Thus control systems are prone to oscillate; and this is due to some defect in the organization of feedback. Sometimes it is too sluggish, so that the correction comes too late. Sometimes it is too sensitive, so that the correction is too violent. Sometimes it is not sufficiently selective, so that disturbances are transmitted to parts of the assembly which cannot usefully deal with them. All these diseases have close parallels in the diseases of organizations. I would particularly stress the last, for I believe that the first impact of these ideas on human organization has been to promote the uncritical multiplication of feedback circuits in the belief that you can't have too much of a good thing. This I believe to be a mistake.

Again, systems which have attained stability may become unstable. Feedback may become positive—it may operate not to compensate but to exaggerate error. The study of stability and the conditions which maintain it yields principles which I believe to be of great value and relevance to the control of human affairs.

Indeed, the idea of stability needs much further thought. We are accustomed to think of human organizations as "goal-seeking" rather than "stability-seeking" and I find it inconvenient to extend the idea of stability, as is often done, to include the state of having reached a goal, because organizations often fall into conflict between the desire to attain a goal and the desire to maintain stability. This is the familiar problem of resistance to change. I think myself that this problem can be greatly illuminated by of stability which is, of course, a dynamic conception, and I wish I had time to pursue it further now.



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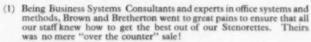
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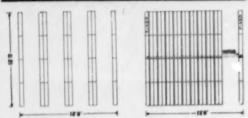
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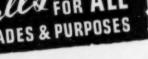








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